

1 **EVALUATION OF A MODIFIED MICA AND MONTMORILLONITE FOR THE**
2 **ADSORPTION OF IBUPROFEN FROM AQUEOUS MEDIA**

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25 **Abstract**

26 The goals of this work were to prepare and characterize two functional materials, a natural
27 montmorillonite (Mt) and a synthetic mica (Na-mica-4) were modified with the cationic
28 octadecylamine by a cation-exchange reaction between obtained C₁₈-Mt and C₁₈-mica-4,
29 and to explore their potential uses as adsorbent of water containing emerging compounds
30 such as ibuprofen.

31 Both materials were characterized by X-ray diffraction (XRD), Zeta potential and
32 thermogravimetric analysis (DSC-TG), before and after adsorption experiments. The
33 incorporation of ibuprofen in the interlayer was demonstrated by XRD and on the external
34 surface by Zeta potential.

35 The adsorption equilibrium isotherm was fitted with the Langmuir, Freundlich and
36 Dubinin-Radushkevitch mathematical models to obtain the respective parameters.
37 Langmuir and Freundlich were the models that best fitted the experimental data ($R^2 >$
38 0.999). The adsorption rate of C₁₈-Mt (99.9%) was not dependent of ibuprofen
39 concentration (0.1-80 mg/L) but it was in the case of C₁₈-mica-4 (from 99.9% at 0.1 mg/L
40 to 67% at 80 mg/L). In addition, these values were not affected by sample pH in the range
41 from 4 to 9. Kinetic of ibuprofen adsorption onto the organoclays was evaluated using
42 pseudo-first-order, pseudo-second-order, intra-particle diffusion and Elovich models.
43 Pseudo-second order was the kinetic model that best described the adsorption of ibuprofen
44 ($R^2 >$ 0.993) reaching the equilibrium time (up to 100% adsorbed) in less than 5 min and 60
45 min for C₁₈-Mt and C₁₈-mica-4, respectively. The mechanistic study confirmed the validity
46 of these materials for the uptake of ibuprofen from water.

47

48 **Keywords:** *Ibuprofen; Adsorption; C₁₈-Montmorillonite; C₁₈-mica-4; Water samples*

49 **1. Introduction**

50 Pharmaceutical wastewaters are very hazardous and toxic not only for the human but also
51 for environmental life (Wilkinson et al., 2017; Tarpani and Azapagic, 2018; Tran et al.,
52 2018). They are still not included in routine monitoring programs, but were added to the
53 Candidates Contaminant List for prioritizing their regulation in near future (Directive
54 2013/39/EU; Sousa et al., 2018). Ibuprofen is among the most frequently reported active
55 pharmaceutical ingredients in ambient monitoring studies and consistently detected in
56 finished drinking water at high concentrations ($>1 \mu\text{g/L}$) (Vieno et al., 2005; Loraine and
57 Pettigrove, 2006; Mompelat et al., 2009). This is due to its high consumption allied with the
58 poor efficiency of conventional water treatment processes for its complete
59 removal/degradation (Mompelat et al., 2009; Martín et al., 2011; Carvalho et al., 2013;
60 Yang et al., 2017; Tarpani and Azapagic, 2018). Several methods have been investigated to
61 remove pharmaceuticals from contaminated water such as ultrasonic or electrochemical
62 degradation, photocatalysis, ozonation, Fenton process or adsorption (Katsoyiannis et al.,
63 2011; Chahm and Rodrigues, 2017; Capodaglio, 2017; Tarpani and Azapagic, 2018).
64 Adsorption is one of the most promising techniques when applied in current water
65 treatment processes due to its simplicity and low-cost (Ali et al., 2012; Rashed, 2013;
66 Kyzas et al., 2015; Rodriguez-Narvaez et al., 2017; Carmalin and Eder, 2018). Adsorption
67 using activated carbon is highly attractive due to the available high surface area and the
68 combination of well-developed pore structure and surface functional group properties (Li et
69 al., 2002; Dabrowski et al., 2005; Yu et al., 2008). However, this technique has a high cost
70 because only a small percentage of carbons, usually no more than 40%, can be reused after
71 the adsorption process (Wang and Balasubramanian, 2009; Sharma and Wankat, 2010;
72 Marques et al., 2017). To overcome these drawbacks, clay minerals have attracted much

73 attention because of their high cation exchange capacity (CEC), swelling properties, and
74 high surface areas (Lagally, 2001; Alba et al., 2006; Zadaca et al., 2007; Sánchez-Martín et
75 al., 2008; De Oliveira et al., 2017).

76 Expandable clay minerals have a marked hydrophilic character caused by the strong
77 hydration of the inorganic counter ions present in the interlayer space. Indeed, they are
78 rarely good adsorbents for hydrophobic organic compounds (Gámiz et al., 2015). One of
79 the strategies to improve the capacity of these clays to adsorb organic contaminants is
80 surfactant loading, which turns clays into organo-clays. Surface activation due to the
81 presence of non-polar alkyl chains, the expansion of interlayer spaces or the
82 hydrophobization are some of the main changes that occur with modification with
83 surfactant cations (Pazos et al., 2012; Pazos et al., 2017; Rodríguez-Narváez et al., 2017;
84 ~~Bujdák~~ Bujdáková et al., 2018; Orta et al., 2018). For example, recent studies have
85 demonstrated the high potential of C₁₈-mica-4 to adsorb organic pollutants such as linear
86 alkylbenzene sulfonates, phenolic compounds, preservatives and other groups of emerging
87 pollutants (Pazos et al., 2017; Martín et al., 2018; Orta et al., 2018). Martín et al. (2018)
88 evaluated the removal of different types of emerging pollutants (perfluoroalkyl compounds,
89 parabens, surfactants and pharmaceutical compounds) from aqueous solution by adsorption
90 onto a high-charge swelling mica (Na-Mica-4) and an organo-functionalized mica (C₁₈-
91 Mica-4). The experiments revealed high adsorption affinity to the C₁₈-Mica-4 for most of
92 the emerging pollutants (14 out of 18 pollutants were effectively removed), while for Na-
93 mica only 3 out of 18 selected pollutants showed high adsorption. A high correlation was
94 observed between the physicochemical properties of selected emerging pollutants (log K_{ow})
95 and the adsorption onto C₁₈-Mica-4, indicating that in these cases adsorption is mainly due
96 to hydrophobic interactions between the organic compounds and the surfactant alkyl chains

97 of the modified clay.

98 It is well-known that the leading mechanism in the adsorption of organic pollutants by
99 organo-clays will depend, for a given clay mineral, on the properties of the organic
100 modifier and those of the selected solute. So, the goals of this work were to prepare and
101 characterize two functional materials, a natural montmorillonite modified with the cationic
102 octadecylamine (C₁₈-Mt) and a synthetic mica modified with the cationic octadecylamine
103 (C₁₈-mica-4), perform kinetic adsorption studies to optimize the most suitable conditions
104 and to compare and explore their potential uses as adsorbent of waters containing the
105 emerging compound ibuprofen. To the best of our knowledge, the C₁₈-Mt has not been
106 previously evaluated for the adsorption of pharmaceutical compounds.

107

108 **2. Materials and methods**

109 *2.1. Materials and reagents*

110 Mt from Patagonian (Rio Negro, Argentina) supplied by Catiglioni Pes and Co. was used.

111 The chemical composition was [(Si_{3.83}Al_{0.11})(Al_{1.43}Fe³⁺_{0.26}Mg_{0.30})O₁₀(OH)₂]
112 Na_{0.30}Ca_{0.09}K_{0.01}, the mineral composition was Na-montmorillonite (>99%) with quartz and
113 feldspars as minor phases (Magnoli et al., 2008) and CEC was 82.5 cmol/kg clay (Gamba et
114 al., 2015).

115 SiO₂ (Sigma Aldrich; CAS no. 112945-52-5, 99.8% purity), Al(OH)₃ (Sigma Aldrich; CAS
116 no. 21645-51-2), MgF₂ (Sigma Aldrich; CAS no. 7783-40-6), NaCl (Sigma Aldrich; CAS
117 no. 7647-14-5, ≥99.5% purity) and primary alkylamine octadecylamine salt (CAS no. 124-
118 30-1, ≥99.0% purity) were purchased from Sigma-Aldrich.

119 High Performance Liquid Chromatography grade, acetonitrile and water were supplied by
120 Romil Ltd. (Barcelona, Spain).

121 Hydrochloric acid, sodium hydroxide and formic acid were obtained from Panreac
122 (Barcelona, Spain). Ammonium formate was purchased from Sigma-Aldrich (Steinheim,
123 Germany). All of them were analytical grade.

124 High purity standards of ibuprofen was purchased from Dr. Ehrenstorfer (Augsburg,
125 Germany).

126 Stock standard solution of ibuprofen (1000 mg/L) was prepared in methanol and stored at
127 4°C. Fresh working solutions at different concentration levels were prepared in water
128 before each experiment.

129

130 *2.2. Synthesis of the swelling high charged Na-mica-4*

131 Na-mica-4 was synthesized by the NaCl melt method following a procedure described by
132 Alba et al. (2006). Its CEC is 468 cmol/kg and its structural formula is
133 $\text{Na}_4[\text{Si}_4\text{Al}_4]\text{Mg}_6\text{O}_{20}\text{F}_4 \cdot n\text{H}_2\text{O}$. The starting products employed were SiO_2 , $\text{Al}(\text{OH})_3$, MgF_2
134 and NaCl. The reactants were weighed and mixed in an agate mortar until the mixture was
135 homogeneous.

136 Heat treatments were carried out in a Pt crucible at 900°C during 15 h using a heating rate
137 of 10°C/min. The product was washed with distilled water, and the solid was separated by
138 filtration, dried at room temperature, and then powdered in agate mortar.

139

140 *2.3. Organo-functionalization of Na-mica-4 and Mt with octadecylamine*

141 The organomica C_{18} -mica-Na and C_{18} -Mt were prepared by a cation-exchange reaction
142 between the Na-mica-4/ Mt and an excess of primary octadecylamine (2 CEC of Na-mica-
143 4/ Mt) (Alba et al., 2011). The primary amines were dissolved in an equivalent amount of
144 HCl (0.1 M) and the resulting mixture was stirred for 3 h at 80°C. The alkylammonium

145 solution was then mixed with 0.6 g of Na-mica-4/ Mt and stirred for 3 h at 80°C. Deionized
146 water (50 mL at 50°C) was added and the mixture was stirred for 30 min at 50°C, and the
147 dispersion was then centrifuged at 8000 rpm for 30 min at 5°C. The product was dissolved
148 in a hot ethanol:water mixture (1:1) and stirred for 1 h and centrifuged at 8000 rpm for 30
149 min at 5°C. Finally, the precipitate was left to dry at room temperature.

150

151 *2.5. Characterization methods*

152 *X-ray diffraction* results were obtained in a Bruker D8 Advance A25 diffractometer
153 (Bruker, Germany) in Bragg-Brentano configuration. The detector was a Lynxeye PSD
154 detector (Bruker, Germany) equipped with a copper K α radiation source (0.15405 nm
155 wavelength). Measurements were taken with a 2θ range between 1° and 70°, a step of
156 0.03°, time per step of 0.1 s, and tube conditions of 40 kV and 30 mA. The diffractometer
157 was calibrated mechanically according to the manufacturer specifications and corundum
158 standard was used to check the resolution in a wide range of angles.

159 The *Zeta potential* was obtained from the mobility of the particles using the Smoluchowski
160 equation (Smoluchowski, 1941). Before and after of adsorption experiments, C₁₈-mica-Na
161 was suspended in water (1 g/L) and the zeta potentials were measured on a Zetasizer
162 Nanosystem system (Malvern Instruments, Southborough, MA). The pH of the solution
163 was measured with Crison GLP 21 pH meter.

164 *Thermal gravimetric analyses* (TGA) were performed on a Q600 STD (TA instruments,
165 USA). The samples were heated from 20°C to 900°C at a heating rate of 10°C/min in a
166 nitrogen atmosphere.

167 *High Performance Liquid Chromatography-tandem mass spectrometry* (HPLC-MS/MS)
168 analyses were performed on an Agilent 1200 series system (Agilent, USA) equipped with a

169 vacuum degasser, a binary pump, an autosampler and a thermostatic column compartment.
170 Separation of ibuprofen was carried out using a HALO C18 (50x4.6 mm i.d.; 2.7 μm)
171 analytical column (Teknokroma, Spain) protected by a HALO C18 (5x4.6 mm i.d.; 2.7
172 μm) guard column (Teknokroma, Spain). Elution was performed by isocratic conditions
173 with acetonitrile (0.1% formic acid) (80%) and a 10 mM aqueous solution of ammonium
174 formate (0.1% formic acid) (20%), at a flow rate of 0.6 mL min^{-1} with a column
175 temperature of 30°C.

176 A 6410 triple quadrupole (QqQ) mass spectrometer (MS) equipped with an electrospray
177 ionization source (Agilent, USA) was used for detection. Ionization of analytes was carried
178 out using the following settings: MS capillary voltage, 3000 V; flow rate of the drying-gas,
179 9 L/min; drying-gas temperature, 350°C; and nebulizer pressure was 40 psi. MassHunter
180 software (Agilent, USA) was used for instrument control and data acquisition. Compounds
181 were analysed in multiple reaction monitoring (MRM) mode and monitored in the positive
182 ionization mode. Two MRM transitions were selected for each analyte, one was applied for
183 quantification (251 > 83) and another for confirmation (251 > 129) using a fragmentor of
184 77 V and an energy collision of 8 eV.

185

186 *2.5. Adsorption of ibuprofen*

187 Each batch adsorption test was prepared in a 20 mL vessel, with 20 mg of C₁₈-Mt or C₁₈-
188 mica-Na containing 10 mL of a solution of ibuprofen (10 $\mu\text{g mL}^{-1}$). The samples were
189 equilibrated for 1 h in an orbital shaker at 800 rpm at room temperature. A pH of
190 approximately 6.5 remained constant during the adsorption process in all samples. After the
191 contact time, the suspensions were centrifuged at 8000 rpm during 15 min. Solids
192 recovered with maximum ibuprofen adsorption were freeze-dried for further

193 characterization. The supernatants were then filtered through a 0.22 µm nylon filter and a
194 20 µL aliquot was injected into the chromatograph.

195 The parameters affecting ibuprofen adsorption, such as concentration (from 0.5 to 80
196 mg/L), time (from 30 s to 7 days) and sample pH (from 1 to 12) were evaluated and
197 compared. The experiments were run in triplicate. The linearity of the method was studied
198 by analysing standard solutions in triplicate at concentrations ranging from 0.1 µg/mL to
199 10000 µg/mL.

200 The difference in the amount before and after adsorption reveals the amount of adsorbed
201 ibuprofen (q):

$$202 \quad q = (C_i - C_e) \cdot \frac{V}{m} \quad (1)$$

203 where the V (L) is the volume of the solution, m is the weight of the clay (kg), C_i (µmol/L)
204 and C_{eq} (µmol/L) are the concentration of the ibuprofen in initial and final solution,
205 respectively. Control experiments were performed without organoclays and indicated the
206 negligible loss of ibuprofen by volatilization or by adsorption on the glass tubes. Also,
207 procedural blanks (samples without ibuprofen) were injected to monitor background
208 contamination. Blanks were processed in the same way as the samples and injected into the
209 HPLC-MS/MS system. No quantifiable amounts of ibuprofen were detected.

210 The adsorption percentage was calculated as follows:

$$211 \quad \%adsorption = \frac{(C_i - C_e)}{C_i} \cdot 100 \quad (2)$$

212 The adsorbent performance was determined by adjustment of the experimental isotherms to
213 Langmuir, Freundlich and Dubinin-Radushkevitch (DR) mathematical model (Marco-
214 Brown et al., 2014). The Langmuir model is described by the following equation:

$$215 \quad q = \frac{q_{max} K_L C_e}{1 + (C_e K_L)} \quad (3)$$

216 where, q_{max} is the maximum amount adsorbed within a monolayer ($\mu\text{mol/g}$), and K_L ($\text{L}/$
217 μmol) is the Langmuir dissociation constant, which is related to the adsorption energy.

218 The Freundlich model is described by equation 4:

$$219 \quad q = K_F C_e^{1/n} \quad (4)$$

220 where, K_F ($\text{L}/\mu\text{mol}$) is the Freundlich constant, which is related to the affinity of the
221 adsorbent to the adsorbate, and $1/n$ is a dimensionless parameter, which indicates how
222 adsorption varies as a function of the concentration.

223 The DR model is more general than the Langmuir model because the former does not
224 assume a homogeneous surface or a constant adsorption potential. This model is described
225 by the following equation:

$$226 \quad q = q_{max} e^{-K_{DR} \varepsilon^2} \quad (5)$$

227 where, K_{DR} (mol^2/J^2) is a DR constant and ε (J/mol) is a Polanyi potential, which is related
228 to C_e by the following equation:

$$229 \quad \varepsilon = RT \ln \left(1 + \frac{1}{C_e} \right) \quad (6)$$

230 where, R is the gas constant and T is the temperature in Kelvin. K_{DR} is related to the mean
231 free energy of adsorption per mole of adsorbate (E , kJ/mol) according to equation 7.

$$232 \quad E = (2K_{DR})^{-1/2} \quad (7)$$

233 The following mathematical models were employed for the kinetic analysis: pseudo first
234 order (PFO), pseudo second order (PSO), intra-particle diffusion (IDM), and Elovich
235 models (equations 8-11, respectively) (Marco-Brown et al., 2014).

$$236 \quad \ln (q_e - q_t) = \ln q_e - k_1 t \quad (8)$$

$$237 \quad \frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (9)$$

238 $q_t = k_{id} \sqrt{t} + C$ (10)

239 $\frac{dq_t}{dt} = \alpha \exp(-\beta q_t)$ (11)

240 where q_e and q_t are the amount of ibuprofen adsorbed at equilibrium and at time t ,
 241 respectively; k_1 , k_2 and k_{id} are the rate constants for PFO, PSO, and IDM models,
 242 respectively. C is a constant, and α and β are the Elovich coefficients.

243 To determine the goodness of the fit of the model to the experimental data, in addition to
 244 the value of R^2 , the percentage standard deviation [Δq (%)] was calculated from the
 245 following equation:

246
$$\Delta q(\%) = \sqrt{\frac{\sum [q_t - q_t^{cal}]^2}{n-1}} \times 100$$
 (12)

247 where, q_t^{cal} is the calculated amount of ibuprofen adsorbed and n is the number of
 248 measurements.

249

250 **3. Results and discussion**

251 *3.1. Characterization of C₁₈-Mt and C₁₈-mica-4*

252 *X-ray diffraction:* Le Bail analysis (Le Bail, 2005) was conducted using the TOPAS 6
 253 software (Bruker, 2017). It is a profile fitting technique used to extract precise information
 254 about the position, intensity, width, and shape of each individual peak in a diffraction
 255 pattern (Orta et al., 2018, Martín et al., 2018). The values of the goodness of fit (GOF) of
 256 the adjustments were checked to obtain values close to unity. At the same time values of
 257 residual factors R_{wp} and R_{Bragg} were obtained. In the reported results these values were
 258 generally small indicating coherent data (Young, 1993).

259 GOF value obtained from the Le Bail fitting for C₁₈-mica-4 was 2.27, and R_{wp} and R_{Bragg}
260 were 8.61 and 0.611, respectively. The structure used was triclinic in space group P1 (Orta
261 et al., 2018) and the lattice parameters were: a = 50.040(12) Å, b = 9.902(3) Å, c = 9.787(3)
262 Å, α = 89.43(2) °, β = 86.69(2) °, γ = 89.24(2) °, and d = 49.95285 Å and 2θ = 1.76713°
263 for the (001) plane. GOF, R_{wp} and R_{Bragg} values were 1.98, 7.96 and 0.611, respectively,
264 after the adsorption process of ibuprofen. The lattice parameters were: a = 50.093(13) Å, b
265 = 9.731(2) Å, c = 9.943(2) Å, α = 89.057(17) °, β = 89.20(2) °, γ = 86.985(18) °, and d=
266 50.01913 Å and 2θ = 1.76479° for the (001) plane.

267 The C₁₈-Mt corresponds with a triclinic structure and X-ray diffraction characterization
268 tests showed an increase from 20.96 Å (4.21° 2θ corresponding to C₁₈-Mt, black line in
269 Figure 1a) to 21.65 Å (4.08° 2θ corresponding to C₁₈-Mt after the adsorption, red line in
270 Figure 1a) in the interlayer space. The difference causes a change in the tilt angle (α)
271 between the alkylammonium axis and the solid surface after adsorption of ibuprofen in the
272 interlayer space, which increased from 15.18° to 16.10° (Alba et al., 2011).

273 XRD characterization tests showed a slightly increase from 49.95 Å (1.767° 2θ
274 corresponding to C₁₈-mica-4, black line in Figure 1b) to 50.02 Å (1.765° 2θ corresponding
275 to C₁₈-mica-4 after the adsorption, red line in Figure 1b) in the interlayer space. This
276 difference is seen in Figure 1b that shows the diffraction diagrams of the main peaks for
277 pure C₁₈-mica-4 and C₁₈-mica-4 after adsorption assay. The difference causes a change in
278 the tilt angle (α) between the alkylammonium axis and the solid surface after adsorption of
279 ibuprofen in the interlayer space, which increased from 66.70° to 66.93° (Alba et al., 2011).

280 *Zeta Potential*: The external surface charge of C₁₈-Mt and C₁₈-mica-4 before and after the
281 adsorption assays was studied at pH~6.5. The Zeta potential values were 46.78 ± 0.94 mV
282 and 34.90 ± 1.04 mV, respectively for the C₁₈-Mt, and 52.92 ± 1.10 mV and 24.69 ± 0.95

283 mV respectively for the C₁₈-mica-4. These different values in the external surface charge of
284 C₁₈-Mt and C₁₈-mica-4 indicate that adsorption of ibuprofen could also occur in the surface.
285 Figure S1 shows the effect of pH on the zeta potential value for C₁₈-Mt (a) and C₁₈-mica-4
286 (b) and Zeta Potential value at to pH 6.5 of C₁₈-Mt-Ibuprofen (a) and C₁₈-mica-4-Ibuprofen
287 (b).

288 *Thermal Gravimetric analyses:* Figure 2a shows the results of the TGA obtained for C₁₈-Mt
289 before and after the adsorption assays. The thermal decomposition of C₁₈-Mt and C₁₈-Mt
290 with ibuprofen adsorbed was analyzed at three temperature ranges. The low mass loss until
291 170°C is assigned to the evaporation of the water retained in the interstices of the clays
292 (Alba et al., 2011), the amount of water in the interlaminar space is low when it has been
293 displaced to a large extent by the surfactant, this loss is slightly lower in C₁₈-Mt-ibuprofen,
294 when the drug occupies part of the interlayer space. Mass loss between approximately 170
295 and 550°C is associated with dehydroxylation of de Mt. Finally, the mass loss between 600
296 y 850°C is attributed to the release of carbonaceous residues from the interlayer space
297 (Hedley et al., 2007), the loss is major in C₁₈-Mt after adsorption due to the ibuprofen
298 retained.

299 Figure 2b shows the results of the TGA obtained for C₁₈-mica-4 before and after the
300 adsorption assays. Both materials showed a slight decrease of weight at about 170°C due to
301 the low amount of water present in it. A mass loss of up to 50% and up to 65% to the C₁₈-
302 mica-4 and C₁₈-mica-4 with ibuprofen adsorbed, respectively, occurred between 170°C and
303 450 °C, primarily due to degradation of ibuprofen and the alkylammonium chains in the
304 interlayer space (Orta et al. 2018, Martín Martín et al. 2018).

305 The greater weight loss of Na-mica-4 compared to Mt, can be explained by the greater
306 amount of surfactant retained due to its increased CEC. Figure S2 shows the processes that

307 cause a decrease in the heat flow that corresponds to an endothermic peak as heat is
308 required in the process of evaporation of the water retained in the interstices. The
309 exothermic and endothermic shoulders from 350 °C to 470 °C correspond to the
310 degradation of alkylammonium chains and the release of carbonaceous waste from the
311 interlayer space corresponds to an endothermic process.

312

313 *3.2. Adsorption of ibuprofen by C₁₈-Mt and C₁₈-mica-4*

314 The adsorption experiments showed that the extent of ibuprofen retention was subjected to
315 the structure and features of each organoclay (Figure 3). Experimental data of ibuprofen
316 adsorption on C₁₈-Mt and C₁₈-mica-4 loaded samples is shown in Figure 3 a and b,
317 respectively, as the function of the equilibrium adsorption capacity of ibuprofen (q) versus
318 the equilibrium concentration of ibuprofen (C_e) in the testing solutions. The % of C₁₈-Mt
319 adsorbed remained unaltered (> 99.9%) in the range 0.5-80 mg/L. However, in case of C₁₈-
320 mica-4 the adsorption rates of 99.9% were not affected by the ibuprofen concentration in
321 the range 0.5-10 mg/L while this % decrease to 67% at 80 mg/L (Figure 3b top).

322 In case of C₁₈-Mt, the shapes of the isotherms showed L behaviour according to Giles
323 classification (Giles et al., 1960). This is characteristic of systems where the adsorbate
324 presents high affinity towards the adsorbent, and therefore indicates that no strong
325 competition of the solvent takes place for the active sites of adsorption (Mestre et al.,
326 2009). These pattern and adsorption capacities are in agreement with data from the
327 literature of aqueous ibuprofen solution in other materials such as active carbon (Mestre et
328 al., 2009; Bahamon et al., 2017).

329 The sigmoidal isotherm shape is exhibited by C₁₈-mica-4. This adsorption isotherm type is
330 due to two mechanisms: one in which the sorption is favoured by the attractive forces

331 solute-solute and a cooperative sorption occurs, and another, in which the sorption can be
332 inhibited by a competitive reaction in the solution (Pazos et al., 2017). Ibuprofen could be
333 adsorbed into covering the surface, allowing other molecules being more readily adsorbed,
334 in a model of cooperative adsorption. So, it is evident that the characteristics of the
335 adsorbent material dictate the efficiency of the adsorption process (Rodríguez-Narvaez et
336 al., 2017).

337 The fit correlation coefficients (R^2) and the adjustment parameters obtained from
338 Langmuir, Freundlich and DR equations are shown in Table 1. The Langmuir and
339 Freundlich models gave a better fit for C₁₈-Mt and C₁₈-mica-4, respectively on the basis of
340 the correlation coefficient values (R^2). In both materials, the Freundlich parameter n
341 suggests when $1/n$ is between 0.1 and 1 a favourable adsorption process (de Oliveira et al.,
342 2017). Regarding the DR model, the free energy E of adsorption (kJ/mol) with Eq. (7)
343 provides information about adsorption mechanism. If $E < 8$ kJ/mol, the adsorption process
344 follows a molecular interactional mechanism preferentially, while for $E > 8$ kJ/mol ion-
345 exchange is envisaged. E values showed in Table 1 could indicate an ionic exchange
346 between negatively charged ibuprofen and inorganic cations in the free sites of Mt and Na-
347 mica-4 (not occupied by organic cations) could be the dominant adsorption mechanism.

348

349 *3.3. Adsorption kinetic*

350 The kinetic behaviours of C₁₈-Mt and C₁₈-mica-4 were examined and compared in order to
351 get a comparison of the relative kinetic performance of these adsorbents for ibuprofen
352 removal. The experiments were made using an ibuprofen solution at $C_i = 10$ mg/L. Figure 4
353 a, b shows the kinetic data obtained. According to the results, equilibrium was
354 approximately reached after 5 and 60 minutes for C₁₈-Mt and C₁₈-mica-4, respectively, to

355 remove ibuprofen (>99%) from aqueous solution. In addition, as can be seen from Figure 4,
356 after adsorption, ibuprofen remained retained into the materials at least seven days after the
357 assay.

358 In order to examine the rate controlling mechanism of adsorption process, the PFO, PSO,
359 IDM and Elovich models were evaluated to fit the experimental data. The parameters of
360 each equation as well as R^2 and Δq (%) are shown in Table 2, and the resulting curves are
361 shown in Figure 4 a, b. Data obtained from kinetic studies for both materials is fitted to the
362 PSO model better than the others ($R^2 > 0.993$), although the Elovich models yielded lower
363 Δq (%) values. The results also pointed out that C₁₈-Mt has the highest rate constants, k_2 ,
364 obtained by the PSO kinetic model. This model describes a chemisorption mechanism and
365 is based on the adsorption capacity of the solid phase and on the assumption that the initial
366 concentration of adsorbate is comparable to the adsorption sites available in the adsorbent.

367

368 *3.4. Influence of the pH on the ibuprofen adsorption*

369 The pH of the solution has been identified as the most important variable affecting pollutant
370 adsorption onto adsorbents (Zhang et al., 2015; de Oliveira et al., 2017). The adsorption of
371 compound with charged groups onto the adsorbent surface is influenced by the surface
372 charge on the adsorbent, which is influenced by the pH of the solution. The adsorption of
373 ibuprofen onto both materials as a function of pH was investigated for pH values ranging
374 from 1 to 12 with an initial concentration of ibuprofen of 10 mg/L. Figure 5 shows the
375 effect of the sample pH.

376 High % adsorption (>99.9%) was obtained for pH range 4–9. The adsorption efficiency was
377 found to be highly dependent on the proton concentration of the solution. When the pH
378 goes down of 4 the % adsorption significantly decreased from 99.9% to 80.7% and 71.4%

379 for C₁₈-Mt and C₁₈-mica-4, respectively. Ibuprofen is a weak acid, and pH has a significant
380 effect on the degree of ionization and charge. Ibuprofen became negatively charged as the
381 pH rises above 4. The effect of pH can be explained by considering the surface charge of
382 the organoclays. On the other hand, the adsorption rates of both organoclays were affected
383 by extremely acidic (pH 1) and basic (pH 12) pH values.

384 These results suggest that the pH value of the ibuprofen solution plays an important role in
385 the whole adsorption process, particularly in the adsorption capacity. Nevertheless, as
386 adsorption rates of both organoclays were not affected by the sample pH in the range from
387 4 to 9, no sample pH adjustment is necessary to remove the target compound from water
388 samples. Further studies using sophisticated techniques should be carried out to answer the
389 binding mechanisms of ibuprofen on the adsorbents (Tan et al., 2014).

390

391 **4. Conclusions**

392 For the first time, two organoclays, a natural Mt and synthetic Na-mica-4 modified with the
393 cationic octadecylamine (C₁₈-Mt and C₁₈-mica-4, respectively) were evaluated and
394 compared for the adsorption of ibuprofen in water samples. The characterization
395 experiments showed the entrance of ibuprofen in both materials. Results of X-ray
396 diffraction and Zeta potential analysis indicate that the adsorption of ibuprofen occurs in
397 the interlayer space and surface in both cases. Differences between both materials were
398 observed regarding the adsorption mechanisms. Ibuprofen adsorption onto C₁₈-Mt was well
399 described by the Langmuir model while C₁₈-mica-4 fitted better the Freundlich model.
400 Regarding the equilibrium time, ibuprofen adsorption was slightly faster in C₁₈-Mt (< 5
401 min) than in C₁₈-mica-4 (< 60 min). The better kinetic fit model on both materials to the
402 PSO model indicated a chemisorption mechanism.

403 The reported data represents a promising area of research in the field of wastewater
404 treatment technologies. The expansion capacity after their organo-functionalization
405 together with their easy availability and relatively low cost is promising developments for a
406 bright future in the field of adsorption technology. Further studies should be carried out to
407 extend the use of these promising materials in wastewater samples and to answer the
408 binding mechanisms of ibuprofen on the adsorbents.

409

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416

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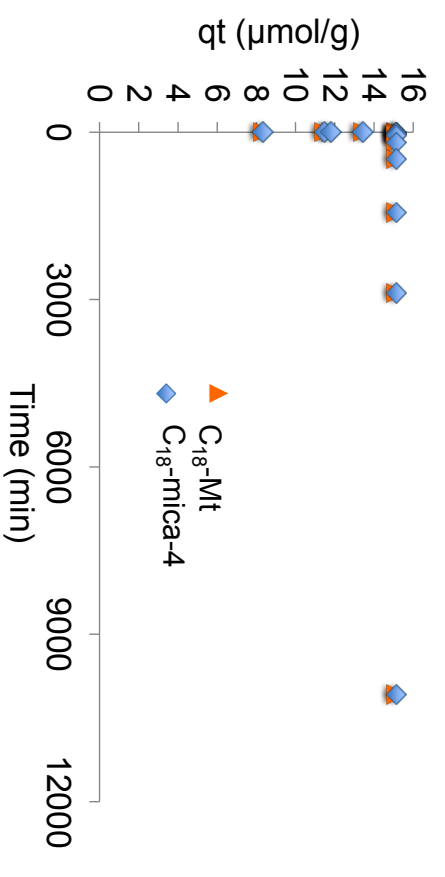
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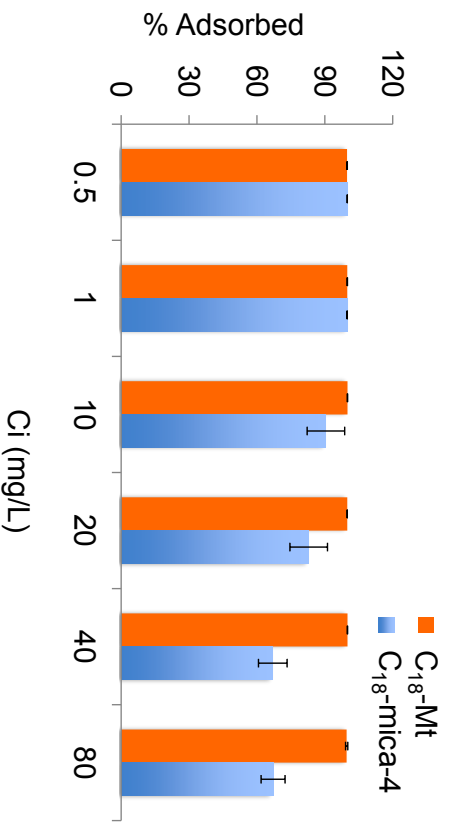
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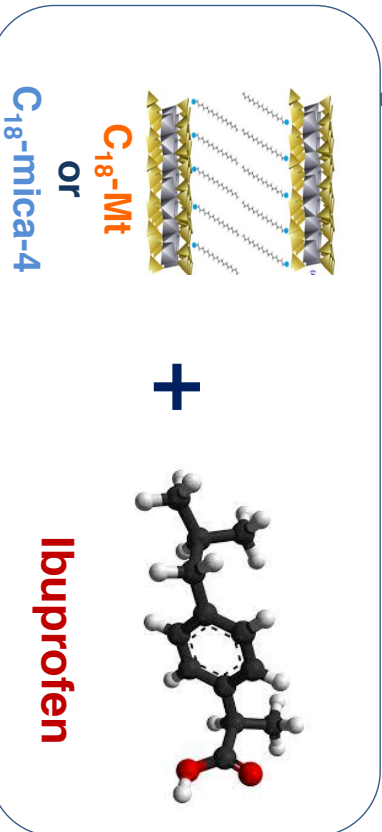
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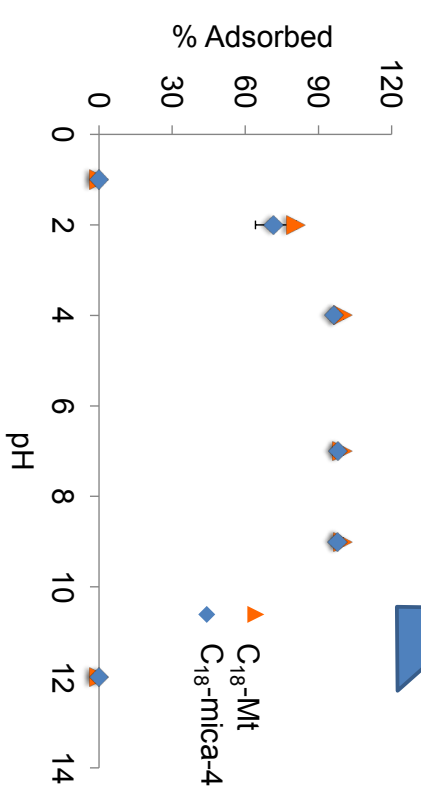
Effect of time



Effect of concentration



Effect of pH



Highlights

- C₁₈-Mt and C₁₈-Mica-4 represent novel adsorbents of ibuprofen from aqueous solutions.
- Results of X-ray diffraction and Zeta potential analysis indicate that the adsorption of ibuprofen occurs in the interlayer space and surface.
- The adsorption equilibrium is faster in C₁₈-Mt (< 5 min) than in C₁₈-mica-4 (<60 min).
- Ibuprofen adsorption onto C₁₈-Mt is well described by the Langmuir model while C₁₈-mica-4 is better fit by the Freundlich model.
- The better kinetic fit model on both materials to the PSO model indicates a chemisorption mechanism.

Table 1[Click here to download Table: Table 1_corrected.docx](#)**Table 1.** Langmuir, Freundlich and DR parameters for ibuprofen adsorption on C₁₈-Mt and C₁₈-mica-4.

Model	Parameter	C ₁₈ -Mt	C ₁₈ -mica-4
Langmuir	q _{max} (μmol/g)	2.0E+05	7.5E+04
	K _L (L/(μmol))	11.60	0.29
	R ²	0.9975	0.9679
	Δq (%)	23.4	59.1
Freundlich	K _F (L/g)	1.8E+05	1.5E+04
	1/n	0.37	0.45
	R ²	0.9292	0.9938
	Δq (%)	21.5	13.8
DR	q _{max} (μmol/g)	1.6E+06	3.8E+05
	KDR (mol ² /J)	1.9E-09	2.6E-09
	E (KJ/mol)	16.2	14.0
	R ²	0.9418	0.9871
	Δq (%)	23.4	55.4

Table 2[Click here to download Table: Table 2.docx](#)**Table 2.** Kinetic parameters of ibuprofen adsorption on C₁₈-Mt and C₁₈-mica-4.

Model	Parameter	C₁₈-Mt	C₁₈-mica-4
	q _e (μmol/g)	15.1 ± 0.1	15.1 ± 0.1
PFO	q _{e cal} (μmol/g)	6.2 ± 0.8	7.4 ± 0.7
	k ₁ (1/min)	0.95 ± 0.05	0.027 ± 0.004
	R ²	0.9901	0.8688
	Δq (%)	47.5	71.7
PSO	q _{e cal} (μmol/g)	15.6 ± 0.3	13.4 ± 0.4
	k ₂ (g/μmol·min)	0.40 ± 0.10	0.05 ± 0.02
	R ²	0.9991	0.9933
	Δq (%)	10.3	31.6
IDM	k _i (μmol/g·min ^{1/2})	3.12 ± 0.87	1.01 ± 0.18
	C (μmol/g)	8.86 ± 1.05	6.53 ± 0.68
	R ²	0.8101	0.8149
	Δq (%)	9.5	18.3
Elovich	α (μmol/g·min)	2977 ± 2382	895 ± 462
	β (g/μmol)	0.58 ± 0.06	0.83 ± 0.06
	R ²	0.9683	0.9585
	Δq (%)	2.4	7.3

Figure 1. a) Experimental diffractograms obtained for C₁₈-Mt and C₁₈-Mt after the adsorption assay of ibuprofen. b) Experimental diffractograms obtained for C₁₈-mica-4 and C₁₈-mica-4 after the adsorption assay of ibuprofen.

Figure 2. Thermal gravimetric analysis before and after adsorption of ibuprofen for C₁₈-Mt (a) and C₁₈-mica-4 (b).

Figure 3. Langmuir, Freundlich and DR models of ibuprofen adsorption on C₁₈-Mt (a) and C₁₈-mica-4 (b).

Figure 4. Kinetic models of ibuprofen adsorption on C₁₈-Mt (a) and C₁₈-mica-4 (b).

Figure 5. Effect of pH on ibuprofen adsorption on C₁₈-Mt (a) and C₁₈-mica-4 (b) (n=3).

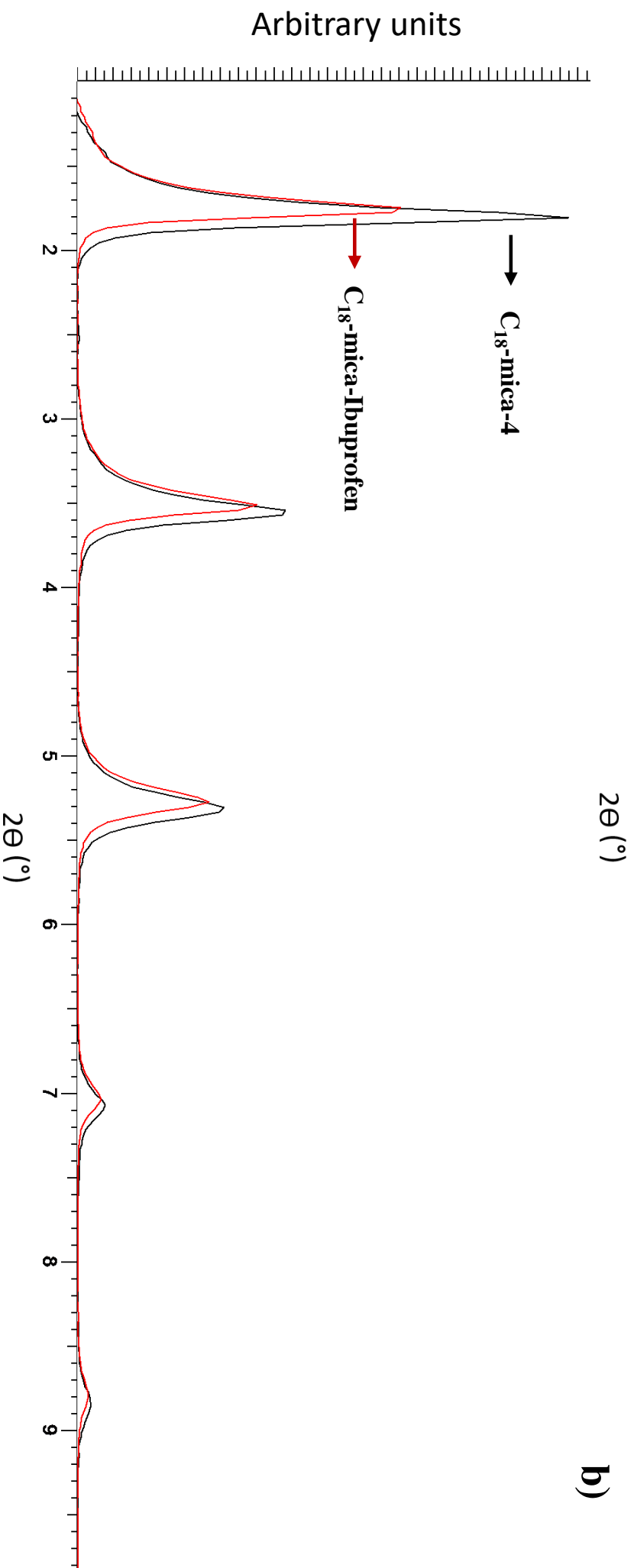
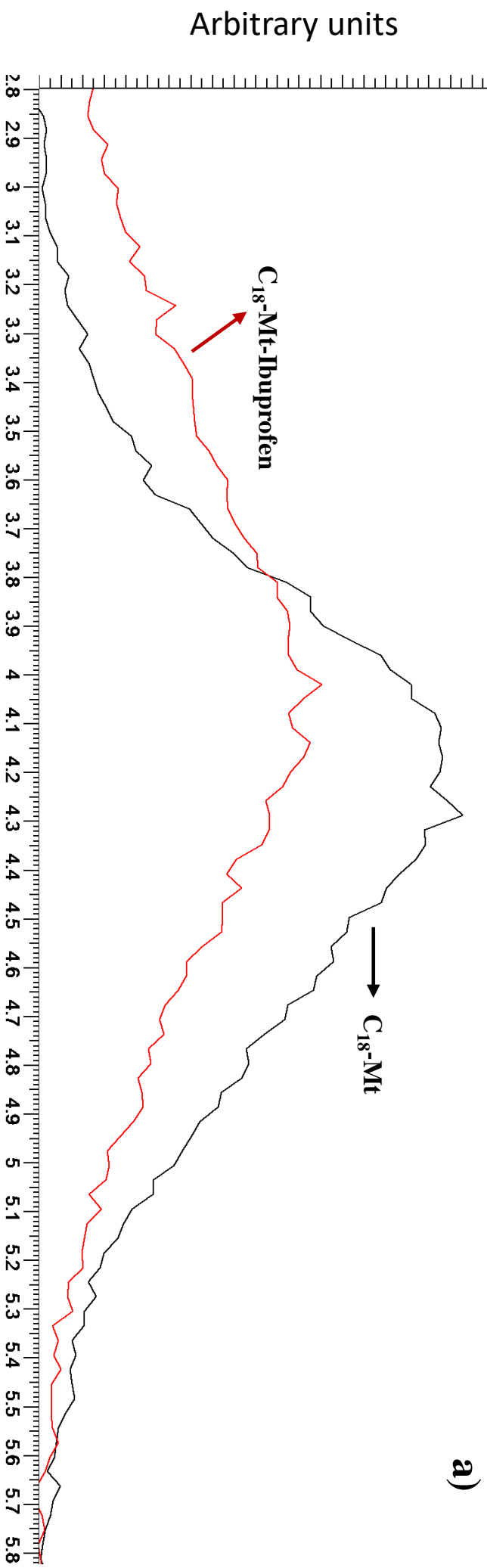
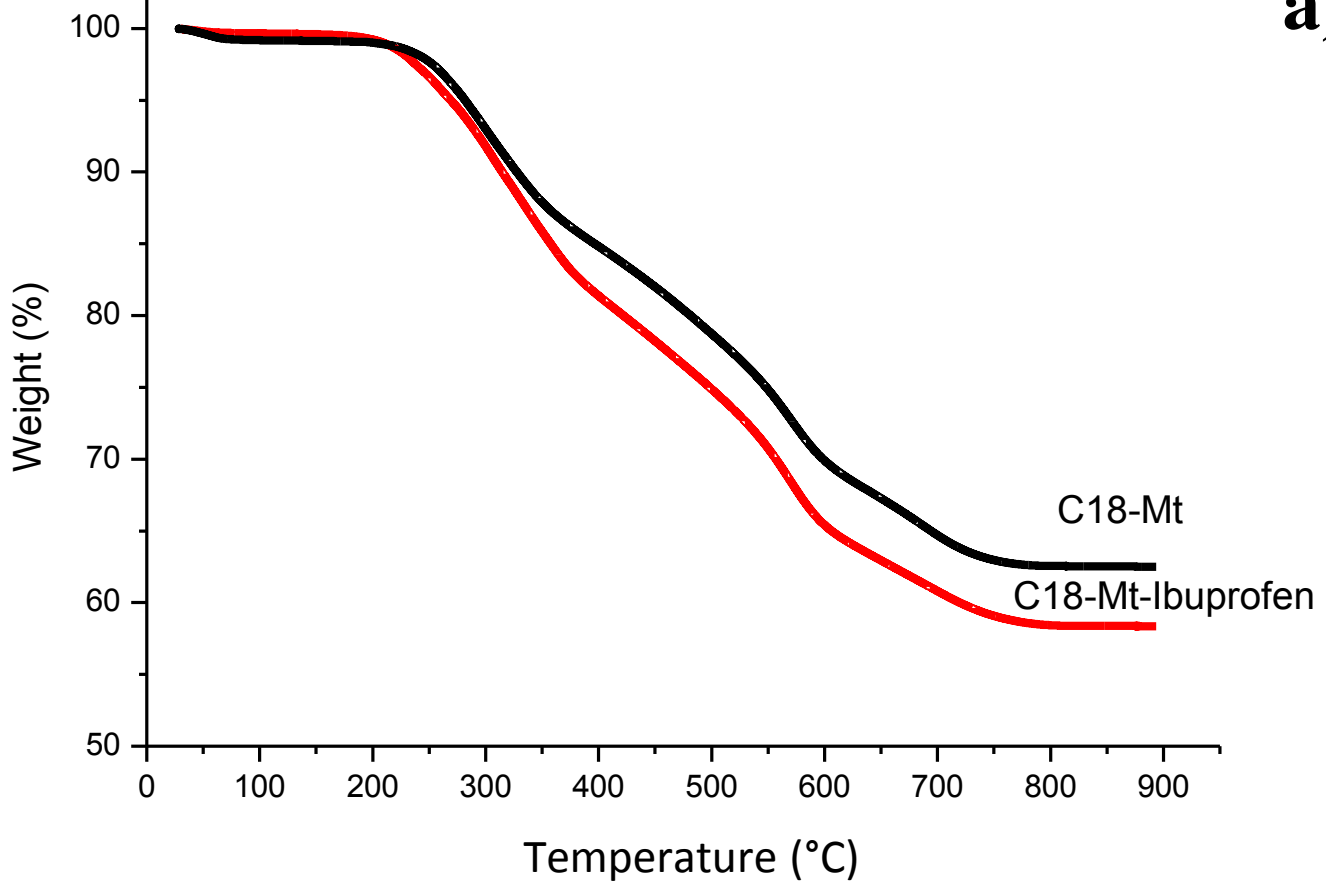


Figure 2

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a)



b)

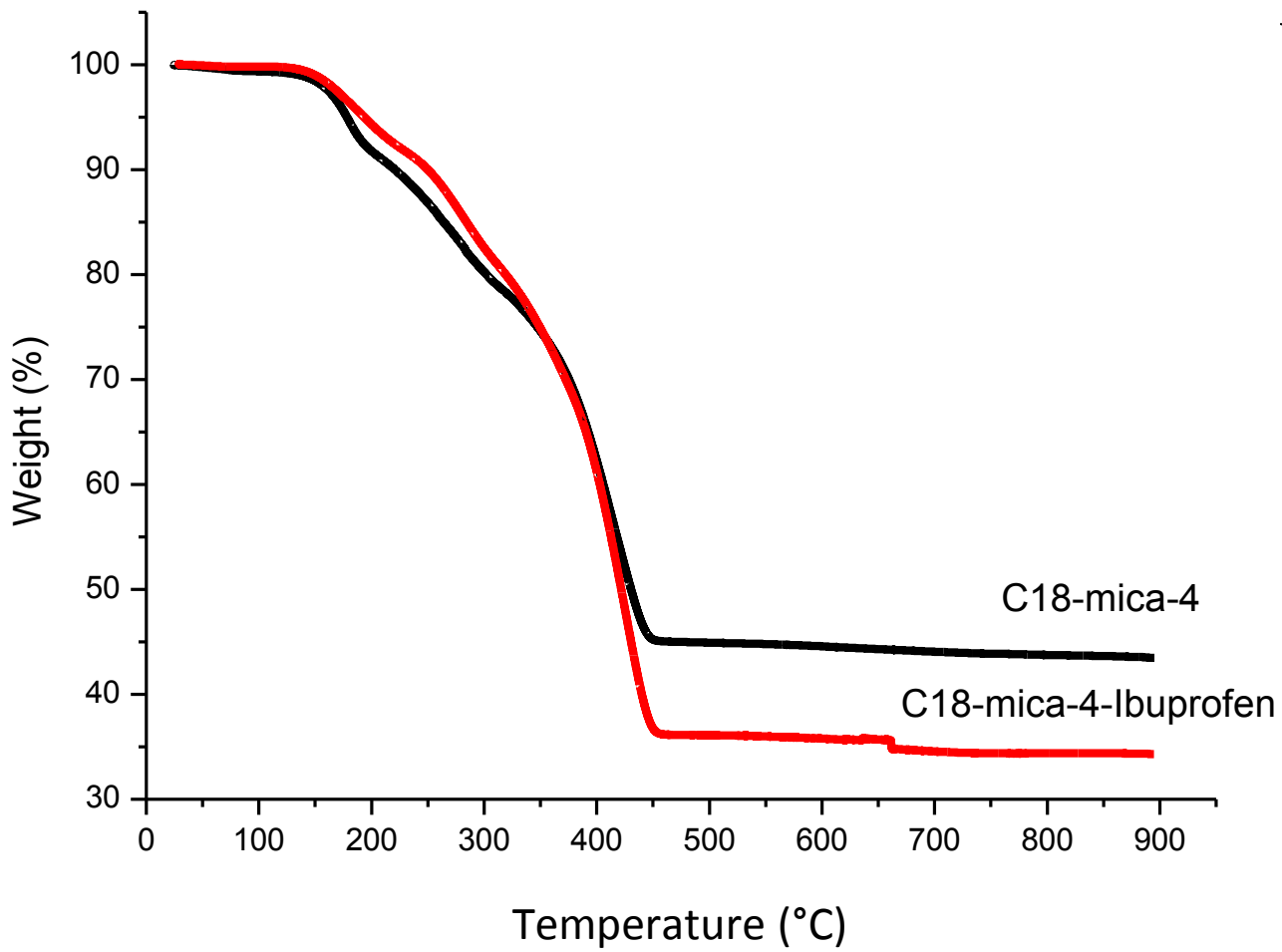


Figure 3
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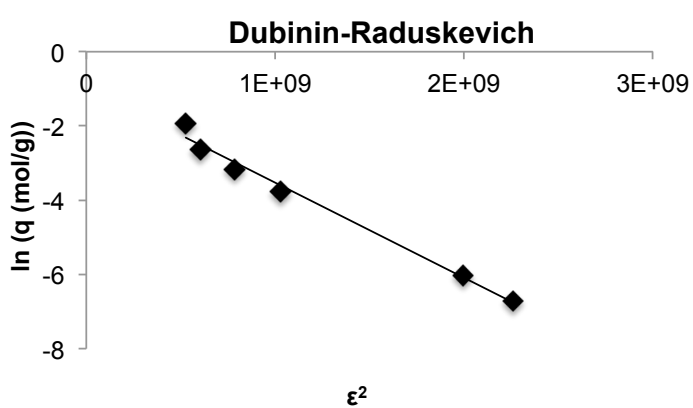
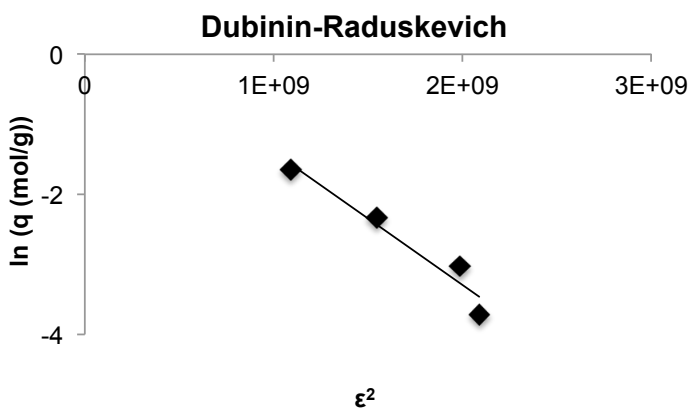
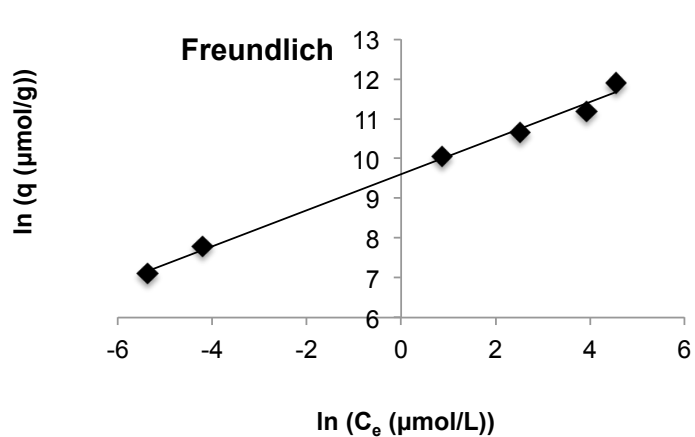
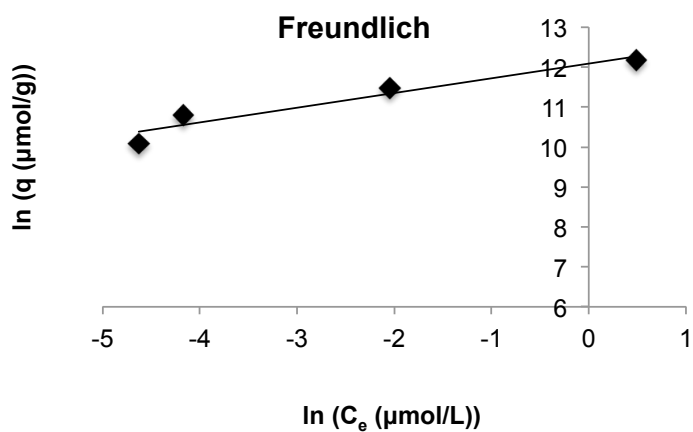
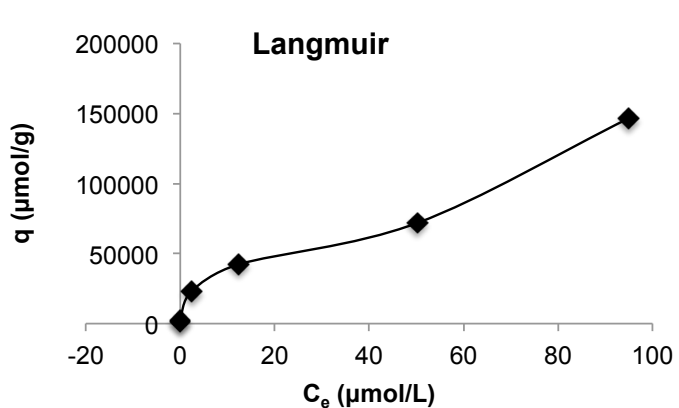
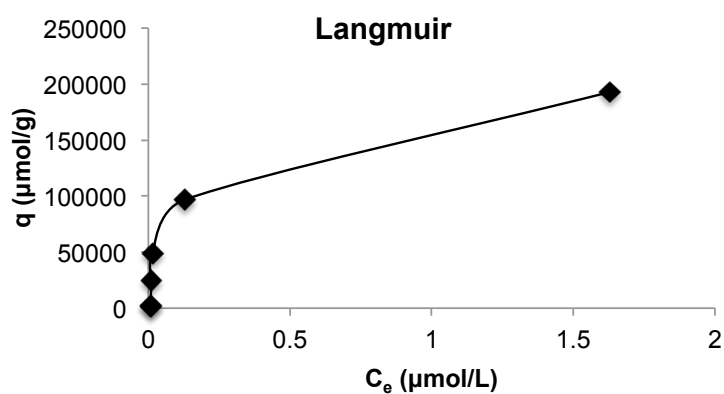
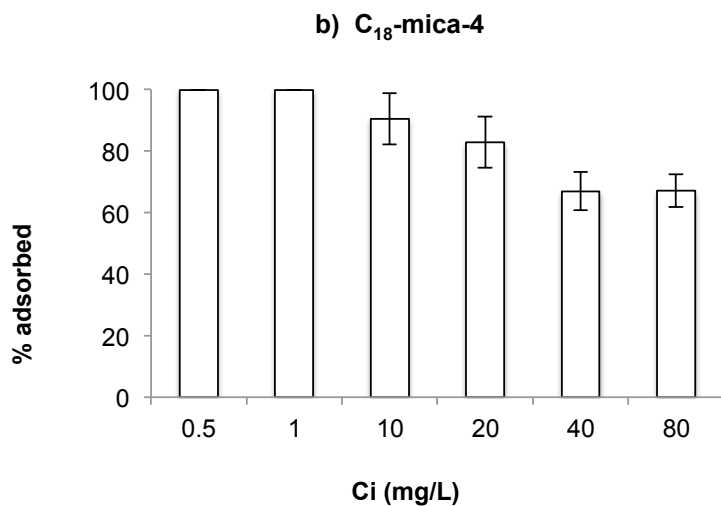
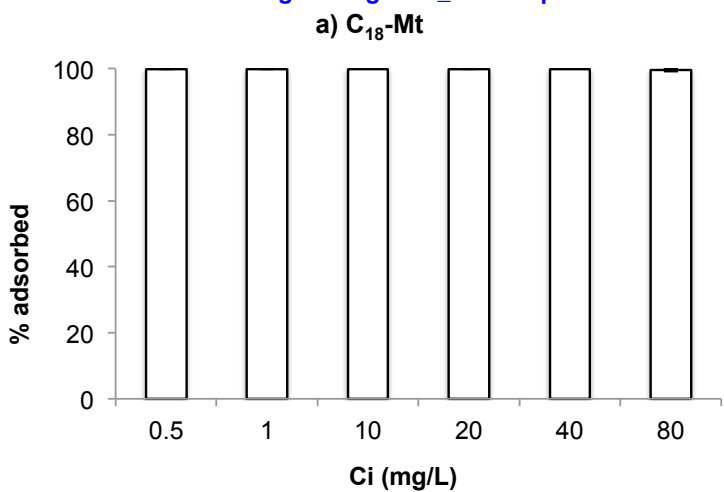
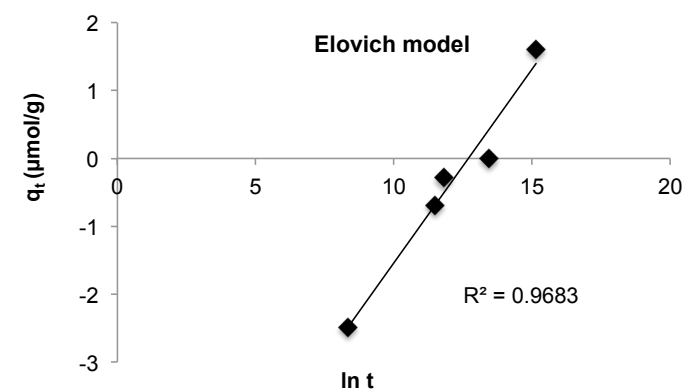
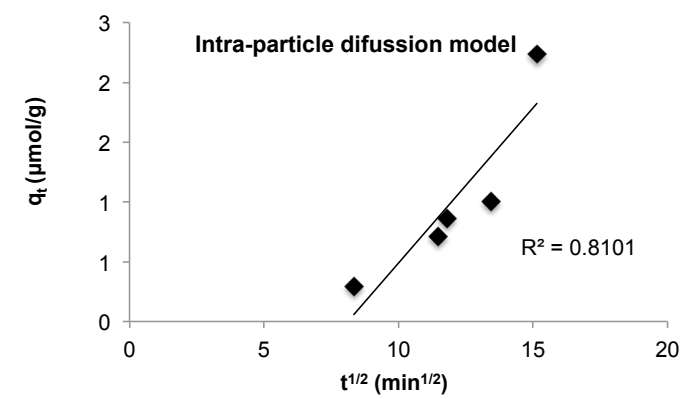
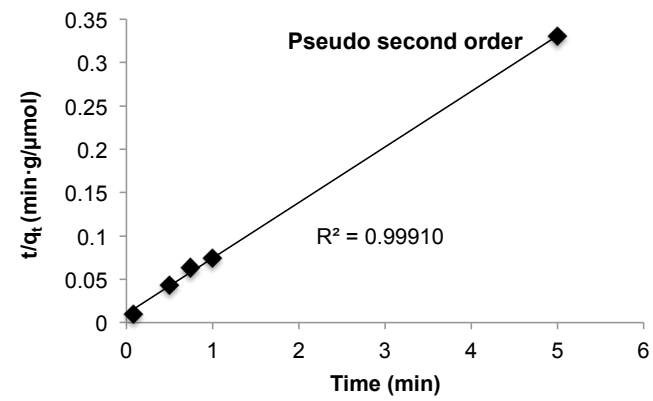
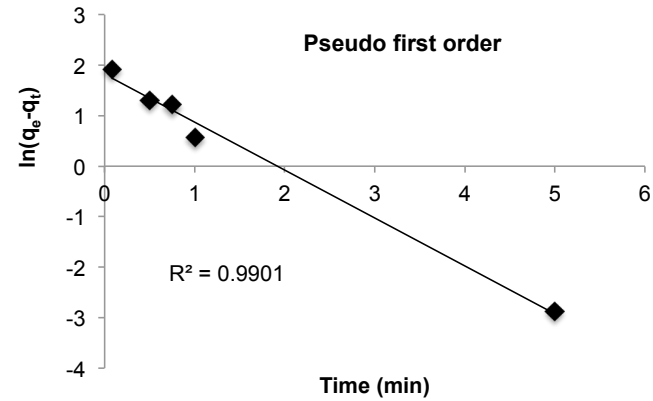
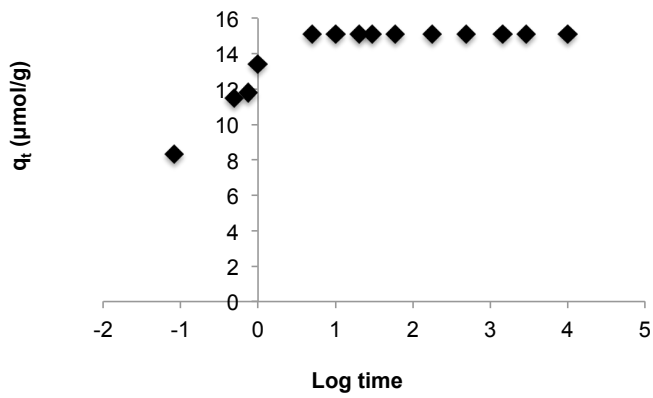


Figure 4

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a) C₁₈-Mt



b) C₁₈-mica-4

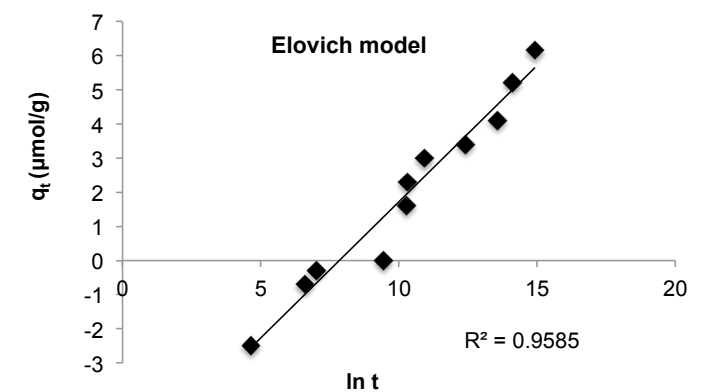
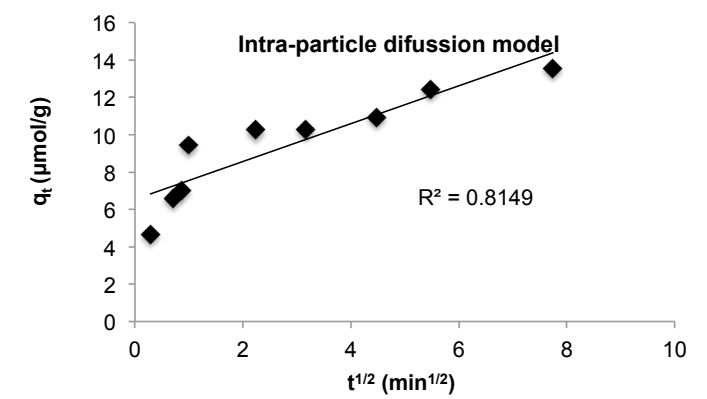
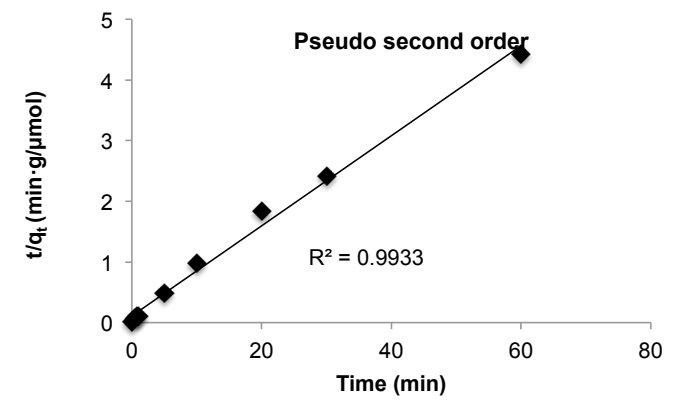
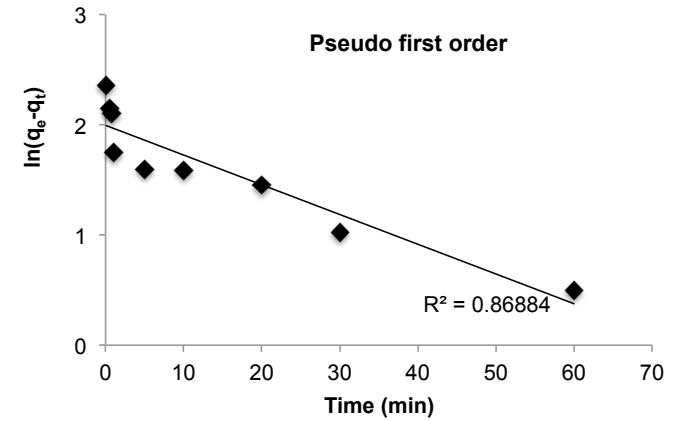
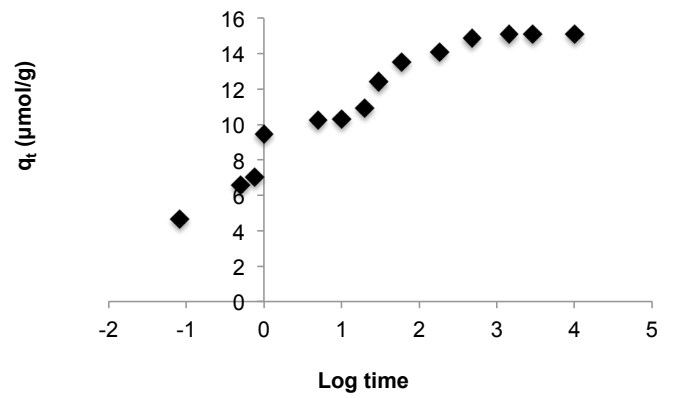
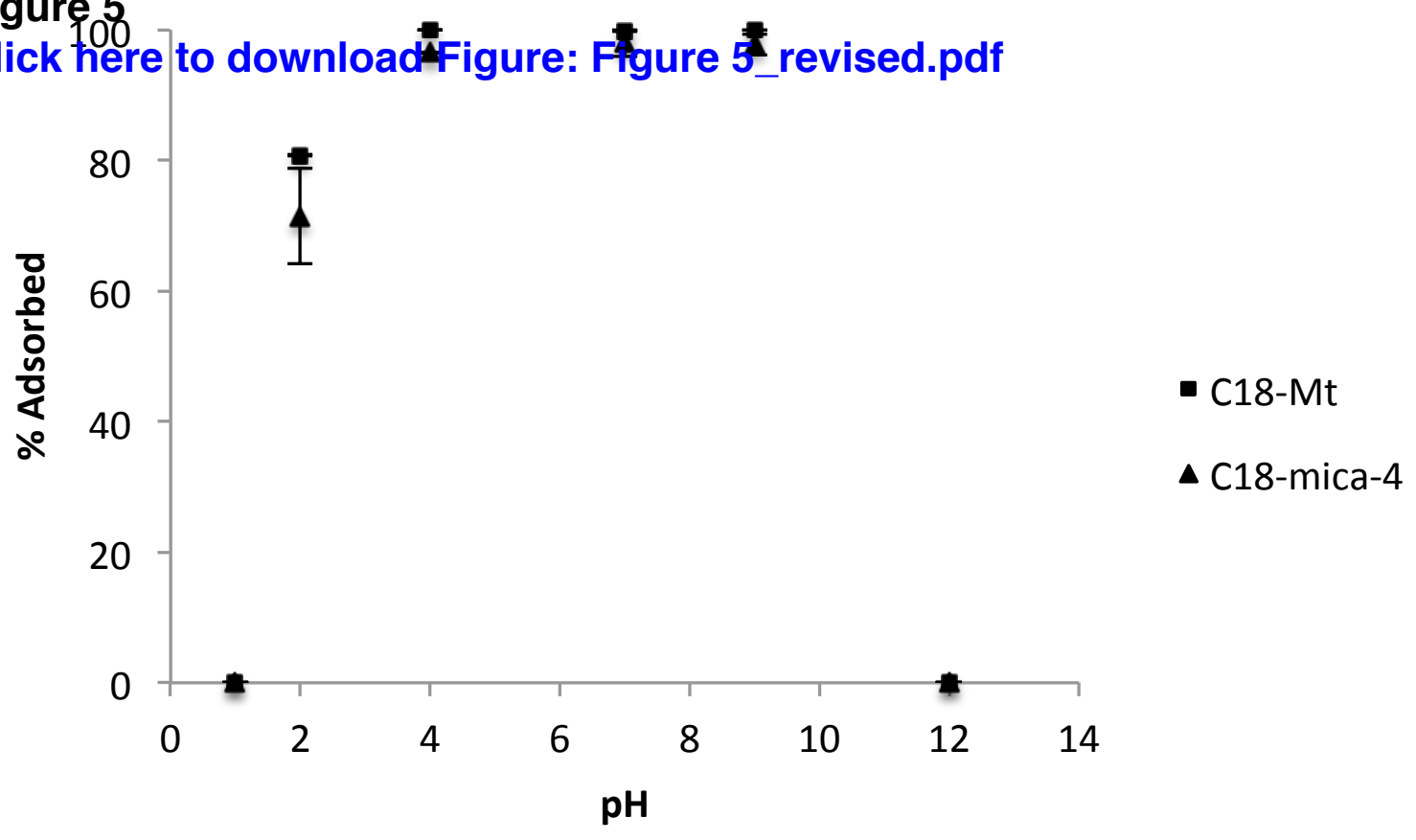


Figure 5

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EVALUATION OF SYNTHETIC AND NATURAL MODIFIED CLAYS FOR THE ADSORPTION OF IBUPROFEN FROM AQUEOUS MEDIA

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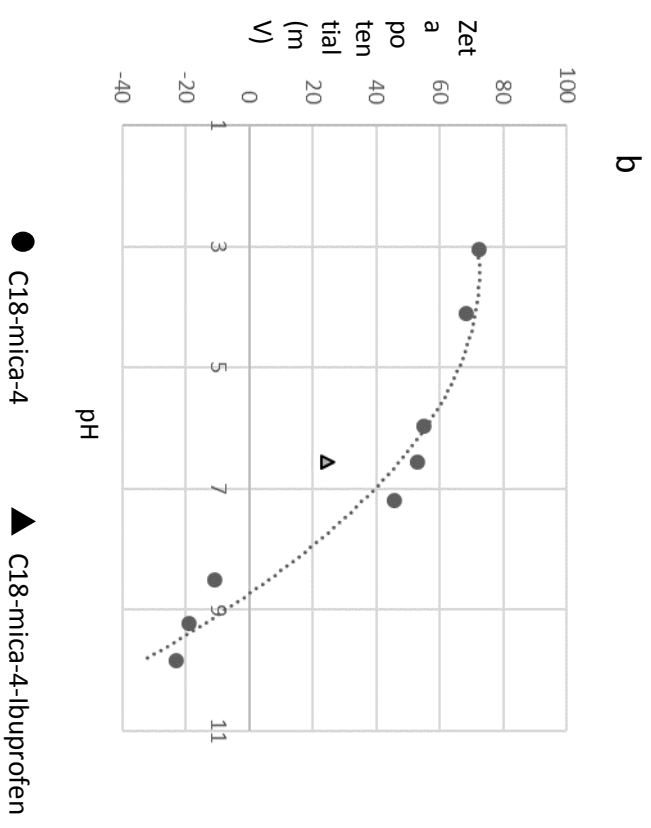
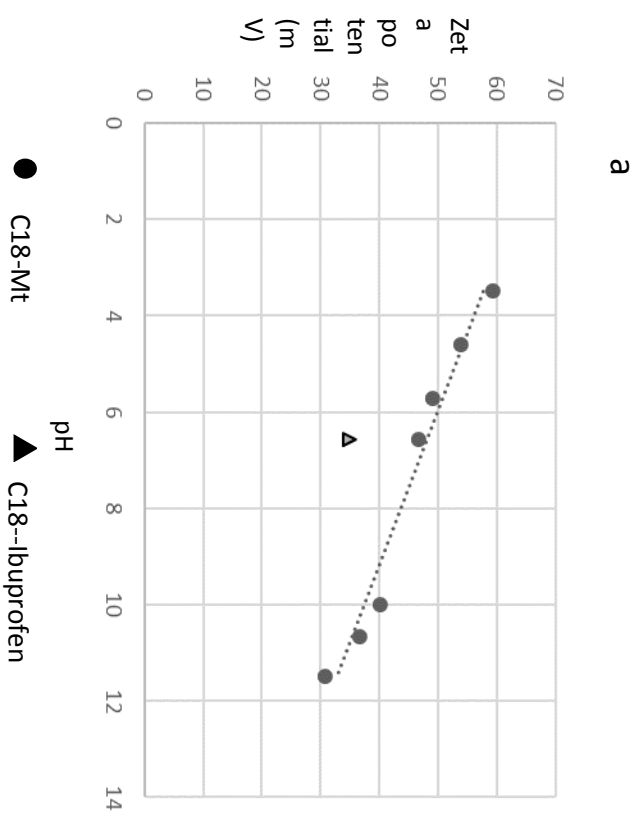


Figure S1. Zeta potential versus pH curves for a) C₁₈-Mt, and b) C₁₈-mica-4 before adsorption experiment; Zeta potential at pH 6.5 for a) C₁₈-Mt-Ibuprofen, and b) C₁₈-mica-Ibuprofen after adsorption experiments.

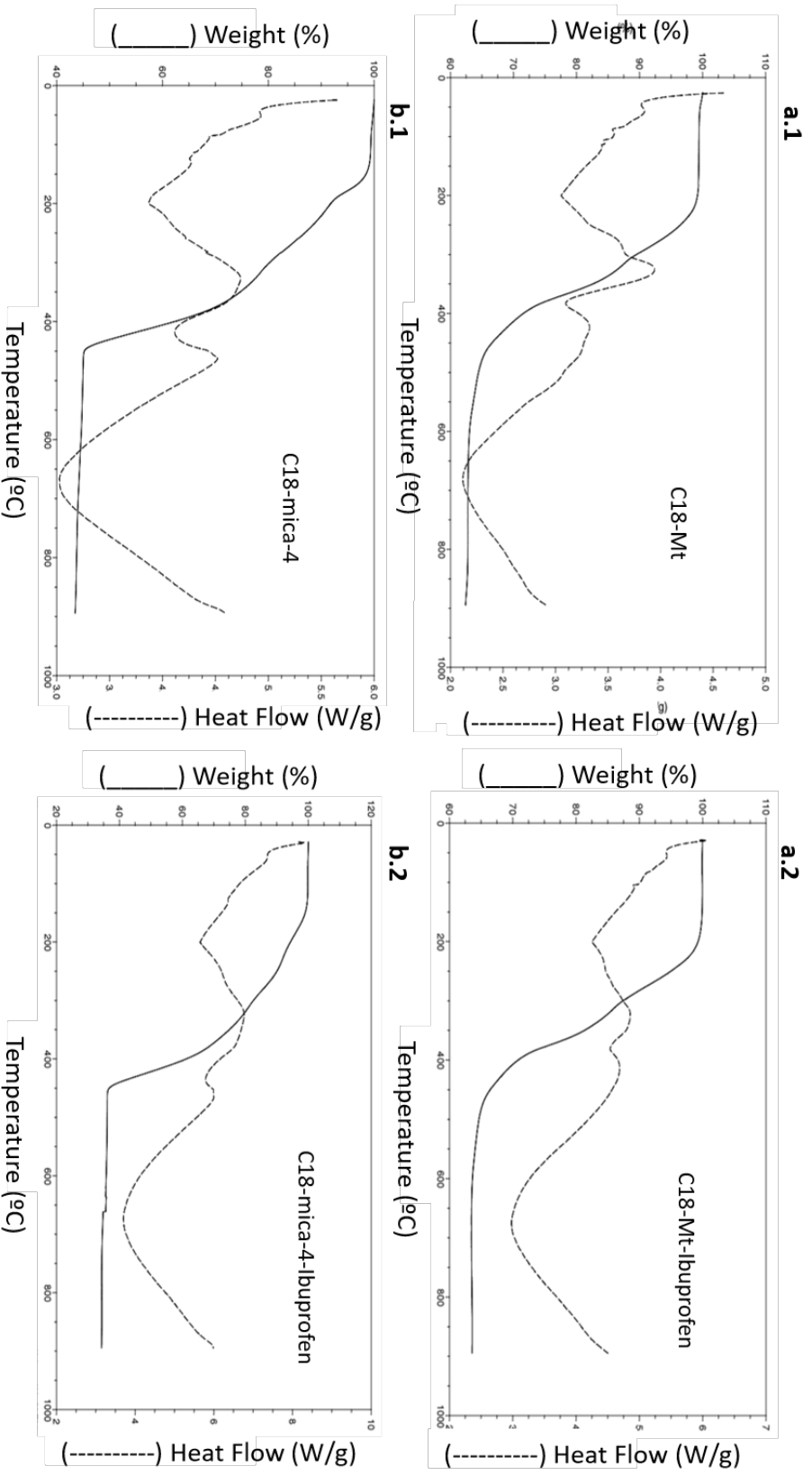


Figure S2. Differential scanning calorimetry and thermal gravimetric analysis for a.1) C₁₈-Mt, a.2) C₁₈-Mt-Ibuprofen, b.1) C₁₈-mica-4, and b.2) C₁₈-mica-4-Ibuprofen.