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**Effect of early leaf removal on *Vitis Vinifera* L. cv. Tempranillo seeds during ripening based on chemical and image analysis**

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13 **Abstract**

14 Phenolic composition, color and morphology variables were monitored during ripening  
15 on grape seed of *Vitis vinifera* L: cv. Tempranillo. The aim of study was determinate the  
16 effect of limitation induced by early leaf removal (ELR) vs. non-defoliated (ND) control  
17 vines. The ultimate goal of this research was to assess ~~a prediction of phenolic~~  
18 ~~composition~~ based on variables obtained by image analysis. ELR ~~brought about an~~  
19 ~~advancement of maturation~~ and also had lower concentration of phenols and smaller  
20 and darker seeds. (+)-Catechin and total cinnamic acid contents as well as L\* and aspect  
21 ratio were the most significant parameters for distinguishing treatments. Furthermore,  
22 Area, length, width, L\*, a\*, b\* and heterogeneity predict the chemical composition in  
23 seed grapes. Although it is not yet a substitute for chemical analysis, it could become a  
24 quick way to estimate the chemical characteristics of grape seed during maturation. The  
25 methodologies proposed in this work can be powerful tools for winemakers.

26

27 **Keywords**

28 Early Leaf Removal, Grape Seeds, Image Analysis, Phenols

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## INTRODUCTION

38 The phenolic compounds located in grape skin and seeds give different properties to red  
39 wine depending on the stage of maturation ~~of these solid parts~~ (Robichaud and Noble,  
40 1990). Qualitative and quantitative phenolic composition of grapes depends on multiple  
41 factors, including climate, variety, soil, water availability, and degree of ripeness  
42 (Bautista-Ortín et al., 2012). Several studies have shown that phenols in seeds  
43 accumulate before the onset of ripening or veraison, reaching a maximum around  
44 veraison and decreasing towards harvest (Ferrer-Gallego et al., 2010; Kennedy et al.,  
45 2000b). Moreover, it has also been reported that poorly ripened berries have lower  
46 phenol extractability from skin and higher extractability from seeds (Peryot des  
47 Gachons and Kennedy, 2003). It **has been found that seed phenols decline during grape**  
48 **ripening and that the amount of extracted phenols declines at the same time as maturity.**  
49 **(Kennedy et al., 2000a; Kennedy et al., 2000b).**

50 Changes in seed coat colour and morphology have also been related to  
51 developmental changes in berry anthocyanins and total skin phenolics, suggesting that  
52 external appearance and colour of seeds may be used as an additional indicator of  
53 overall berry ripeness (Ferrer-Gallego et al., 2010; Ristic and Iland, 2005). Usually,  
54 colour is determined by tristimulus colorimetry and expressed in terms of  $L^*$ ,  $a^*$  and  $b^*$   
55 variables, corresponding to the uniform colour space CIELAB (CIE, 2004). The  
56 instruments used for measuring colour, require **homogenize the sample** to achieve  
57 uniform colour, ~~so it becomes a tedious and complicated task to measure the colour of~~  
58 ~~heterogeneous materials, or of~~ small objects such as grape seeds. For this purpose, the  
59 use of digital imaging is advantageous. Moreover, digital image analysis ~~has useful~~  
60 ~~complements since not only colour but~~ other characteristics such as shape, texture and  
61 homogeneity ~~can be determined~~ (Zheng and Sun, 2008).

62 Vineyard practice is another aspect that affects phenolic compounds, colour and  
63 morphology of grape during seed and grape development (Roby and Matthews, 2004).  
64 Early defoliation is a viticultural practice that proved effective for regulating yield and  
65 improving grape quality. It is usually carried out pre-bloom, unlike traditional leaf  
66 removal, which is typically done between fruit set and veraison on high density  
67 canopies to improve fruit exposure and air circulation (Tardaguila et al., 2008). Crop  
68 regulation is achieved in early defoliated vines through reduced fruit set, producing  
69 smaller and looser clusters that are less susceptible to Botrytis rot (Poni et al., 2006). In  
70 these two studies, grape quality also improved in defoliated vines as soluble solids and  
71 anthocyanin concentrations increased.

72 Unfortunately, very little is known about the relationships between such  
73 practices and the quantity and composition of seed phenols, colour and morphology. In  
74 order to understand these relationships, it is important to understand first the pattern of  
75 accumulation and modification of these phenols during ripening. This study was  
76 designed to establish how the source limitation induced by early leaf removal affects  
77 phenolic composition, colour and morphology of grape seed in *Vitis vinifera* L. cv.  
78 Tempranillo vs. non-defoliated (ND) control vines from veraison to postharvest in 2010  
79 vintage. The main aim of this work was monitor changes in phenols, colour and  
80 morphology of berry seed during ripening. Once it has been shown that these variables  
81 have a clear and measurable evolution during ripening, the ultimate goal was to  
82 determine the correlation between phenolic composition and appearance (colour and  
83 morphology) of berry seeds from different agronomic techniques. Because the wine  
84 industry requires the use of simple, rapid and reliable analytical procedures involving  
85 minimal or no sample preparation to aid in making harvesting decisions, the  
86 methodologies proposed in this work can be powerful tools for winemakers.

## 87 MATERIAL AND METHODS

### 88 Plant material and experimental design

89 The experiment was conducted on *Vitis vinifera* L. cv. Tempranillo red grape berries  
90 grown in Extremadura (Spain) in 2010. The experimental vineyard was in Guadajira  
91 (38°N, 6°W, n 198 m a.s.l) and vines were trained to a vertical trellis on a bilateral  
92 cordon system oriented in an ~~East-West~~ direction (104° SE-76° NW). The vineyard was  
93 planted in 2001 on Richter-110 rootstock at a spacing of 2.5 m by 1.2 m (3000 vines ha  
94 <sup>-1</sup>). Irrigation treatment was done by replacing crop evapotranspiration (ET<sub>c</sub>) at a rate of  
95 100% ET<sub>c</sub>. Drip irrigation was applied with pressure-compensated emitters of 4 L h<sup>-1</sup>  
96 located in a single row 120 cm apart.

97 The experimental design was a split-plot with four replicates. The plots had six  
98 rows with eighteen vines per row. The main plot consisted of two treatments: early leaf  
99 removal (ELR) and control or non-defoliated (ND) treatment. Early leaf removal  
100 consisted of ~~hand removing~~ the first seven basal leaves from main shoot (seven basal  
101 nodes) before flowering.

### 102 Sampling

1031 *Vitis vinifera* L. Tempranillo grape samples were collected in 2010 in each  
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3  
104 experimental plot at six different developmental stages: from veraison to over-ripeness.  
105 The first sampling was performed when the ELR reached approximately 20-°Brix. Each  
106 experimental plot had four replicates (n=~~4~~), except some stage from ND treatment  
107 which samples were not considered optimal for performing the analysis (II stage n = 3,  
108 V and VI stage n = 2). Sampling was carried out as follows: 100 berries were collected  
109 from both sides of the vines in a row within the vineyard. Edge rows and the first two  
110 vines in each row were avoided. The samples (whole grapes) were immediately frozen  
111 and stored at -80°C until analyses were performed.

## 112 Must analysis

113 Total soluble solids (TSS) (°Brix) by refractometry, total acidity (TA) by ~~titrimetry~~  
114 (expressed as tartaric acid) and pH by a pH-meter, were analysed at different maturation  
115 stages in the must samples. Total phenolic compounds (TPC, expressed as gallic acid,  
116 mg g<sup>-1</sup> of berry fresh weight) and anthocyanins (expressed as malvidin glucoside, mg g<sup>-1</sup>  
117 of berry fresh weight) were extracted and determined using methods proposed by the  
118 Australian Wine Research Institute (Iland et al., 2005). Berry tannin concentration  
119 (expressed as catechin, mg g<sup>-1</sup> of berry fresh weight) was determined according to  
120 Sarneckis et al. (2006). All analyses were made in triplicate.

## 121 Phenolic extraction and analysis

122 Phenolic extraction was carried out as described in Nawaz et al. (2006) with some  
123 modifications. Grape seeds were manually separated, freeze-dried and ground to obtain  
124 a homogeneous powder. Sample (2 g) was homogenized in 10 mL of 75% ethanol, ~~kept~~  
125 ~~under shaking~~ for 1 h in a shaking apparatus (VWR Incubating minishaker), and further  
126 centrifuged at 4190g for 5 min. The supernatant was collected **and the residue submitted**  
127 **to the same process using 7.5 mL of 95% ethanol as solvent.** The extracts (2 mL) were  
128 combined and concentrated (Eppendorf® Concentrator plus/Vacufuge® plus) to dryness  
129 and further re-dissolved in 1 mL of water-methanol-acetic acid (88:10:2, v/v/v). The  
130 extracts were injected directly into the chromatographic system after filtration through a  
131 **0.45 µm filter.** All analyses were performed in triplicate.

132 Analysis of the individual phenolic compounds was performed according to the  
133 methodology described by Hernanz et al., (2007) with some minor modifications. High  
134 Performance Liquid Chromatography ~~analyses~~ were carried out in an Agilent 1100  
135 series HPLC system (Palo Alto, CA) equipped with a diode-array detector, which was

136 set to scan from 200 to 770 nm, and a C18 Zorbax ODS column (5  $\mu\text{m}$ , 4.6x 250 mm),  
137 using an injection volume of 10  $\mu\text{L}$ .

138 The solvents were water-methanol-acetic acid (88:10:2, v/v/v, solvent A) and  
139 methanol-water-acetic acid (70:28:2, v/v/v, solvent B) at the following gradient: 0-60  
140 min, 100 % B linear; 60-70 min, 50 % A and 50 % B linear; 70-75 min, 100 % A linear;  
141 75-80 min, 100 % B linear; 80-90 min, washing and re-equilibration of the column. The  
142 flow was 1.0  $\text{mL min}^{-1}$ , and the temperature of the column was set at 20  $^{\circ}\text{C}$ .

143 Identification of phenolic compounds was achieved by comparing their retention  
144 times and spectra with those of appropriate standards. Quantification was carried out by  
145 external calibration from the areas of the chromatographic peaks obtained by UV  
146 detection at the following wavelengths: 280 nm for benzoic acids and flavanols, 320 nm  
147 for cinnamic acid derivatives and 370 nm for flavonols. The corresponding calibration  
148 curves were made up for the following phenolic compounds: (-)-epicatechin ( $r^2 <$   
149  $0.9998$ ), gallic acid ( $r^2 < 0.9999$ ) and caffeic acid ( $r^2 < 0.9999$ ). The range of the linear  
150 calibration curves was 10 to 500  $\text{mg L}^{-1}$ , with limit to detection (LOD) of 1.703  $\text{mg L}^{-1}$   
151 and limit to quantification (LOQ) of 5.677  $\text{mg L}^{-1}$  for (-)-epicatechin. The range of the  
152 linear calibration curves was 1 to 25  $\text{mg L}^{-1}$ , with LOD of 0.069  $\text{mg L}^{-1}$  and LOQ of  
153 0.231  $\text{mg L}^{-1}$  for gallic acid. The range of the linear calibration curves was 0.5 to 45  $\text{mg}$   
154  $\text{L}^{-1}$ , with LOD of 0.144  $\text{mg L}^{-1}$  and LOQ of 0.481  $\text{mg L}^{-1}$  for caffeic acid. The different  
155 phenolic compounds analysed were tentatively identified according to their order of  
156 elution, retention times of pure compounds. Quantification of other compounds was  
157 made using the calibration curves belonging to the most similar compound. (-)-  
158 Epicatechin, (+)-catechin, and procyanidins B1 and B2 were quantified with the  
159 calibration curve of epicatechin. Gallic acid, ethyl gallate, protocatechuic acid, 4-  
160 hydroxybenzoic acid, vanillic acid and syringic acid were quantified as gallic acid; and



161 caffeic acid, *p*-coumaric acid, and *m*-coumaric acid as caffeic acid. Standards,  
162 epicatechin, gallic acid and caffeic acid, were acquired from *Sigma Aldrich*®,  
163 Analyticals Carlo Elba® and Fluka®, respectively.

#### 164 **Image acquisition**

165 The DigiEye® imaging system based upon the calibrated digital camera was used (Luo  
166 et al., 2001). This device consists of a closed illumination box, specially designed by  
167 Veri Vide Ltd. (Leicester, UK), and a digital camera (10.2 megapixel Nikon® D80 with  
168 Nikkor® 35 mm f/2D objective) connected to a computer (Pentium IV 3.00 GHz  
169 processor) via USB. The cabinet was equipped with two CIE D65 standard illuminant  
170 emulators, which allow the samples to be consistently illuminated under stable lighting  
171 conditions. To obtain morphological and appearance parameters, and the CIELAB  
172 coordinates from the RGB colour space data, software DigiFood® (Heredia et al., 2006)  
173 was used. Image processing was performed according to the methodology described by  
174 Rodríguez-Pulido et al. (2012b). Images of seeds corresponding to 100 berries per  
175 sample were acquired using the DigiEye system (n = 318-713, depending on the number  
176 of seeds per sampling).

#### 177 **Statistical treatment**

178 Significant differences between ELR and ND treatments were determined by Student's  
179 T-test at the same stage. The differences between ripening stages were assessed by one-  
180 way analysis of variance (ANOVA) with Tukey's test. General discriminant analyses  
181 (GDA) and multiple linear regressions (MLR) were performed with Statistica Version  
182 8.0 software (Stat-Soft, 2007). Student's T-test and ANOVA were performed using the  
183 SPSS Program Version 17.0 for Windows software package (SPSS Inc., Chicago, III,  
184 U.S.A).

#### 185 **RESULTS AND DISCUSSION**

## 186 Must and berry analysis

187 Table 1 shows the values corresponding to the mean of must TSS, pH, TA, °Brix/TA  
188 ratio, TPC, anthocyanins, tannins, mean weight of 100 berries, mean weight of seeds  
189 per 100 berries and mean number of seeds per 100 berries in each treatment.)

190 The content of TSS the two treatments underwent a significant increase during  
191 study. ELR vines accounted for the increase in berry °Brix values compared with  
192 control canopies, in agreeing with the results found by other authors in Graciano and  
193 Carignan vines (Tardáguila et al., 2010). This trend was maintained in all stages,  
194 although, the TSS were only significantly higher in stages II and VI (Table 1). ELR  
195 treatment brought about an advancement of harvesting by thirteen days, thus optimum  
196 ripeness (criteria established in area at 23-24 °Brix) was reached at stage II, as shown by  
197 several studies (Tardáguila et al., 2008; Poni et al., 2006). One commonly used index in  
198 assessing grape maturity is the ratio of °Brix to titratable acidity, showed significantly  
199 higher values in ELR than ND treatment ( $p < 0.05$  in all stages, except in VI stage of  
200 the study).

2012 A gradual increase in the pH of grapes was observed between the first and the  
0  
1 A gradual increase in the pH of grapes was observed between the first and the  
202 last sampling dates for all treatments. Also, the titratable acidity was found to decrease  
203 to a minimum value at the last sampling dates. ELR grapes showed the lowest titratable  
204 acidity values ( $p < 0.05$  in I, III, IV and V stage) and the greatest pH values ( $p < 0.05$  in  
205 II, III, IV and V stage). These results accord with reports that highly improved cluster  
206 exposure in ELR vines is explained by temperature-driven enhanced degradation of  
207 organic acids (Kliewer, 1971).

208 The content of TPC in both treatments showed differences significantly ( $p <$   
209 0.01) between stages, with slight fluctuations. The anthocyanins concentrations  
210 presented significant ( $p < 0.01$ ) variation during maturation in ELR treatment, which

211 recorded the highest values at harvest time. By contrast, the content of tannins displayed  
212 significant differences ( $p < 0.001$ ) in ND treatment with the lowest values in the fourth  
213 stage. The

214 **Table 1.** Evolution of berry characteristics recorded in Tempranillo grapes subjected to non-defoliation (DN) or early leaf removal (ELR)

215 (Mean±Std. Dev.).

Parameters	Treatments	Stage I		Stage II		Stage III		Stage IV		Stage V		Stage VI		Significance between stages <sup>f</sup>
		DOY 216	DOY 230 <sup>1</sup>	DOY 230 <sup>1</sup>	DOY 252	DOY 252	DOY 256 <sup>2</sup>	DOY 264	DOY 271					
Must Soluble solids (°Brix)	ND	18.92 ± 0.85 <sup>s</sup>	21.42 ± 0.41 <sup>b</sup>	23.03 ± 1.12 <sup>ab</sup>	22.97 ± 1.12 <sup>ab</sup>	22.93 ± 1.82 <sup>ab</sup>	24.32 ± 0.35 <sup>a</sup>							***
	ELR	20.49 ± 1.11 <sup>c</sup>	23.50 ± 0.40 <sup>b</sup>	24.15 ± 0.72 <sup>ab</sup>	24.35 ± 0.40 <sup>ab</sup>	23.98 ± 0.83 <sup>b</sup>	25.62 ± 0.43 <sup>a</sup>							
	Significance <sup>d</sup>	ns	***	ns	ns	ns	***	ns	ns	ns	***	***	***	***
pH	ND	3.49 ± 0.10 <sup>bc</sup>	3.63 ± 0.02 <sup>bc</sup>	3.78 ± 0.06 <sup>ab</sup>	3.81 ± 0.15 <sup>a</sup>	3.76 ± 0.04 <sup>ab</sup>	3.75 ± 0.00 <sup>ab</sup>							**
	ELR	3.65 ± 0.08 <sup>b</sup>	3.75 ± 0.05 <sup>b</sup>	3.90 ± 0.05 <sup>ab</sup>	4.05 ± 0.03 <sup>ab</sup>	4.05 ± 0.06 <sup>ab</sup>	4.29 ± 0.44 <sup>a</sup>							***
	Significance	ns	**	*	*	**	ns	ns	ns	ns	ns	ns	ns	***
Titratable Acidity (mg L <sup>-1</sup> Tartaric acid)	ND	7.40 ± 0.46 <sup>a</sup>	5.19 ± 0.29 <sup>b</sup>	5.11 ± 0.28 <sup>b</sup>	4.78 ± 0.23 <sup>b</sup>	4.76 ± 0.12 <sup>b</sup>	5.23 ± 0.58 <sup>b</sup>							***
	ELR	6.38 ± 0.58 <sup>a</sup>	4.76 ± 0.46 <sup>b</sup>	4.34 ± 0.19 <sup>b</sup>	4.10 ± 0.20 <sup>bc</sup>	3.87 ± 0.39 <sup>b</sup>	4.70 ± 0.79 <sup>b</sup>							***
	Significance	*	ns	**	**	*	ns	ns	ns	ns	ns	ns	ns	***
Ratio (°Brix/Titratable Acidity)	ND	2.57 ± 0.26 <sup>b</sup>	4.13 ± 0.17 <sup>a</sup>	4.52 ± 0.27 <sup>a</sup>	4.82 ± 0.38 <sup>a</sup>	4.82 ± 0.27 <sup>a</sup>	4.68 ± 0.49 <sup>a</sup>							***
	ELR	3.24 ± 0.46 <sup>c</sup>	4.97 ± 0.48 <sup>b</sup>	5.57 ± 0.39 <sup>ab</sup>	5.95 ± 0.34 <sup>ab</sup>	6.23 ± 0.49 <sup>a</sup>	5.53 ± 0.76 <sup>ab</sup>							***
	Significance	*	*	**	**	**	ns	ns	ns	ns	ns	ns	ns	***
Total phenolics compounds (mg g <sup>-1</sup> Gallic acid)	ND	1.86 ± 0.25 <sup>a</sup>	1.17 ± 0.22 <sup>b</sup>	nd <sup>f</sup>	1.82 ± 0.39 <sup>a</sup>	1.67 ± 0.23 <sup>ab</sup>	1.39 ± 0.12 <sup>ab</sup>							**
	ELR	1.91 ± 0.35 <sup>ab</sup>	2.12 ± 0.37 <sup>a</sup>	nd	1.58 ± 0.07 <sup>b</sup>	1.91 ± 0.42 <sup>ab</sup>	1.92 ± 0.21 <sup>ab</sup>							ns
	Significance	ns	**	nd	ns	ns	*	ns	ns	ns	ns	ns	ns	ns
Anthocyanins (mg g <sup>-1</sup> Malvidin glucoside)	ND	0.58 ± 0.21	0.48 ± 0.19	nd	0.77 ± 0.22	0.65 ± 0.12	0.54 ± 0.07							ns
	ELR	0.50 ± 0.10 <sup>b</sup>	0.85 ± 0.11 <sup>a</sup>	nd	0.58 ± 0.05 <sup>b</sup>	0.68 ± 0.06 <sup>ab</sup>	0.66 ± 0.14 <sup>ab</sup>							**
	Significance	ns	*	nd	ns	ns	ns	ns	ns	ns	ns	ns	ns	**
Tannins (mg g <sup>-1</sup> catechin)	ND	4.30 ± 0.69 <sup>a</sup>	4.54 ± 0.98 <sup>a</sup>	nd	2.20 ± 0.28 <sup>b</sup>	3.88 ± 0.36 <sup>a</sup>	2.35 ± 0.12 <sup>b</sup>							***
	ELR	5.83 ± 3.02	3.85 ± 1.08	nd	4.43 ± 1.29	4.13 ± 1.00	3.17 ± 0.54							ns
	Significance	ns	ns	nd	*	ns	ns	ns	ns	ns	ns	ns	ns	ns
Weight 100 berries (g)	ND	197.30 ± 5.89	223.37 ± 23.36	196.07 ± 2.97	216.40 ± 30.20	213.24 ± 4.58	231.52 ± 35.11							ns
	ELR	185.07 ± 31.39	166.25 ± 8.34	193.80 ± 22.85	188.00 ± 14.18	189.88 ± 18.68	193.29 ± 16.47							ns
	Significance	ns	*	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns
Weight seeds/100 berries (g)	ND	6.52 ± 0.66	6.13 ± 0.20	6.68 ± 0.89	6.50 ± 0.51	6.45 ± 0.27	6.89 ± 0.50							ns
	ELR	6.45 ± 0.42	6.84 ± 0.30	5.86 ± 0.59	5.57 ± 0.48	6.59 ± 1.52	6.10 ± 1.03							ns
	Significance	ns	**	ns	*	ns	ns	ns	ns	ns	ns	ns	ns	ns
No. of seeds / 100 berries	ND	143.25 ± 12.72	156.00 ± 14.61	156.00 ± 12.83	178.25 ± 23.04	159.00 ± 17.32	172.50 ± 13.28							ns
	ELR	147.00 ± 13.93	154.50 ± 11.09	154.25 ± 5.19	169.75 ± 34.27	165.25 ± 15.69	170.75 ± 13.23							ns
	Significance	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns	ns

216 <sup>1</sup>Data of harvest of ELR treatment.

217 <sup>2</sup>Data of harvest of ND treatment.

218 <sup>3</sup>Data non determined.

219 <sup>4</sup>Means separated within rows by t-test: \*, \*\*, \*\*\*, ns: significant at  $p < 0.05$ , 0.01, 0.001, not significant, respectively, between treatments.

220 <sup>5</sup>One-way ANOVA: \*, \*\*, \*\*\*, ns: significant at  $p < 0.05$ , 0.01, 0.001, not significant, respectively, between samples at different ripening stages

221 for the same treatment.

222 Different superscriptletters <sup>a,b,c,d</sup>, on the same line indicate significant differences ( $p < 0.05$ ) in the content of the compounds between samples at

223 different ripening stages according to the Tukey's test.

224

225 content of TPC, anthocyanins and tannins showed higher values in ELR treatment at  
226 several maturity stages. Then the trend matched previous findings for the other cultivars  
227 (Poni et al., 2006). These higher concentrations could be related to smaller berry size  
228 trend induced by early defoliation in all stages (Table 1), which would presumably  
229 allow a higher skin:plum ratio (Clingeffer et al., 2000).

230 Finally, the weight berries and seeds, as well as the number of seeds per 100  
231 berries did not present any significant variation during maturation. Moreover, there was  
232 a positive relationship between seed and berry masses per 100 berries for both  
233 treatments for stages I, III, V, and VI, which is in agreement with previous findings by  
234 Roby and Matthews (2004). There were no difference significantly to the number of  
235 seed per 100 berries, although the trend in ELR treatment was minor number of seed  
236 than in ND for stages II, III, IV, and VI.

### 237 Phenolic compounds analysis in grape seed

238 ~~Table 2 shows the changes in the composition of thirteen different phenolic compounds~~  
239 ~~in grape seed for the ELR and ND treatments throughout ripening.~~ Seeds noted for their  
240 high flavanol content (from 3.90 to 2.29 mg g<sup>-1</sup>) according to Rodríguez-Montealegre et  
241 al. 2006. Within flavanols, for both treatments, the highest concentration was found in  
242 procyanidin B2 compounds, followed by (+)-catechin. These results coincide with those  
243 reported by other authors in other red grape varieties such as Touriga Francesa (Mateus  
244 et al., 2001). At the end of berry maturation, procyanidin B2 was always found to be the  
245 major compound, which is in agreement with previous works for several varieties (De  
246 Freitas and Glories, 1999). Benzoic and cinnamic acids were present in seeds in low  
247 amounts (from 1.05 to 0.76 mg g<sup>-1</sup> and from 0.04 to 0.05 mg g<sup>-1</sup>, respectively) and their  
248 concentrations did not suffer noticeable changes during ripening.

249

250 **Table 2.** Evolution during ripening of phenol contents in seeds in Tempranillo grapes

251 subjected to non-defoliation (DN) or early leaf removal (ELR) Mean±Std. Dev (mg g<sup>-1</sup>).

Compound	Treatments	Stage I	Stage II	Stage III	Stage IV	Stage V	Stage VI	Significance between stages <sup>4</sup>
<b>Flavanols</b>								
(+)-Catechin	ND	0.740 ± 0.036	0.707 ± 0.097	0.673 ± 0.091	0.665 ± 0.128	0.631 ± 0.041	0.701 ± 0.106	ns
	ELR	0.649 ± 0.144	0.645 ± 0.120	0.538 ± 0.079	0.580 ± 0.117	0.527 ± 0.132	0.588 ± 0.144	ns
	Significance <sup>3</sup>	ns	ns	ns	ns	ns	ns	
(-)-Epicatechin	ND	0.457 ± 0.093 <sup>b</sup>	0.273 ± 0.058 <sup>ab</sup>	0.234 ± 0.033 <sup>a</sup>	0.286 ± 0.094 <sup>ab</sup>	0.231 ± 0.084 <sup>a</sup>	0.273 ± 0.031 <sup>ab</sup>	*
	ELR	0.286 ± 0.072	0.169 ± 0.026	0.171 ± 0.053	0.159 ± 0.041	0.216 ± 0.138	0.192 ± 0.109	ns
	Significance	*	*	ns	*	ns	ns	
Procyanidin B1	ND	0.730 ± 0.048 <sup>a</sup>	0.595 ± 0.035 <sup>ab</sup>	0.555 ± 0.036 <sup>b</sup>	0.603 ± 0.120 <sup>ab</sup>	0.557 ± 0.007 <sup>ab</sup>	0.610 ± 0.075 <sup>ab</sup>	*
	ELR	0.575 ± 0.071	0.520 ± 0.067	0.427 ± 0.045	0.446 ± 0.056	0.418 ± 0.115	0.437 ± 0.128	ns
	Significance	*	ns	**	ns	ns	ns	
Procyanidin B2	ND	1.981 ± 0.476	1.451 ± 0.219	1.358 ± 0.041	1.424 ± 0.505	1.239 ± 0.222	1.410 ± 0.522	ns
	ELR	1.659 ± 0.293	1.396 ± 0.461	1.155 ± 0.076	1.272 ± 0.066	1.396 ± 0.684	1.314 ± 0.609	ns
	Significance	ns	ns	**	ns	ns	ns	
Total Flavanols	ND	3.908 ± 0.571	3.026 ± 0.361	2.819 ± 0.111	2.979 ± 0.836	2.658 ± 0.273	2.995 ± 0.673	ns
	ELR	3.170 ± 0.555	2.731 ± 0.593	2.290 ± 0.207	2.456 ± 0.228	2.557 ± 1.030	2.532 ± 0.978	ns
	Significance	ns	ns	**	ns	ns	ns	
<b>Benzoic Acids</b>								
Gallic Acid	ND	0.146 ± 0.010	0.154 ± 0.017	0.144 ± 0.017	0.155 ± 0.032	0.124 ± 0.005	0.148 ± 0.054	ns
	ELR	0.111 ± 0.039	0.136 ± 0.032	0.118 ± 0.022	0.116 ± 0.019	0.130 ± 0.032	0.138 ± 0.039	ns
	Significance	ns	ns	ns	ns	ns	ns	
Protocatechuic Acid	ND	0.316 ± 0.069	0.312 ± 0.022	0.290 ± 0.026	0.297 ± 0.050	0.295 ± 0.001	0.301 ± 0.070	ns
	ELR	0.310 ± 0.022	0.330 ± 0.052	0.287 ± 0.007	0.304 ± 0.028	0.276 ± 0.047	0.289 ± 0.054	ns
	Significance	ns	ns	ns	ns	ns	ns	
4-Hydroxybenzoic Acid	ND	0.313 ± 0.035	0.280 ± 0.027	0.250 ± 0.019	0.270 ± 0.037	0.248 ± 0.000	0.283 ± 0.028	ns
	ELR	0.235 ± 0.086	0.225 ± 0.032	0.197 ± 0.018	0.215 ± 0.023	0.199 ± 0.043	0.222 ± 0.057	ns
	Significance	ns	ns	**	*	ns	ns	
Vanillic Acid	ND	0.088 ± 0.013	0.095 ± 0.006	0.089 ± 0.017	0.092 ± 0.016	0.089 ± 0.007	0.104 ± 0.010	ns
	ELR	0.066 ± 0.006	0.080 ± 0.019	0.069 ± 0.012	0.069 ± 0.016	0.073 ± 0.017	0.083 ± 0.020	ns
	Significance	*	ns	ns	ns	ns	ns	
Syringic Acid	ND	0.191 ± 0.033	0.142 ± 0.018	0.127 ± 0.007	0.132 ± 0.049	0.109 ± 0.014	0.125 ± 0.032	ns
	ELR	0.120 ± 0.026	0.121 ± 0.039	0.092 ± 0.017	0.101 ± 0.017	0.110 ± 0.056	0.103 ± 0.052	ns
	Significance	*	ns	*	ns	ns	ns	
Total Benzoic Acid	ND	1.052 ± 0.124	0.983 ± 0.043	0.901 ± 0.065	0.947 ± 0.177	0.866 ± 0.016	0.962 ± 0.195	ns
	ELR	0.842 ± 0.159	0.893 ± 0.154	0.763 ± 0.060	0.806 ± 0.084	0.789 ± 0.179	0.836 ± 0.210	ns
	Significance	ns	ns	*	ns	ns	ns	
<b>Derivative Acid</b>								
Ethyl Gallate	ND	0.005 ± 0.001 <sup>a</sup>	0.003 ± 0.001 <sup>ab</sup>	0.004 ± 0.001 <sup>ab</sup>	0.003 ± 0.001 <sup>ab</sup>	0.002 ± 0.000 <sup>b</sup>	0.004 ± 0.000 <sup>ab</sup>	*
	ELR	0.004 ± 0.001 <sup>a</sup>	0.003 ± 0.001 <sup>ab</sup>	0.003 ± 0.001 <sup>ab</sup>	0.003 ± 0.002 <sup>ab</sup>	0.002 ± 0.000 <sup>b</sup>	0.003 ± 0.000 <sup>ab</sup>	*
	Significance	ns	ns	ns	ns	ns	ns	
<b>Cinnamic Acids</b>								
Caffeic Acid	ND	0.038 ± 0.003	0.032 ± 0.001	0.029 ± 0.003	0.037 ± 0.007	0.033 ± 0.003	0.028 ± 0.005	ns
	ELR	0.025 ± 0.005	0.030 ± 0.001	0.028 ± 0.003	0.029 ± 0.008	0.025 ± 0.004	0.027 ± 0.005	ns
	Significance	**	*	ns	ns	ns	ns	
p-Coumaric Acid	ND	0.010 ± 0.001	0.010 ± 0.001	0.011 ± 0.002	0.009 ± 0.001	0.008 ± 0.001	0.010 ± 0.001	ns
	ELR	0.012 ± 0.002	0.009 ± 0.002	0.008 ± 0.001	0.009 ± 0.000	0.009 ± 0.002	0.008 ± 0.001	ns
	Significance	ns	ns	ns	ns	ns	ns	
m-Coumaric Acid	ND	0.001 ± 0.001	0.005 ± 0.002	0.004 ± 0.003	0.002 ± 0.001	0.002 ± 0.000	0.002 ± 0.000	ns
	ELR	0.002 ± 0.002	0.003 ± 0.002	0.002 ± 0.001	0.001 ± 0.001	0.002 ± 0.000	0.002 ± 0.000	ns
	Significance	ns	ns	ns	ns	ns	ns	
Total Cinnamic Acids	ND	0.049 ± 0.003	0.047 ± 0.004	0.045 ± 0.006	0.048 ± 0.006	0.044 ± 0.004	0.042 ± 0.006	ns
	ELR	0.039 ± 0.004	0.042 ± 0.003	0.039 ± 0.002	0.040 ± 0.001	0.036 ± 0.005	0.038 ± 0.005	ns
	Significance	**	ns	ns	ns	ns	ns	
<b>Total Phenolic</b>								
	ND	5.015 ± 0.678	4.060 ± 0.392	3.770 ± 0.177	3.977 ± 1.019	3.570 ± 0.261	4.002 ± 0.862	ns
	ELR	4.055 ± 0.702	3.669 ± 0.743	3.096 ± 0.267	3.306 ± 0.315	3.384 ± 1.208	3.409 ± 1.192	ns
	Significance	ns	ns	**	ns	ns	ns	

2522 Meaning of letters and symbols as in Table

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254 Slight significant differences between stages were found (last column of Table  
255 2), (-)-epicatechin and procyanidin B1 in ND treatment and ethyl gallate compound for  
256 both treatments. However, there was a tendency to find higher values in early stages  
257 than final stages in agreement with other studies (Ferre-Gallego et al., 2010; Rodríguez-  
258 Pulido et al., 2012a).

259 ~~The treatment of defoliation applied affected decreasing~~ total flavanols, also  
260 procyanidin B1, procyanidin B2, and (-)-epicatechin at various maturity stages.  
261 Likewise, 4-hydroxybenzoic acid, vanillic acid, syringic acid as well as total benzoic  
262 acid showed significant differences between treatments at different stages, presenting  
263 lower values in ELR than ND treatment. Finally, ELR treatment affected significantly  
264 to caffeic acid and total cinnamic acids at the beginning of the study. Those changes  
265 may be attributable to the advancement of maturity in defoliation treatments (Table 1).  
266 ~~Thus, the lignification of seed could be higher,~~ and it was difficult for the solvent to  
267 access the inner integument (Cadot et al., 2006), which might explain the lower amount  
268 of phenols extracted in the ELR samples. As ripening advanced, differences between  
269 ELR and ND treatments became less pronounced, so the solidification of the outer cells,  
270 which are rich in phenols, could have affected the extraction of these compounds.

### 271 **Image analysis**

272 The colorimetric data and morphological variables of digital images are shown in Table  
273 3. The phenomenon of browning appears as a decrease in the quantitative colorimetric  
274 variable chroma ( $C^*_{ab}$ ) as well as the qualitative colorimetric variable hue ( $h_{ab}$ ) during  
275 maturation (Table 3). Furthermore, changes in hue are usually related to qualitative  
276 changes in chemical composition (Heredia et al., 1998), which would be in agreement  
277 with the chemical changes described previously. Similar results have been reported in



278 red cultivar by several authors (Ferrer-Gallego, et al. 2010; Rodríguez-Pulido et al.,

2792 2012a,b).

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**Table 3. Evolution** during ripening of CIELAB values and morphological parameters measured grape seeds in Tempranillo grapes subjected to

Parameters	Treatments	Stage I	Stage II	Stage III	Stage IV	Stage V	Stage VI	Significance between stages <sup>4</sup>
<b>L*</b>	ND	46.46 ± 1.49	47.16 ± 0.97	43.91 ± 1.89	46.00 ± 1.30	45.01 ± 0.19	43.25 ± 3.71	ns
	ELR	45.21 ± 0.54 <sup>a</sup>	42.45 ± 2.75 <sup>ab</sup>	43.67 ± 0.75 <sup>ab</sup>	40.62 ± 2.48 <sup>b</sup>	43.49 ± 1.46 <sup>ab</sup>	43.53 ± 1.15 <sup>ab</sup>	*
<b>a*</b>	Significance <sup>3</sup>	ns	*	ns	*	ns	ns	ns
	ND	9.69 ± 0.49	8.73 ± 0.19	9.08 ± 0.45	9.30 ± 0.21	9.28 ± 0.07	9.55 ± 0.46	ns
<b>b*</b>	ELR	9.07 ± 0.34	9.06 ± 0.33	9.17 ± 0.46	9.29 ± 0.31	9.59 ± 0.55	9.33 ± 0.27	ns
	Significance	ns	ns	ns	ns	ns	ns	*
<b>C*<sub>ab</sub></b>	ND	20.62 ± 0.74 <sup>a</sup>	20.17 ± 0.75 <sup>ab</sup>	19.27 ± 1.18 <sup>ab</sup>	19.06 ± 0.42 <sup>ab</sup>	18.32 ± 0.61 <sup>b</sup>	18.48 ± 0.05 <sup>ab</sup>	***
	ELR	20.53 ± 0.16 <sup>a</sup>	19.64 ± 0.20 <sup>ab</sup>	18.27 ± 0.36 <sup>c</sup>	17.26 ± 0.69 <sup>c</sup>	18.39 ± 0.96 <sup>bc</sup>	17.79 ± 0.56 <sup>c</sup>	***
<b>h<sub>ab</sub></b>	Significance	ns	ns	ns	***	ns	ns	ns
	ND	22.95 ± 0.86	22.10 ± 0.75	21.45 ± 1.27	21.37 ± 0.40	20.68 ± 0.56	20.96 ± 0.23	ns
<b>Length (mm)</b>	ELR	22.59 ± 0.26 <sup>a</sup>	21.76 ± 0.29 <sup>ab</sup>	20.61 ± 0.44 <sup>c</sup>	19.77 ± 0.65 <sup>c</sup>	20.92 ± 1.08 <sup>bc</sup>	20.29 ± 0.55 <sup>c</sup>	***
	Significance	ns	ns	ns	ns	ns	ns	***
<b>Width (mm)</b>	ND	64.48 ± 0.52 <sup>ab</sup>	66.33 ± 0.55 <sup>a</sup>	64.11 ± 0.65 <sup>b</sup>	63.46 ± 0.73 <sup>bc</sup>	62.58 ± 0.69 <sup>bc</sup>	61.96 ± 1.37 <sup>c</sup>	***
	ELR	65.87 ± 0.79 <sup>a</sup>	64.84 ± 0.76 <sup>a</sup>	62.50 ± 1.27 <sup>b</sup>	60.90 ± 1.31 <sup>b</sup>	61.55 ± 1.04 <sup>b</sup>	61.49 ± 0.54 <sup>b</sup>	***
<b>Area (mm<sup>2</sup>)</b>	Significance	*	*	ns	*	ns	ns	***
	ND	6.82 ± 0.47 <sup>c</sup>	6.85 ± 0.50 <sup>bc</sup>	6.91 ± 0.44 <sup>ab</sup>	6.82 ± 0.45 <sup>c</sup>	6.78 ± 0.41 <sup>c</sup>	6.99 ± 0.49 <sup>a</sup>	***
<b>Aspect ratio</b>	ELR	6.46 ± 0.45 <sup>c</sup>	6.73 ± 0.44 <sup>a</sup>	6.57 ± 0.48 <sup>b</sup>	6.51 ± 0.49 <sup>bc</sup>	6.51 ± 0.49 <sup>bc</sup>	6.51 ± 0.44 <sup>bc</sup>	***
	Significance <sup>3</sup>	***	***	***	***	***	***	***
<b>Roundness</b>	ND	3.98 ± 0.40 <sup>ab</sup>	4.03 ± 0.41 <sup>a</sup>	3.95 ± 0.40 <sup>b</sup>	4.00 ± 0.43 <sup>ab</sup>	3.87 ± 0.37 <sup>d</sup>	4.02 ± 0.43 <sup>ab</sup>	***
	ELR	4.05 ± 0.43 <sup>ab</sup>	4.08 ± 0.39 <sup>a</sup>	4.01 ± 0.38 <sup>bc</sup>	4.00 ± 0.39 <sup>bc</sup>	3.96 ± 0.40 <sup>cd</sup>	3.93 ± 0.41 <sup>d</sup>	***
<b>Heterogeneity (%)</b>	Significance	**	ns	**	ns	**	**	***
	ND	20.09 ± 2.53 <sup>ab</sup>	20.22 ± 2.62 <sup>ab</sup>	19.78 ± 2.40 <sup>b</sup>	20.08 ± 2.71 <sup>ab</sup>	19.04 ± 2.23 <sup>d</sup>	20.54 ± 2.92 <sup>a</sup>	***
<b>Significance</b>	ELR	19.68 ± 2.52 <sup>b</sup>	20.22 ± 2.27 <sup>a</sup>	19.35 ± 2.29 <sup>bc</sup>	19.33 ± 2.45 <sup>bc</sup>	19.01 ± 2.44 <sup>cd</sup>	18.76 ± 2.36 <sup>d</sup>	***
	Significance	**	ns	**	***	ns	***	***
<b>Significance</b>	ND	1.78 ± 0.21 <sup>ab</sup>	1.76 ± 0.21 <sup>b</sup>	1.81 ± 0.22 <sup>a</sup>	1.78 ± 0.22 <sup>ab</sup>	1.81 ± 0.19 <sup>a</sup>	1.82 ± 0.22 <sup>a</sup>	***
	ELR	1.66 ± 0.21 <sup>b</sup>	1.70 ± 0.21 <sup>a</sup>	1.68 ± 0.20 <sup>ab</sup>	1.68 ± 0.20 <sup>ab</sup>	1.70 ± 0.21 <sup>a</sup>	1.71 ± 0.21 <sup>a</sup>	***
<b>Significance</b>	Significance	***	***	***	***	***	***	***
	ND	1.37 ± 0.17 <sup>bc</sup>	1.36 ± 0.10 <sup>c</sup>	1.39 ± 0.10 <sup>a</sup>	1.36 ± 0.09 <sup>c</sup>	1.39 ± 0.08 <sup>ab</sup>	1.39 ± 0.21 <sup>a</sup>	***
<b>Significance</b>	ELR	1.30 ± 0.10 <sup>d</sup>	1.34 ± 0.10 <sup>ab</sup>	1.34 ± 0.09 <sup>ab</sup>	1.32 ± 0.08 <sup>c</sup>	1.33 ± 0.09 <sup>bc</sup>	1.35 ± 0.12 <sup>a</sup>	***
	Significance	***	***	***	***	***	***	***
<b>Significance</b>	ND	10.27 ± 3.46 <sup>b</sup>	10.94 ± 3.18 <sup>a</sup>	10.07 ± 3.03 <sup>b</sup>	10.63 ± 3.64 <sup>ab</sup>	10.66 ± 3.37 <sup>ab</sup>	10.17 ± 3.67 <sup>b</sup>	***
	ELR	9.06 ± 2.51 <sup>d</sup>	9.81 ± 2.89 <sup>bc</sup>	10.58 ± 2.79 <sup>a</sup>	9.57 ± 2.44 <sup>c</sup>	10.15 ± 2.95 <sup>ab</sup>	10.07 ± 3.28 <sup>b</sup>	***
Significance	***	***	**	***	*	ns	***	

non-defoliation (DN) or early leaf removal (ELR) at each stage of maturation. (Mean±Std. Dev., n=318-713) (CIELAB Units).

281 Meaning of letters and symbols as in Table 1.

282 Seeds belonging to ELR treatment had lower values of  $L^*$ ,  $b^*$  and  $hab$ , though  
283 only significant differences were found at stages I, II, and IV stage. In general, seeds  
284 belonging to ELR treatment showed the darkest colour. This could be related with  
285 advancement of maturity in this treatment, since seed coat colour can be used as an  
286 indicator of not only maturation but also of overall berry ripeness.

287 The morphology of seeds remained fairly stable throughout the research, without  
288 major changes, as reported by other authors (Ristic and Iland, 2005). The present study  
289 began at veraison, which is associated with cessation of seed growth and continued with  
290 seed drying and maturation until post-harvest. The values of morphological parameters  
291 measured in seeds are similar to results for Syrah and Tempranillo in South-Western  
292 Spain (Rodriguez-Pulido, et al. 2012b).

293 In general, seeds ELR were smaller than ND ones. This fact might be related to  
294 reduction of berry size due to defoliation, as earlier findings report for other red varieties  
295 such as **Trebbiano** (Poni et al., 2006), **Graciano** (Tardáguila et al., 2010) and **Sangiovese**  
296 (Palotti et al., 2011).

### 297 **Statistical treatment**

298 Chemical analysis results were subjected to forward stepwise General Discriminant  
299 Analysis (GDA) to determine ability to distinguish ELR and ND treatments from these  
300 data ( $n = 43$ ). The model included total phenols, procyanidins B1, gallic acid, caffeic  
301 acid, procyanidin B2, total cinammics acids and (+)-catechin, these last two being  
302 significant at  $p < 0.05$  (Table 4). Similarly, image analysis data were also subjected to  
303 forward stepwise GDA to determine ability to distinguish ELR and ND treatments ( $n =$   
304 43). The stepwise model included the variables Heterogeneity, Length,  $a^*$ ,  $L^*$ , and

305 Aspect Ratio, these last two being significant at  $p < 0.05$  (Table 4). The high level of  
 306 significance of Aspect Ratio is worthy of note, and for this reason, analysis was repeated  
 307 once only. By using the five variables from image analysis included in the model, it was  
 308 possible to classify 95.83 % of the ELR samples and 94.74 % of the ND samples. In fact,  
 309 it was possible to classify the samples using only the Aspect Ratio variable with almost  
 310 the same level of accuracy as when using all the variables (91.66 % of the ELR samples  
 311 and 89.47 % of the ND samples). This fact means that the treatment significantly altered  
 312 the shape of the seed. Since the sampling was made at veraison, it would be of interest to  
 313 study how the treatment affects seeds in earlier stages, when actual seed development  
 314 takes place.

315

316 **Table 4.** *P*-values for General Discriminant Analysis obtained from chemical and image  
 317 analysis variables included in the model (in order of significance). Values in bold were  
 318 significant at  $p < 0.05$ , (n=43).

<b>Chemical analysis</b>	<b><i>p</i>-values</b>	<b>Image analysis</b>	<b><i>p</i>-values</b>
Catechin	<b>0.002354</b>	Aspect ratio	<b>0.000013</b>
Total cinnamic acids	<b>0.011318</b>	L*	<b>0.038286</b>
Procyanidin B2	0.070049	a*	0.220789
Caffeic acid	0.091910	Length	0.250108
Galic acid	0.118918	Heterogeneity	0.302673
Procyanidin B1	0.132982		
Total phenols	0.237930		

319

320 Moreover, in order to combine the two sets of data, a forward stepwise Multiple  
 321 Linear Regression (MLR) was applied with the aim of predicting the chemical

322 composition from the variables obtained by image analysis regardless of the agronomic  
 323 conditions (n = 43). ~~Table 5 shows the most noteworthy results of this analysis.~~ Although  
 324 values for  $R^2$  were not higher than 0.75, they were significant ( $p < 0.05$ ) in all cases. Of  
 325 the variables obtained by image analysis, Area, Length, Width,  $L^*$ ,  $a^*$ ,  $b^*$ , and  
 326 Heterogeneity were present in almost all cases.

327

328 **Table 5.** Results of Multiple Linear Regression of the most significant compounds  
 329 showing  $R^2$  and the independent variables included in each case, (n = 43).

Dependent variable	$R^2$	Independent variables	
		Included and significant at $p < 0.05$	Included but not significant
<b>Catechin</b>	0.645	Area, $L^*$	Length
<b>Procyanidin B1</b>	0.714	Area, $L^*$ , Width	$C^*_{ab}$
<b>Procyanidin B2</b>	0.759	$a^*$ , heterogeneity, $L^*$	Area, $h_{ab}$ , Aspect Ratio, Length, Width
<b>Galic acid</b>	0.699	Length, $L^*$ , $b^*$	Roundness, Aspect Ratio, Width, $a^*$ , Heterogeneity
<b>Total Flavanols</b>	0.747	Area, $a^*$ , $L^*$ , Heterogeneity	
<b>Total benzoic acids</b>	0.746	$L^*$	Area, $a^*$ , Length, Aspect Ratio, Heterogeneity, $C^*_{ab}$ , Width, $b^*$

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331

### 332 CONCLUSION

333 ~~To sum up, the results~~ suggest that ELR treatment showed lower level phenolic in seed  
 334 and darker colour attributable to the advancement of maturity compared to ND treatment.

335 **Also smaller seed was found in ELR treatment.** The results obtained are evidence that the

336 treatment significantly altered the phenolic composition and shape of the seed.  
337 Consequently, (+)-catechin and total cinnamic acids could be variables includes in the  
338 model for differentiation of treatment. In addition, the variables analyzed by image  
339 analysis permitted a good differentiation of treatments, in particular, Aspect Ratio  
340 variable. Furthermore, Area, Length, Width, L\*, a\*, b\*, and Heterogeneity obtained by  
341 image analysis could be used for predicting the chemical composition regardless of the  
342 agronomic conditions. It has not yet replaced conventional chemical analysis but it is an  
343 attractive alternative due to its simplicity, versatility and low-cost. By controlling the  
344 affected variable, it could become a way to assess the chemical characteristics of grape  
345 seeds during maturation, thus saving time and chemical reagents and allowing the winery  
346 to make quick decisions, for example in determining the moment for harvesting. The  
347 methodologies proposed in this work can be powerful tools for winemakers.

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