



Regular paper

## A high-voltage floating level shifter for a multi-stage charge-pump in a standard 1.8 V/3.3 V CMOS process<sup>☆</sup>

David Palomeque-Mangut<sup>\*</sup>, Ángel Rodríguez-Vázquez, Manuel Delgado-Restituto<sup>\*</sup>

Instituto de Microelectrónica de Sevilla (CSIC-US), Sevilla, Spain



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## ABSTRACT

This paper proposes a high-voltage floating level shifter with a periodically-refreshed charge pump topology. Designed and fabricated in a standard 1.8 V/3.3 V CMOS process, the circuit can withstand shifting voltages from 3 V to 8.5 V with a delay response of 1.8 ns and occupies 0.008 mm<sup>2</sup>. The proposed circuit has been used in a multi-stage charge pump for programming its voltage conversion ratio. Experimental results show that the level shifters successfully enable/disable the stages of the charge pump, thus modifying its output voltage between 5.35 V and 12.4 V for an output current of 3 mA.

## 1. Introduction

Different from conventional level shifters, in which only the high-rail level of the input signal is changed [1,2], floating-level shifters (FLS) slide both the low- and high-rail levels of a digital signal by a voltage  $V_{SSH}$ . Hence, if the FLS is driven by a digital signal,  $IN$ , comprised between ground and  $V_{DD}$ , the circuit generates a voltage-shifted version,  $OUT$ , which swings from  $V_{SSH}$  to  $V_{DDH} = V_{DD} + V_{SSH}$ . These circuits are typically used for driving power switches [3], as shown in Fig. 1, and in charge-pump circuits [4–6]. In these applications, the shifting voltage  $V_{SSH}$  of the FLS is usually not static; the output has to react rapidly to these changes; and the input signal  $IN$  is usually non-periodical.

A High-Voltage (HV) FLS can be implemented using HV CMOS processes. These processes include devices with thicker gate oxides capable of handling HV operations. This option usually comes at a higher cost than a standard low-voltage (LV) CMOS node. Also, integrating a system's HV components with previously designed LV circuitry is not a simple task. One alternative is to combine LV CMOS processes with innovative circuit solutions to achieve high-voltage-tolerant systems, although here care must be taken to maintain voltages across devices terminals below safe limits in all operation modes [7–9]. This is actually the approach followed in previous charge-pump based floating level shifters (CP-FLS) [10,11] and active/capacitive coupled floating level shifters (AC-FLS/CC-FLS) [3,8,12,13]. Simplified schematics for

these solutions are shown in Fig. 2. The basic CP-FLS in Fig. 2(a) can be implemented with LV CMOS processes without the need for a high supply rail. Its output depends on the charge stored in the capacitors that are refreshed when the input signal  $IN$  changes. If the signal is non-periodic or low in frequency, the leakage currents discharge the capacitors, and the output logic levels are damped [11]. Also, the output cannot track voltage supply variations until the input switches. The HV AC-FLS in Fig. 2(b) uses stacked transistor techniques and requires additional circuitry for generating biasing voltages. Also, they cannot handle a wide range of shifting voltages  $V_{SSH}$ . Finally, the HV CC-FLS in Fig. 2(c) does not need bias voltages and can be implemented in LV CMOS processes. However, similar to the HV AC-FLS, it requires an additional charge pump circuit to generate the high supply rail. In this work, a HV CP-FLS with periodic charge refreshing is presented. Its operation is herein demonstrated in a practical application in which the proposed FLS is used for controlling the Voltage Conversion Ratio ( $VCR$ ) of a multi-stage charge pump circuit fabricated in a standard 1.8 V/3.3 V CMOS process. The paper extends the conference contribution in [14] with new circuit analysis and experimental results. The paper is organized as follows. Section 2 addresses the design and operation of the proposed HV CP-FLS. Section 3 shows experimental results illustrating the operation and performance of the HV CP-FLS implemented in a multi-stage charge pump. Finally, Section 4 concludes the paper.

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<sup>\*</sup> Corresponding authors.

E-mail addresses: [palomeque@imse-cnm.csic.es](mailto:palomeque@imse-cnm.csic.es) (D. Palomeque-Mangut), [angel@imse-cnm.csic.es](mailto:angel@imse-cnm.csic.es) (Á. Rodríguez-Vázquez), [mandel@imse-cnm.csic.es](mailto:mandel@imse-cnm.csic.es) (M. Delgado-Restituto).

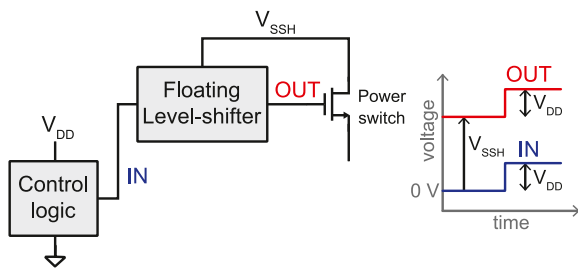


Fig. 1. Simplified representation of a floating level-shifter working as gate driver.

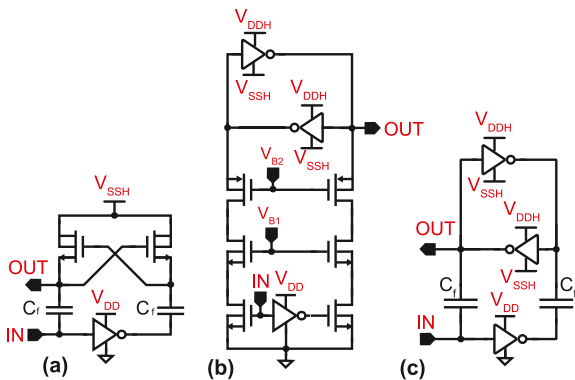


Fig. 2. Three simplified high-voltage floating level shifter (HV-FLS) topologies: (a) charge-pump based FLS, (b) actively-coupled FLS, and (c) capacitively-coupled FLS.

## 2. Proposed floating level shifter

### 2.1. Principle of operation

Fig. 3(a) shows the proposed HV CP-FLS as well as the four phases clock generator circuit. The digital signal to be shifted is denoted as  $IN$ , the shifting level is defined by  $V_{SSH}$ , and  $OUT$  represents the shifted output voltage. The signal  $IN$  is assumed to be comprised between ground and  $V_{DD}$ . The circuit consists of three main blocks: (1) a local FLS ( $C_{1,2}$  and  $M_{1,2}$ ), (2) a basic charge-pump ( $C_{3,4}$  and  $M_{3-6}$ ), and (3) a sample-and-hold (S&H) (transmission gates  $M_{7,8}$  and capacitor  $C_s$ ). Complementary clock signals  $clk_1$  and  $clk_2$  are in-phase with signals  $clk_3$  and  $clk_4$ , respectively, with non-overlapping time margins at the rising and falling edges, as illustrated in Fig. 3(b). The clock signals are generated by the circuit shown in Fig. 3(a), where  $t_d$ -blocks correspond to the delays introduced by chains of inverters. This way, the non-overlapping time margin is equal to  $0.5 \times t_d$ . The clocks frequency is  $f_{clk}$ . The local FLS provides the input voltage,  $V_3$ , of the S&H circuit. Signal  $V_3$  is in-phase with  $clk_1$  if the FLS input,  $IN$ , is in high state; otherwise  $V_3$  is in-phase with  $clk_2$ . Accordingly, if  $IN$  is HIGH,  $V_3 \approx V_{DD} + V_{SSH}$  and, otherwise, if  $IN$  is LOW,  $V_3 = V_{SSH}$ . The charge pump generates two voltage-shifted versions of the clock signals  $clk_3$  and  $clk_4$ , named  $V_5$  and  $V_6$ , that drive the gates of transistors  $M_7$  and  $M_8$ , respectively. Also, it biases the bulk of  $M_8$  and the deep n-wells of DNW-NMOS transistors. When  $clk_3$  is HIGH (alt.  $clk_4$  is LOW), voltage  $V_3$  is sampled in the output capacitor  $C_s$ . Otherwise, if  $clk_3$  is LOW (alt.  $clk_4$  is HIGH), the charge stored in  $C_s$  is held. Note that the non-overlapping margins between  $clk_1$  and  $clk_3$  (similarly between  $clk_2$  and  $clk_4$ ) guarantee that signal sampling only occurs when  $V_3$  is established.

During the sampling phase, if the  $IN$  signal state is LOW (alt. HIGH),  $C_1$  (alt.  $C_2$ ) stores the voltage level  $V_{SSH}$  and  $C_2$  (alt.  $C_1$ ) pumps charge to  $C_s$ . On the other hand, during the holding phase, if the  $IN$  state is LOW (alt. HIGH),  $C_2$  (alt.  $C_1$ ) stores the voltage level  $V_{SSH}$  and  $C_1$  (alt.  $C_2$ ) pumps charge to  $C_s$ . Regardless of signal  $IN$  level, the capacitor  $C_3$  (alt.  $C_4$ ) stores  $V_{SSH}$  in the hold (alt. sampling) phase and the capacitor

$C_4$  (alt.  $C_3$ ) pumps charge in the hold (alt. sampling) phase. Hence, the capacitors are refreshed at a  $f_{clk}$  rate. This allows to track time-varying shifting voltages  $V_{SSH}$  and handle non-periodic input signals  $IN$ .

### 2.2. Circuit sizing

When the input signal  $IN$  transitions from LOW to HIGH during the sampling phase, the output voltage  $OUT(t)$  of the HV CP-FLS can be expressed as

$$OUT(t) = V_{SSH} + V_{DD} \frac{C_{1,2}}{C_{1,2} + C_s} (1 - e^{-t/\tau}), \quad (1)$$

and, when  $IN$  switches from HIGH to LOW, as

$$OUT(t) = V_{SSH} + V_{DD} \frac{C_{1,2}}{C_{1,2} + C_s} \left( \frac{C_s}{C_{1,2}} + e^{-t/\tau} \right), \quad (2)$$

where  $\tau = R_{on} C_s (C_s / C_{1,2} + 1)$  is the time constant of the circuit and  $R_{on}$  is the equivalent ON resistance of the transmission gates, given by

$$R_{on} = \frac{1}{\mu_p C'_{ox} \left( \frac{W}{L} \right)_8 V_{ov,8} + \mu_n C'_{ox} \left( \frac{W}{L} \right)_7 V_{ov,7}}, \quad (3)$$

where  $V_{ov,x} = |V_{GS,x}| - |V_{TH}|$  is the overdrive voltage of transistors  $M_7$  and  $M_8$ .

The total propagation delay of the level shifter  $t_{d,LS}$  is given by

$$t_{d,LS} = t_{d,MUL} + R_{on} C_s \left( \frac{C_s}{C_{1,2}} + 1 \right) \quad (4)$$

where  $t_{d,MUL}$  is the delay introduced by the  $IN$ -controlled multiplexers in Fig. 3(a).

The circuit elements in Fig. 3 have been sized by making  $\tau < 0.125/f_{clk}$ , assuming a clock frequency of  $f_{clk} = 10$  MHz and that  $C_{1,2}$  is  $3 \times$  larger than  $C_s$ . With these requirements, the HV-FLS approximately obtains a 25% settling error in (1)–(2) during a complete sampling phase, while keeping area and power consumption under reasonable levels for the application described in Section 3. Transistors and capacitors sizes are shown in Fig. 3.

Expression (4) only holds if the input signal,  $IN$ , changes during the sampling phase. However, if  $IN$  switches in the hold phase, an additional delay  $\Delta_H \in [0, 0.5/f_{clk}]$  is introduced. In charge pumps applications, where  $IN$  typically switches at low speeds compared to  $f_{clk}$ , this is not a major issue and no extra measure has been adopted. In other cases where propagation delay aspects are more critical, signal  $IN$  should be aligned with positive edges of  $clk_1$  to suppress the impact of  $\Delta_H$ .

### 2.3. HV compliance in a LV CMOS process

The circuit was implemented in a standard 1.8 V/3.3 V CMOS process with deep n-well devices available. The transistors in the HV floating domain of the proposed CP-FLS can withstand voltage differences up to 3.3 V, but transient peaks during switching can cause differential voltages that exceed the nominal difference between HV supply rails. Accordingly, in the proposed implementation, the amplitude  $V_{DD}$  of the digital signal  $IN$  is kept below 3 V, while transistors can nominally withstand voltage differences up to 3.3 V.

The maximum absolute value of  $V_{SSH}$  is limited by the breakdown voltage of the parasitic diodes in PMOS and DNW-NMOS transistors and by the voltage compliance of MIM capacitors. PSUB-DNW and PSUB-NW junction diodes have breakdown voltages of over 13.5 V in the selected CMOS process. However, MIM capacitors have a dielectric layer with about 30 nm thickness and the probability of breakdown increases with the voltage between their terminals. To withstand higher voltages, two series MIM capacitors have been used for implementing  $C_{1-4}$  at the price of increasing area occupation.

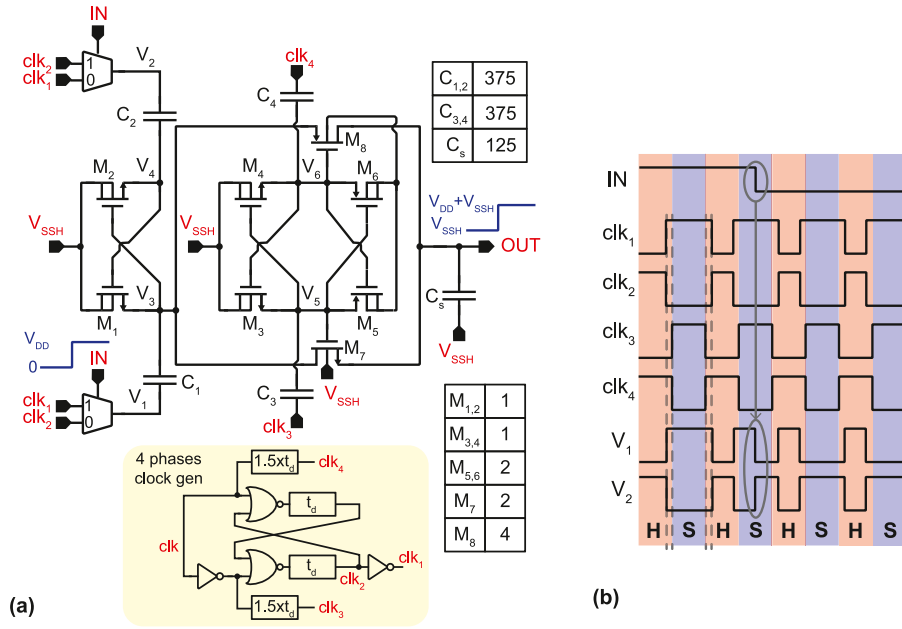


Fig. 3. (a) Schematics of the proposed high-voltage floating level shifter and the four phases clock generator. Transistors are 3.3V devices and their widths are shown in microns, all lengths are set to 350 nm. All capacitors were implemented as two series-connected MIM structures, and their values are shown in femtofarads. (b) Time diagram of clock signals showing how switching  $IN$  affects voltages  $V_1$  and  $V_2$ .

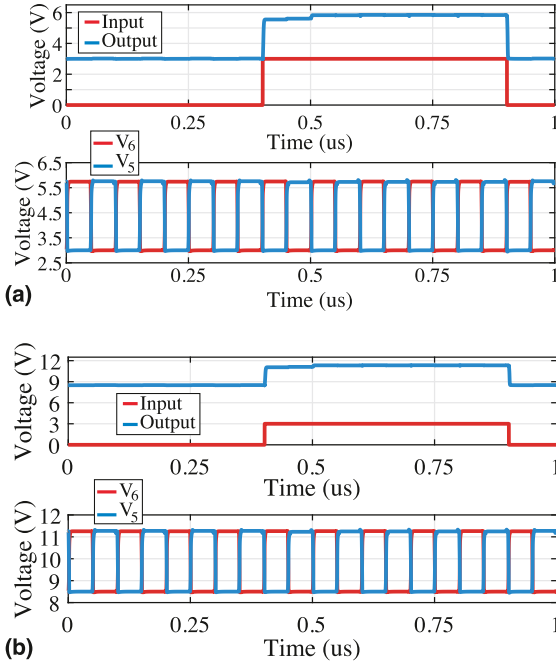


Fig. 4. Signals  $IN$ ,  $OUT$  and transmission gate voltages,  $V_3$  and  $V_6$ , of the HV-FLS.

#### 2.4. Dynamic behavior

A post-layout view of the circuit presented in Section 3 was simulated using the Cadence Virtuoso suite. Fig. 4 illustrates the transient behavior of the proposed HV-FLS for  $f_{clk} = 10$  MHz,  $V_{SSH} = 3$  V (top) and  $V_{SSH} = 8.5$  V (bottom). When  $IN$  switches from LOW to HIGH, the output voltage raises to a value lower than  $V_{SSH} + V_{DD}$  during the first sampling period and then continuously approaches  $V_{SSH} + V_{DD}$  during the next periods. This is because the sampling capacitor has no charge

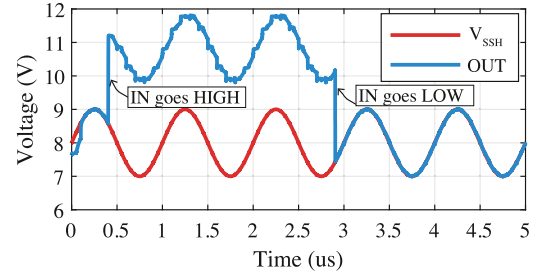


Fig. 5. Output response for a time-varying shifting voltage  $V_{SSH}$ .

when  $IN$  is LOW and it cannot be fully charged in the first sampling phase due to the capacitive divider formed between  $C_{1,2}$  and  $C_s$ , as stated in (1)–(2).

Fig. 5 shows the circuit's response to a time-varying  $V_{SSH}$  signal without switching the digital input  $IN$ . The shifting voltage  $V_{SSH}$  is a tone with DC value of 8 V, amplitude of 1 V, and frequency 1 MHz. Thanks to the charge-refreshing topology, the node  $OUT$  tracks the variations in  $V_{SSH}$  even with no activity at the input  $IN$ .

Fig. 6(a) plots the propagation delay and the power consumption of the FLS obtained for different values of the shifting voltage  $V_{SSH}$ , assuming  $f_{clk} = 10$  MHz. The input  $IN$  is a clock signal of frequency  $f_{in} = 1$  MHz. Note that the delay is to first-order independent of  $V_{SSH}$  and amounts about 1.81 ns. The power consumption increases slightly with  $V_{SSH}$ , due to the higher losses in the parasitics of the MIM capacitors. Fig. 6(b) shows the power consumption of the FLS circuit and the non-overlapping clock generator (block not shown in Fig. 3) in terms of the clock frequency, for an input signal with frequency  $f_{in} = 1$  MHz. As expected, the power consumption increases linearly with the clock frequency. As  $f_{clk}$  increases above the input signal frequency  $f_{in}$ , the power consumption of the clock generator dominates, in agreement with other reported solutions [11].

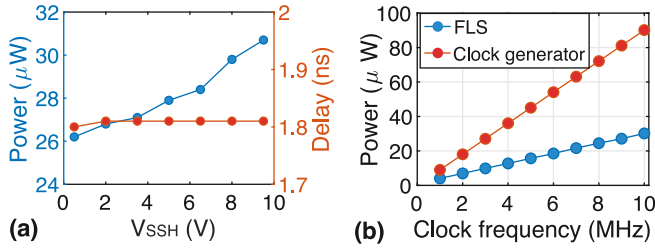


Fig. 6. (a) Propagation delay and power consumption ( $f_{clk} = 10$  MHz,  $f_{in} = 1$  MHz). (b) Power consumption ( $V_{SSH} = 8.5$  V and  $f_{in} = 500$  kHz).

Table 1

Voltages  $V_{CP,i}$  and  $ST_{i,HV}$ , depending on the number of stages enabled,  $N$ .  $V_p$  is defined in (5).

|             | $N = 1$        | $N = 2$                | $N = 3$                | $N = 4$                |
|-------------|----------------|------------------------|------------------------|------------------------|
| $V_{CP,1}$  | $V_{DD} + V_p$ | $V_{DD} + V_p$         | $V_{DD} + V_p$         | $V_{DD} + V_p$         |
| $V_{CP,2}$  | $V_{DD} + V_p$ | $V_{DD} + 2 \cdot V_p$ | $V_{DD} + 2 \cdot V_p$ | $V_{DD} + 2 \cdot V_p$ |
| $V_{CP,3}$  | $V_{DD} + V_p$ | $V_{DD} + 2 \cdot V_p$ | $V_{DD} + 3 \cdot V_p$ | $V_{DD} + 3 \cdot V_p$ |
| $V_{out}$   | $V_{DD} + V_p$ | $V_{DD} + 2 \cdot V_p$ | $V_{DD} + 3 \cdot V_p$ | $V_{DD} + 4 \cdot V_p$ |
| $ST_{1,HV}$ | $V_{DD}$       | $V_{DD}$               | $V_{DD}$               | $V_{DD}$               |
| $ST_{2,HV}$ | $V_{DD}$       | $V_{DD} + V_p$         | $V_{DD} + V_p$         | $V_{DD} + V_p$         |
| $ST_{3,HV}$ | $V_{DD}$       | $V_{DD} + V_p$         | $V_{DD} + 2 \cdot V_p$ | $V_{DD} + 2 \cdot V_p$ |
| $ST_{4,HV}$ | $V_{DD}$       | $V_{DD} + V_p$         | $V_{DD} + 2 \cdot V_p$ | $V_{DD} + 3 \cdot V_p$ |

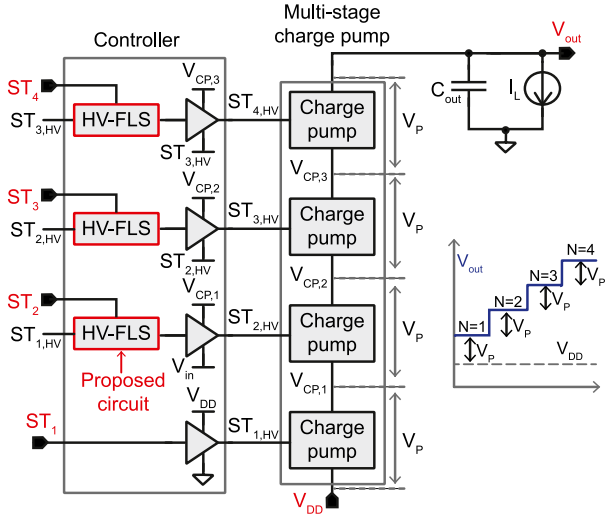


Fig. 7. Simplified diagram of the HV multi-stage charge pump with S for enabling/disabling each stage.

### 3. Experimental results

#### 3.1. Application of the proposed FLS

The proposed HV-FLS is used as a building block for the voltage conversion ratio controller of a programmable multi-stage charge pump circuit. Fig. 7 shows a simplified circuit diagram. The charge pump cells use a cross-couple topology similar to the proposal in [15]. These cells also employ the proposed HV-FLS; however, in this case the dimensions of the level shifters differ from those in the VCR controller because they have to exhibit smaller settling errors and, hence, larger capacitors  $C_{1-4}$  are needed (details are available in [14]).

The controller is used for the selection of the charge pump stages based on the digital control signals  $ST_{1-4}$ . These signals take on DC levels 0, for disabling the stage, or  $V_{DD}$ , for enabling. A charge pump stage can only be activated if the previous one is enabled and, therefore, only four combinations of  $ST_{1-4}$  values are possible. Hence, if the number of active stages is  $N = i$ , for  $i = 1, \dots, 4$ ,  $ST_j = V_{DD}$ , for  $j = 1, \dots, i$ , and  $ST_j = 0$ , otherwise.

The controller is composed of three of the proposed HV-FLS and four floating buffers for driving the charge pumps with the sliding voltages  $ST_{i,HV}$ . A single non-overlapping clock generator is shared among all HV-FLS. The level shifters are arranged in series so that the output voltage,  $ST_{i,HV}$ , of the  $i$ th FLS becomes the shifting level value  $V_{SSH}$  of the  $i + 1$ -th block. Table 1 shows for all possible combinations of  $ST_{i,HV}$ , where  $N$  is the number of enabled stages and  $V_p$  is the voltage drop across the charge pump stages

$$V_p = V_{DD} - R_{CP} \cdot I_L, \quad (5)$$

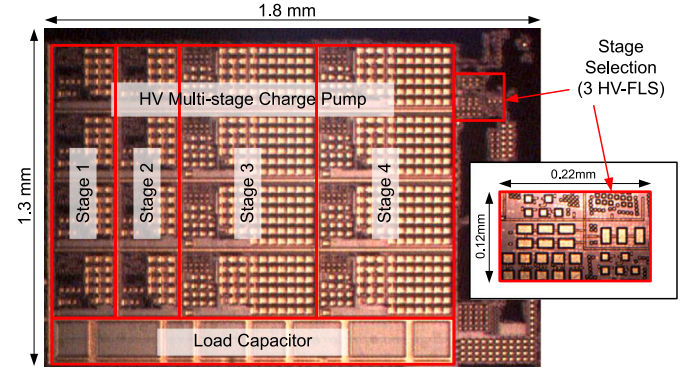


Fig. 8. Microphotograph of the multi-stage charge pump circuit, fabricated in a standard 0.18 μm CMOS process. The zoom details the stage selection unit which comprises three HV-FLS cells.

where  $V_{DD}$  amounts 3 V in this implementation,  $I_L$  is the load current, and  $R_{CP}$  is the equivalent resistance of the charge pump stages [16]. This latter depends on internal parameters and operation conditions and roughly ranges from 166 Ω to 8 kΩ in this design.

#### 3.2. Experimental results

Fig. 8 shows a microphotograph of the four-stages charge pump circuit. The chip has been fabricated in a standard 0.18 μm 1.8 V/3.3 V CMOS process with deep n-well devices and occupies an active area of 1.8 mm × 1.3 mm. The zoom shows the stage selection circuit of the charge pump, which occupies roughly 0.03 mm<sup>2</sup>, including the three HV-FLS of Fig. 7.

Fig. 9 shows the operation of the multi-stage CP and the HV-FLS for different enabled stages. The input voltage is 3 V,  $I_L = 3$  mA,  $R_{CP} \approx 210$  Ω, and  $V_p \approx 2.35$  V. The HV-FLS clock frequency is 6.25 MHz. Fig. 9(a) shows the output voltage of the multi-stage charge pump, when the number of active stages  $N$  increases from 1 to 4 at 50 μs intervals. The different voltage levels agree with the values shown in Table 1. Similarly, Fig. 9(b–d) shows the signals  $V_{SSH}$  and  $OUT$  of the HV-FLS driving the fourth, third, and second CP stages, respectively, for the same time sequence of activated cells. Again, the level shifters update their outputs,  $ST_{2-4,HV}$ , according to the values shown in Table 1. When  $N$  changes, the signals settle after roughly 2 μs. This delay is essentially dominated by the internal dynamics of the charge pumps, which are much slower than the HV-FLS blocks.

Fig. 10 shows the response of the HV-FLS to a varying load current. In this case,  $N = 4$  (all the charge pump cells are enabled),  $R_{CP} \approx 210$  Ω, and the load current changes from 0.5 mA to 4 mA within 50 μs. From top to bottom, the oscilloscope screenshot shows  $V_{out}$ ,  $ST_{4,HV}$ ,  $ST_{3,HV}$ , and  $ST_{2,HV}$ . The voltage difference between adjacent signals is always  $V_p$ , as discussed in (5) and Table 1. However,  $V_p$ , and, hence,  $V_{out}$  varies with the load current. Namely,  $V_{out}$  changes from 13.6 V – for a load current of 0.5 mA – to 8 V – under a load current of 4 mA –. Even though the digital input of the floating level shifters  $ST_{2-4}$

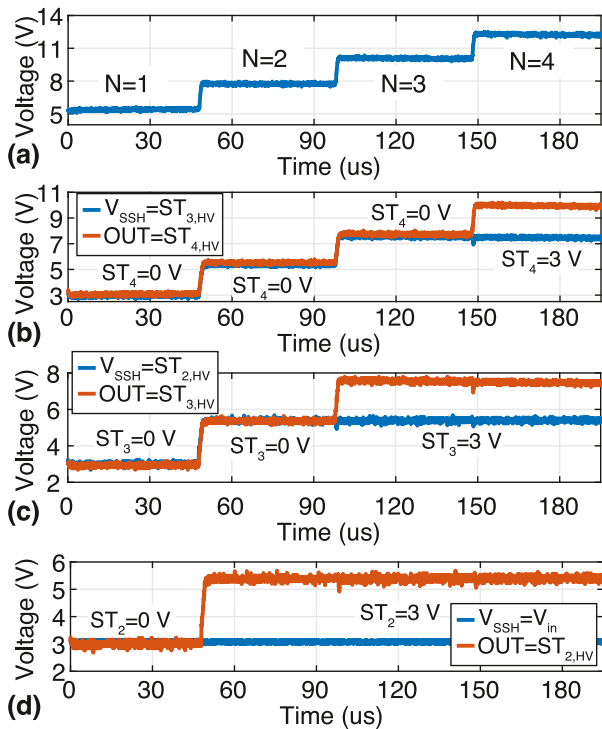


**Table 2**  
Performance comparison with previously reported charge-refreshing FLS.

| Reference        | Process         | $V_{SSH}$      | Non-periodic $IN$ signals | Delay (ns)             | Energy/op (pJ) <sup>a</sup> | Area (mm <sup>2</sup> ) |
|------------------|-----------------|----------------|---------------------------|------------------------|-----------------------------|-------------------------|
| [17]             | 0.5 $\mu$ m HV  | 95 V           | No                        | 0.5                    | 2.5 <sup>b</sup>            | 1.1                     |
| [18]             | 0.18 $\mu$ m HV | 45 V           | No                        | 1.9 <sup>b</sup>       | 242 <sup>b</sup>            | –                       |
| [11]             | 28 nm LV        | 0.9 V          | Yes                       | 9                      | 0.8                         | 0.001                   |
| [19]             | 0.18 $\mu$ m HV | 200 V          | No                        | 0.7 <sup>b</sup>       | 8.1 <sup>b</sup>            | –                       |
| <b>This work</b> | 0.18 $\mu$ m LV | <b>3-8.5 V</b> | <b>Yes</b>                | <b>1.8<sup>b</sup></b> | <b>2.9</b>                  | <b>0.008</b>            |

<sup>a</sup>Energy/operation, calculated as power/ $f_{clk}$ .

<sup>b</sup>Simulation results.



**Fig. 9.** Experimental measurements on the multi-stage charge pump with  $V_{DD} = 3$  V,  $R_{CP} \approx 210 \Omega$ , and  $I_L = 3$  mA. Series-connected stages are successively enabled. (a) Output voltage of the multi-stage charge pump. (b–d) Level shifting voltage  $V_{SSH}$  supply and output voltage of the HV-FLS driving the fourth/third/second charge pump stage, respectively.

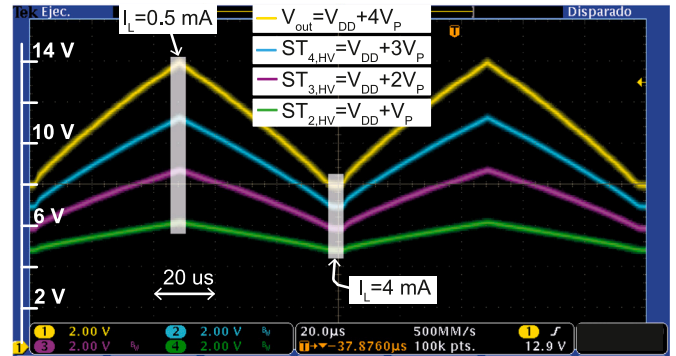
do not change, thanks to the charge-refreshing topology, the HV-FLS successfully maintain their outputs  $ST_{2-4,HV}$  at the correct level.

### 3.3. State-of-the-Art comparison

Table 2 summarizes the performance of the proposed level shifter and compares it with other charge-refreshing FLS solutions, both in LV and HV CMOS processes, in the literature. The presented HV-FLS is, to the best knowledge of the authors, the only solution demonstrating HV operation in a LV process, intrinsic generation of the HV high supply rail, tracking of variations in the shifting level, and handling of non-periodical digital input signals,  $IN$ . All the metrics shown for the proposed solution are obtained experimentally, excepting the propagation delay which has been estimated from post-layout simulations.

## 4. Conclusions

In this paper, we have presented a HV floating level shifter with periodic charge refreshing. The circuit has five distinctive features: (1)



**Fig. 10.** Transient measurements of the multi-stage charge pump for  $V_{DD} = 3$  V and  $R_{CP} \approx 210 \Omega$ . The load current is a 10 kHz triangular wave from 0.5 mA to 4 mA. All stages are enabled.

it shifts by  $V_{SSH}$ , time-varying digital signals  $IN$  comprised between ground and  $V_{DD}$  rails, (2) it intrinsically sets the high supply rail of the output signal to  $V_{DD} + V_{SSH}$ , (3) it tracks variations of the shifting voltage,  $V_{SSH}$ , (4) it can handle static values for signal  $IN$ , and (5) it allows HV operation with LV CMOS processes.

It has been shown experimentally that  $V_{SSH}$  can reach up to 8.5 V, with an energy consumption of 2.9 pJ/op ( $V_{SSH} = 8.5$  V and  $f_{clk} = 10$  MHz). The propagation delay, estimated by post-layout simulations, is 1.81 ns. Even though the operation voltage can almost quadruplicate the nominal voltage of the technology, long-term degradation is mitigated by keeping all voltages across MOS devices' terminals below a safe limit. This is done by guaranteeing that PN junctions do not exceed the breakdown voltage, and by limiting the voltage across MIM capacitors.

As a functional demonstration of the circuit operation, the proposed HV FLS has been used as a building block for the voltage conversion ratio controller of a programmable multi-stage charge pump circuit.

### Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

### Data availability

No data was used for the research described in the article.

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