

## IFAC

International Federation of Automatic Control

### SOFTWARE FOR COMPUTER CONTROL Preprints of the 3<sup>rd</sup> IFAC / IFIP Symposium Madrid, Spain 5 - 8 October 1982

Editors

G. Ferraté Barcelona, Spain

**E.A. Puente** Madrid, Spain.

# PREPRINTS

CONTROL SOFTWARE ENGINEERING AND MANAGEMENT III		
The Production of Program Families Based on Abstract Data Types		
A. Pérez Riesco and J. Yun Cabrara (E)	405	
Simulation Program (BASIM) for Personnal Computers R.P. Offereins and J.W. Meerman (NL)		
	411	
Control Software to Combine Batch Control with Enhanced Continuous Control R.M. Henry, S. Abdelhay, G. Bailley, C. Gray and C. Cable (GB)	417	
INDUSTRIAL APPLICATIONS I		
Studies for the Application of an Adaptive Controller to Hydroturbine Generators F.R. Rubio, E.F. Camacho, J. Aracil, L.G. Franquelo and J.M.G. Provost (E)	425	
Fault Surveillance and Back-Up Policy for a Load-Frequency Digital Controller J.G. Ayza and J.M. Fuertes (E)	431	<b>\$</b> 1
An On-Line Algorithm for Power System Observability Determination		
P. Albertos and C. Alvarez (E)	435	
INDUSTRIAL APPLICATIONS II		
An Interactive Simulation Model of Batchwise, Chemical Production — A Tool to Improve the		
Communication between the Plant Operators and the Production Process K. Heide, P.M. Jorgensen and H. Soeberg (DK)	443	
Chemical Plant State Estimation Using Balance Models		
O. Aarna, K. Joers, U. Silitman and T. Tader (SU)	449	
Computer Based Process Control System which is Distributed, Hierarchical and Fully Redundant E.H.L. Derksen and K. Buring (NL)	455	
Implementation and Comparison of Two Extreme Types of Optimal Control H. Soeberg (DK)	463	
INDUSTRIAL APPLICATIONS (II		
Microprocessor-Based Grain Dryer Control		
U.J. Jaaksoo, E.M. Talvis and J.M. Ummer (SU)	469	
Automatic Sequencer for the Control of a Liquid Phase Epitaxy Furnace J.L. Souza Leao (F)	475	
Control of Ceramic Furnace Using a Two Microcomputer Structure		
H. El Hajjar and J.B. Pourcial (F)	479	
INDUSTRIAL APPLICATIONS IV		
A Adaptive Control Application to a Lathe A. Vizán and A.M. Sánchez (E)	483	
Static Adaptive Algorithms for Computer Control of Diesel Engine Tests F. Sastrón (E)	489	
Software for a Microcomputer Controlled Laser Synchronization System M. Nechmadi and D. Tabak (IL)	495	
Microprocessor Based Multifunction Telephone Terminal		
J. Mifiambres-Puig and J. Rivero-Laguna (E)	501	

Contents

#### ADDENDUM

Example of CAMAC Programming in ADA J. Zalewski (P)

507

,

ix

.

#### STUDIES FOR THE APLICATION OF AN ADAPTIVE CONTROLLER. TO HYDROTURBINE GENERATORS

F: R. Rubio, E.F. Camacho, J. Aracil, L.G. Franquelo and J.M.G. Provost

Department of Automatic and Electronics, E.T.S. Engineering Ind. . -University of Sevilla, Spain,

This paper describes some studies made towards Abstract. the automatization of hydroturbine generators with microcomputers. The overall design will include an automata controlling the star ting-up and shutting-down procedure as well as an self-tuning re gulator for the speed control. ••••

A self-tuning regulator based on the classical pole-assignment method is studied. The algorithm uses a fast procedure for solving the polynomial equation implicit to selfturner regulators . This procedure is very simple from a computational point of view as only applications of elementary transformations on a 2 x 2 polynomial matrix are needed.

The algorithm has been programmed on a Digital PDP 1103 computer and applied to some test problems. . •• .

Keywords. Adaptive control, microprocessors, process control. .

•

· · · ·

#### INTRODUCTION

Self-tuning regulators are designed to operate in processes that exhibit either time varying or nonlinear dyna mic or both. This is the case of hidroturbine speed regulators where non  $1\overline{1}$ nearities in the valves and other sys tems parts are found. These systems al so have gradual drifts and delay and what is more important, slow time changes in two of the main factors affecting the overall system dynamics, which are the water head (Elgerd, 1982) and the Mw/Hz constant of the system (stiffness) depending on the governor and load characteristics (Sterling 1978). Classical analog regulators, me chanical and electronic, have been used to control the speed of hydrotur bine generators. These regulators are tuned at installation and have to be retuned from time to time. Self-tu ning regulators seem to be the ans wer to some of the problem mentioned.

Self-tuning regulators (Astrom, 1980) work basically like this: The process parameters are estimated on-line by a recursive least-squares estimation and these estimates are then used to calculate the regulator parameters.

Due to the parameter changes in the process, the estimation algorithm

needs some adaptive mechanism to fo llow parameter changes. A way of in troducing this mechanism is to use a forgetting factor in such a way that the algorithm gives more weight to the latest measurements and therefore allows it to follow parameter changes.

Choosing an appropriate forgetting fac tor is essential for the algorithm to work. If a large forgetting factor is chosen. The estimation algorithm has a very poor speed of adaptation to parameter changes in the model on the other hand, if a small forgetting factor is chosen, the identification algorithm is extremely sensitive to disturbances and susceptible to numerical computational dificulties when "blow-up" problems in the covariance matrix arise.

The algorithm used in this paper works with an identification algorithm (Fortescue and coworkers, 1981) with a variable forgetting factor that solves the problems mentioned before.

The adaptive algorithm used is descri bed in next section, and is based on a control law equivalent to a linear feedback of the state vector and an observer. A method (Araci1,1974),ba sed on elemental transformations on a 2 x 2 polynomial matrix is used to

solve the polynomial equation found in the algorithm.

The amount of computation required for adaptive regulators, and therefore the sampling time, increases considera bly with the order of the system considered. Working with a reduced model can sometimes improve the quality of the control as sampling time can be reduced, in this sense the paper presents some results obtained.

#### ADAPTIVE CONTROLLER.

The structure chosen for the adaptive controller is the one shown in fig. 1. This control. structure corresponds to a linear state feedback and a Luen berger observer given certain condi tions (Elliott and Wolovich, 1979). As it is known this control law will arbitrarily assign all close-loop sys tem poles preserving the open loop ze ros.

Let us suppose that Td(z) is the desired close-loop transfer function. It can be seen, from fig. 1 that

$$Td(z) = \frac{Y(z)}{V(z)} = \frac{N(z) G(z)}{D(z)G(z)+D(z)K(z)+N(z)H(z)}$$
(1)

This equation can be transformed in

$$Td(z) = \frac{N(z)}{D(z) + F(z)}$$
(2)

when the following equations hold

$$N(z) H(z) + D(z) K(z) = Y(z)$$
 (3)  
 $Y(z) = F(z) G(z)$ 

As degree G(z) = n-1, with n=degree D(z), the degrees of K(z) and H(z) should be equal or smaller than n-1 - in order to obtain a realisable - controller.

To satisfy equation (3) polynomials K(z) and H(z) can be obtained applying the following algorithm (Araci1,1974).

1. Using Euclid's algorithm calculate P(z) and Q(z) such that

$$N(z) P(z) + D(z) Q(z) = 1$$
 (4)

2. Form the polynomial matrix,

$$J(z) = \begin{bmatrix} j_{11} & j_{12} \\ j_{21} & j_{22} \end{bmatrix} = \begin{bmatrix} N(z) & -P(z) & \psi & (z) \\ \\ \\ D(z) & Q(z) & \psi & (z) \end{bmatrix}$$
(5)

3. Reduce the degree of  $j_{12}$  and  $j_{22}$ adding column 1 multiplied by a constant to column 2 until it is no longer possible to decrease both or either of them.

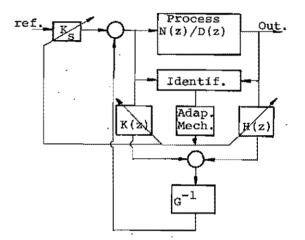


Figure 1. Structure of the Adaptive Controller.

Notice that 1 is always possible if N(z) and D(z) are prime. As transformations described in 3 do not change — the determinant of J(z) we have.

det  $J(z) = N(z)j_{22}(z)-D(z)j_{11}(z)=\psi(z)$  (6)

as P(z) and Q(z) satisfy (4).

Therefore the polynomials K(z) and - H(z) are respectively  $j_{22}(z)$  an  $-j_{11}(z)$ .

#### IDENTIFICATION ALGORITHM

Most of the success of an adaptive con troller depends on how well the identi fier behaves. It is well known that the forgetting factor has great influen ce in the behaviour of the identifier and serious problems can be found when a constant forgetting factor is used, especially in steady-state regulation where old information is continually forgotten and very little dynamic information is coming in from the pro cess which may in turn lead to an ex

426

ponential growth of the covariance ma trix making the identifier very sensi tive to noise.

There are various ways of avoiding the problems mentioned before. Some of them act directly on the covariance ma trix making sure that it is always bounded. Other methods consist of using a variable forgetting factor which in turn may be changed by different me\_thods.

We have used a variable forgetting factor which is updated with an algo rithm (Fortescue, 1981) which takes into account the following fact: the error between the output of the pro cess and the one of the estimated syg tem will tell us something about the behaviour of the identifier. A small error can be obtained if either: the process has not been excited; the parameter values are nearly correct or the identifier is sensitive enough to reduce this error. When we have a chan ge in the process parameter, the process and identifier will give a diffe rent output and the error will be lar qe.

In the first case a reasonable strate gy would be to retain as much information as possible by choosing a for getting factor close to one. In the second case the algorithm should forget the measurements corresponding to the "old" process. This can be accomplished by choosing a low forgetting factor. A measurement of the information content of the filter can be defined as the weighted sum of the squares of the errors, which can be expressed in a recursive way as:

$$\Sigma$$
 (t)= $\lambda$ (t) $\Sigma$ (t-1)+ 1- $\phi$ (t-k-1)<sup>T</sup>K(t) $\varepsilon$ (t)<sup>2</sup>

where  $\lambda(t)$  is the forgetting factor, K(t) is the gain of the filter and  $-\Phi^{T}(t)$  contains the last n+1 measurements of the input and output of the process.

The forgetting factor is then calculated in such a way that the estimation is based on the same amount of information.That is, keeping  $\Sigma(t)$  constant.

It can be seen that this is accomplished by:

$$\lambda$$
 (t) = 1 - 1/N(t)

where

$$N(t) = \Sigma_{0} / \left[ 1 - \Phi(t - k - 1)^{T} K(t) \right] \epsilon(t)^{2}$$

the identification algorithm can be expressed as :

1. 
$$\hat{\mathbf{y}}(\mathbf{t}) = \phi(\mathbf{t}-\mathbf{k}-1)^{T} \hat{\boldsymbol{\Theta}}(\mathbf{t}-1)$$

2. 
$$\varepsilon(t) = y(t) - \hat{y}(t)$$

3. 
$$K(t) = P(t-1)\phi(t-k-1)/[1+\phi(t-k-1)^T]$$
  
  $P(t-1)\phi(t-k-1)]$ 

4. 
$$\Theta(t) = \Theta(t-1) + K(t) \varepsilon(t)$$

5. 
$$\lambda(t) = 1 - \left[1 - \phi(t-k-1)^T K(t)\right] \varepsilon(t)^2 / \Sigma_0$$

if  $\lambda(t) < \lambda_{\min} \operatorname{set} \lambda(t) = \lambda \min$ 

6. 
$$P(t) = [1-K(t) \phi(t-k-1)^{T}]P(t-1)/\lambda(t)$$

IMPLEMENTATION OF THE ADAPTIVE CONTROLLER.

Two systems based on microprocessors, have been used for the implementation of the adaptive controller. The first one (center) is dedicated to the computation of the algorithm described in the previous sections; the second one (peripheral) is dedicated to actua te on the process with the set point received from the center and to scan the process output and send it to the center. This structure can be seen in fig. 2.

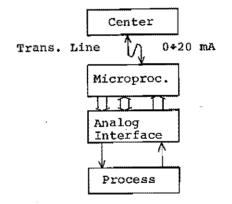


Figure 2. System Configuration

The main computer is liberated from the tasks of controlling the analog input output interface. This structure allows the system to be used for the control of a distributed process, connecting to the central computer various peripheral computers through series trans mission lines.

The communication protocol is of the question from the center-answer from the peripheral type in such a way that the peripheral will be quiet until an order has been sent. A time out has been used in order to avoid that both computers remain simultaneously in a waiting state. The peripheral station is normally waiting for a byte from the center. When the byte is received, it puts it through one of the output channels, rea ding the process output and sending it to the center.

An analog computer and an electromecha nical system have been connected to the system to test the behaviour of the algorithm with various type of processes. The results obtained are described in next section.

APPLICATION TO SOME TEST PROBLEMS.

The adaptive controller described above has been applied to the control of some test problems. The first process chosen has been a second order system simulated in the analog computer with a transfer function

$$G(s) = \frac{4}{s^2 + 3s + 12}$$

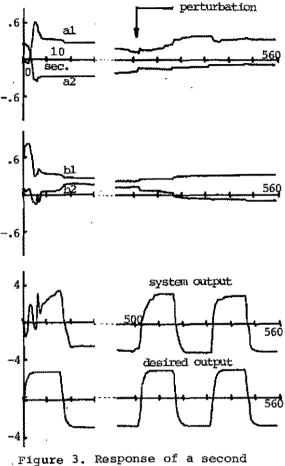
The system has been controlled, with the algorithm described in the pre vious sections, setting the poles of the desired transfer function to obtain a system without oscilations and a rising time of 1.5 seconds. The gain K<sub>s</sub> of fig. 1 is calculated at each step in the algorithm to obtain a desired static gain.

Fig. 3 shows the behaviour of the system with a sampling time of 0.5 se - conds and using a second order model for the identifier. It can be seen how the adaptation mechanism works in the starting up procedure and when a sudden change is produced in the process transfer function.

Table I shows the mean square error between the process output and the theoretical one for different values of the sampling time and using a first and a second order model for the controller.

TABLE 1. MEAN SQUARE ERROR (MSQ) 2<sup>nd</sup> order ist order sampling time 0.255 0.314 1.5 sec 0,217 0.242 1 sec 0.192 0.139 0.5 sec 0.25 sec 0.123

As it can be seen in table 1 the MSQ decreases with the sampling time and the results obtained using a first or der model for the identifier are be tter than the ones obtained with a se cond order model if the sampling time is reduced. This can be helpful when implementing adaptive controllers with microprocessors, as the algorithm described is very simple in the case of a first order model.



order system.

Fig. 4 shows the process output for a first and second order model with the sampling time of 0.5 and 1 second respectively.

One of the main problems with adaptive controllers is the oscillatory behaviour during the starting-up period. This behaviour is due to the fact that in those moments the identifier is working with very little information and the process parameters, and therefore the control polynomials (K(z) and H(z)) are subject to sudden changes. One way of avoiding this problem is not allowing sudden changes of the para meter of the control polynomials. This can be accomplished by:

$$P_{N} = P_{0} + \sigma (P_{N} - P_{0})$$

where  $P_N$  is the new set of parameters,  $P_N$  is the old set and  $\sigma$  is a constant that can take values between 0 ( no adaptation) and 1. The value of  $\sigma$  can be calculated as a function of the covariance of the estimates.

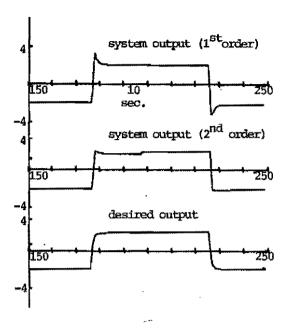


Figure 4. Comparison of a ft and 2<sup>nd</sup> order controller

A suitable function can be:

 $\sigma = \exp(-\sigma_0 \text{ trace(covariance)})$ 

Fig. 5 shows the output of the system with a sampling time of 0.5 seconds when this omechanism is introduced.As it can be seen, the starting up proce dure is improved.

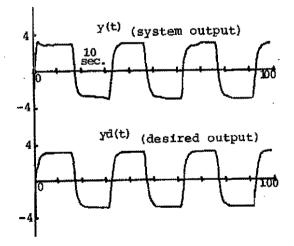
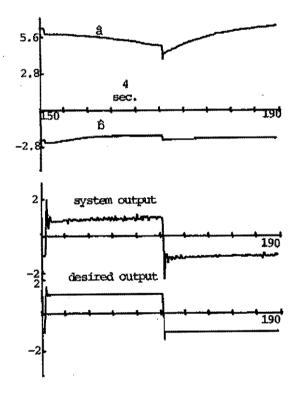
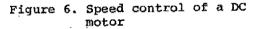


Figure 5. Modified adaptation mechanism

A process consisting of a DC motor,me chanical gear, servoamplifier and tha co has been chosen as a second exam ple. The main characteristic of this system is its non linearities due to a dead zone produced by static fric tions.

A second and first order model have been used to control the speed of this system. A square wave signal has been used as reference for the speed. The output of the System and some of the estimated parameters are shown in fig. 6. The sudden changes of the parame ter correspond to the crossing of the dead zone by the process.





As a third example we have chosen a model of a hydroturbine generator and the hydraulic amplifier. This pro cess responds to a step change in the valve position with a momentary power decrease and can be modelled with a third order nonminimum phase system. The results obtained using a first and second order controller are shown in fig. 7.

As it can be seen the algorithm can not control the system with a first order model. This is due to the fact that the identifier gets the parame ters corresponding to the momentary drop of the output when a step change is produced in the input.

As the algorithm used does not change the zeros of the process, the overall system is a nonminimum phase and this behaviour can be seen in fig. 7. Note that the zero can not be cancelled as it is outside the unit circle. This problem is solved in practice by a double feedback of speed an valve position.

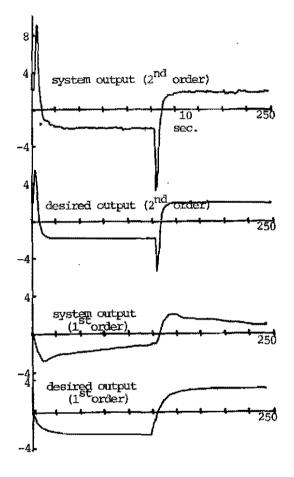


Figure 7. Adaptive control of a nonminimum phase system.

An automata for controlling the starting-up and shutting down procedure of this process is also being desig-ned. This automata is being implemented with a Motorola 6800 microproce-ssor. More than a hundred digital input-output signals must be handled.

The automata should transfer control to the adaptive regulator once the tur bine is started.

#### CONCLUSIONS

The paper presents some studies made with adaptive controllers. An algo rithm using Euclid's algorithm and ele mentary transformation on a 2 x 2 po lynomial matrix have been used to sol ve the polynomial equation implicit to pole placement adaptive controller. The algorithm has been tested on seve ral systems using first and second order models. It can be seen in two of the examples chosen that the re sults obtained with a first order mo del with smaller sampling time are si milar to those obtained with a second order model. This fact can be of in-terest when implementing adaptive con trollers with microprocessors.

A smoother way of adaptation to solve some of the problems of the starting up period of an adaptive controller has been used and we feel that this heuristic aproach should work well in practice.

#### REFERENCES

- Aracil, J. (1974). A Note on the De-sign of S.I.S.O. Systems. <u>Revue R.</u> <u>A.I.R.O.</u> N°Avril, pp. 119-125. Astrom, K.J. (1980). Self-tuning Regu
- Astrom, K.J. (1980). Self-tuning Regulators Design Principles and Applic cations. Applications of Adaptive <u>Control. Ed. Academic Press. Inc.</u> <u>pp. 2-68.</u>
- Eldger, O.I. (1982). <u>Electric Energy</u> Systems Teory. Mc Graw Hill. Elliott,H. and W.A. Wolovich. (1979).
- Elliott,H. and W.A. Wolovich. (1979). Parameter Adaptive Identification and Control.IEEE trans. on Automatic Control. Vol AC-24 N°4. pp.592 -599.
- Sterling, M.J.H. (1978). Power System Control, Ed. IEE.