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1 **“Colour training and colour differences thresholds in orange**
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3 **juice”.**
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21 **Abstract**

22 This study was aimed at training a panel of assessors to evaluate specifically orange
23 juice colour, and to establish the colour difference threshold in orange juice for a trained
24 and untrained panel. Panellists were first preselected using Farnsworth-Munsell 100-
25 Hue Test and then trained with a specific method for orange juice colour. This training
26 allowed assessors to evaluate visually orange juice samples in hue and intensity. The
27 final selection of assessors was a panel of 8 trained observers with reproducibility and
28 repeatability, and a significant discrimination among the samples ($p<0.05$).
29 On the other hand, commercial orange juices were evaluated both instrumentally by
30 image analysis and visually by the trained panel, and the untrained panel. Instrumental
31 colour measurements and visual evaluation were correlated. Values around 1.5 and 2.8
32 CIELAB units could be consider the threshold for colour differences between two
33 orange juices for the trained and untrained panel, respectively.

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35 **Keywords:** Colour, orange juice, sensory training, colour differences

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38 1. Introduction

39 Colour is one of the most important visual attributes in food and usually is the first one
40 evaluated by consumers and is associated to the concept of quality (Huggart, Petrus, &
41 Buzz Lig, 1977; Tepper, 1993; Pangborn, 1960). In orange juices, the natural bright
42 colour is considered one of their main advantages over other juices (Barron, Maraulja,
43 & Huggart, 1967) and has attached great importance since some studies have probed
44 that it may influence flavour perception and other quality attributes (Tepper, 1993;
45 Fernández-Vázquez et al., 2012).

46 Colour can be evaluated by instrumental or visual analysis. Humans and instruments
47 measure colour in different ways. Human perception of colour is based on responses of
48 photoreceptors in the retina of the eye and the way they are interpreted within the brain.
49 These perceived colours are often characterised by physical scientists using three
50 dimensions: lightness, hue and chroma. Instruments, on the other hand, are capable of
51 seeing pure values of the colorimetric coordinates CIELAB L*, a*, and b*. Nowadays,
52 there are new advances in image acquisition technology that offer the possibility of
53 using technically sophisticated apparatus available at relatively low cost to evaluate
54 colour in terms of millions of pixels. In comparison with the traditional light sensors,
55 the main advantage is that they allow making a detailed evaluation of a wider area of
56 any food product, with inhomogeneous colour possible. Every different colour in the
57 image of the analyzed food matrix can be accounted for by one or more pixels
58 (Antonelli et al., 2004). Furthermore, it is based upon digital cameras, which can
59 quickly capture images in digital format (DigiEye®) (Luo, Cui, & Li, 2001) and offers a
60 more reliable measurement of the food colour, which can be correlated with sensory
61 analysis and other colour measurements (Fernández-Vázquez, Stinco, Melendez-
62 Martinez, Heredia, & Vicario I.M, 2011) .

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63 Anyway, colour measurement usually requires instruments that are not always available
64 in small and medium size companies and visual evaluation could be an alternative.
65 Human colour vision is a quite complex process and colour is undoubtedly a perception,
66 a virtual property of the material. In order to use the visual analysis as an objective
67 quality control, it is necessary to standardize the measurement conditions to be able to
68 compare with the instrumental measurement. Previous studies have shown that a good
69 correlation can be achieved when the instrumental and sensory measurements are done
70 considering different aspect such as background, surround or illumination (Fernández-
71 Vázquez, Stinco, Melendez-Martínez, Heredia, & Vicario I.M, 2011; Meléndez-
72 Martínez, Vicario, & Heredia, 2005).
73 Although colour evaluation is included in many sensory studies (Poelman & Delahunty,
74 2011; Calvo, Salvador, & Fiszman, 2001; Frata, Valim, & Monteiro, 2006), there are
75 very few studies which specially train the panellists to do the visual evaluation of food
76 with more details. An example of an specific training in visual evaluation was done by
77 Gambaro *et al.* (2001) for strawberry yogurt. Based on this experience, we have
78 particularly trained a panel to evaluate orange juice colour in a reproducible and
79 repeatable way.
80 On the other hand, the evaluation of colour differences has had a high interest for long
81 time. Specifically, ‘just noticeable differences’ have been very important in the
82 development of the Colorimetry. There are equations to find out the colour difference
83 between two stimuli in the CIELAB space, which are mathematical expressions which
84 allows us to obtain the number ΔE^*_{ab} . This is the positive number which stays invariable
85 when the products are exchanged (Melgosa, Pérez, Yebra, Huertas, & Hita, 2001). At
86 the present time, calculation of colour differences has many applications in Colorimetry,
87 such as the reproducibility of colour in manufactured products and communication

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88 systems, or in the study of the colour fading in food, works of art, etc. or more recently
89 to determine colour tolerance in orange juice (Wei, Ou, Lou & Hutchings, 2012).
90 One of the key problems in the visual evaluation is establishing the threshold for colour
91 differences. Previous studies have explored colour threshold using colour standards
92 (Berns, Alman, Reniff, Snyder, & Balonon-Rosen, 1991). An attempt to stablish the
93 thresholds for visual discrimination between wines was also published by Martínez *et al.*
94 (2001). Recently Wei *et al.* (2012) established the colour of an ideal orange juice and
95 the colour tolerance, using a digital display. However, so far, literature on orange juice
96 colour does not provide data on the colour differences that can be visually detected
97 between two orange juices (based on real samples) by consumers, although this type of
98 information could be very useful for the orange juice industry.

99 The objectives of this study were: (1) to train a panel of assessors to evaluate
100 specifically the orange juice colour, and (2) to study the visually perceived colour
101 difference by the observers' panel (trained and untrained) in a complete range of orange
102 juices of different colours to establish the colour difference threshold in this popular
103 beverage.

104 105 **2. Material and methods**

106 **2.1. Instrumental colour measurement**

107 The DigiEye imaging system was used to capture the digital images (Luo, Cui, & Li,
108 2001). The latter system includes a calibrated digital camera 10.2-megapixel Nikon D80
109 (Nikon Corporation, Tokyo, Japan) and an objective Nikkor 35-mm f/2D (Nikon
110 Corporation), a colour sensor for display calibration, and an illumination box designed
111 by VeriVide Ltd. (Leicester, UK) (Figure 1). For objective colour specifications, the
112 samples were placed in 75 mL capacity transparent plastic bottles (Figure 2) and

113 measured against a grey surround ($L^* = 50$) and white background. Digital images were
114 made in order to obtain the total appearance of juice at depths observed by consumers.
115 In these measurements, the samples were illuminated by a diffuse D65 simulator. For
116 obtaining CIELAB coordinates, we used the DigiFood software (Heredia, González-
117 Miret, Álvarez, & Ramírez, 2006), which allows the transformation of RGB values into
118 the CIELAB colour parameters, based on computational solutions (León, Mery,
119 Pedreschi & León, 2006).

120 From the CIELAB uniform colour space, the psychophysical parameters chroma (C^*_{ab})
121 and hue (h_{ab}) are defined as:

$$122 \quad C^*_{ab} = \sqrt{(a^*)^2 + (b^*)^2}, \quad h_{ab} = \arctan(b^*/a^*)$$

123 Chroma (C^*_{ab}) is used to determine the degree of difference of a hue in comparison
124 with a grey colour with the same lightness, and is considered the quantitative attribute
125 of colourfulness. Hue (h_{ab}) is the attribute according to which colours are usually
126 defined as reddish, greenish, etc. and is used to define the difference of a colour with
127 reference to a grey colour with the same lightness. This attribute is related to the
128 differences in reflectance at different wavelengths and is considered the qualitative
129 attribute of colour.

130 Colour differences (ΔE^*_{ab}) were calculated as the Euclidean distance between two
131 points in the 3-D space defined by L^* , a^* and b^* :

$$132 \quad \Delta E^*_{ab} = \sqrt{(\Delta L^*)^2 + (\Delta a^*)^2 + (\Delta b^*)^2}$$

134 **2.2. Colour training**

135 Briefly, a protocol was designed for the selection and training of assessors based on the
136 methodology proposed by Gambaro *et al.* (2001). First, a preliminary panellist selection
137 was made using the Farnsworth-Munsell 100-Hue Test. Then, those panellists who did

138 not present a good skill to discriminate light differences in tone and intensity using
139 blended of colouring dilutions were rejected. Finally, the selected panel was training
140 using two commercial samples and a serie of dilutions of one of them.

141 *2.2.1. Panel Selection*

142 A panel of 12 assessors were recruited from students and staff at the University of
143 Seville and then preselected according to their normal colour vision following ISO
144 11037 (1999). The Farnsworth-Munsell 100-Hue Test for the examination of Colour
145 Discrimination (Farnsworth 1957) was used to verify the normal vision. It allows to
146 separate persons with normal colour vision into classes of superior, average and low
147 colour discrimination, and to measure the zones of colour confusion in colour defective
148 persons.

149 To determine the ability to discriminate among slight tone and intensity differences in
150 orange colour, aqueous orange-coloured solutions were prepared using two food dyes
151 (red and yellow food dyes from McCormick, Spain S.A) blended in different
152 proportions: 500 and 12000 $\mu\text{L}/\text{L}$ of red and yellow food dye respectively, for yellowish
153 dilutions; 1250 and 12000 $\mu\text{L}/\text{L}$ of red and yellow food dye for orangish dilutions; and
154 3000 and 12000 $\mu\text{L}/\text{L}$ of red and yellow food dye for reddish dilutions. Ten aqueous
155 solutions of each blend of colourings were prepared (100, 78, 47, 36, 29, 22, 17, 14, 10,
156 and 5 %). These solutions (75 mL) were placed in bottles of transparent plastic and
157 coded with 2 digit random numbers.

158 The test was carried out using a VeriVide CAC Portable cabinet (dimension of viewing
159 area: 635 mm width, 280 mm height, and 280 mm depth) to control illumination and
160 observation conditions. D65 was used as source of illumination (the same used in the
161 instrumental measurements) (CIE, 2007), a white background and a grey surround were

162 selected to simulate the objective measurements made by image analyses (Stinco et al.,
163 2012).

164 The evaluation sessions were organized as follows: in a first stage (hue classification)
165 assessors dealt with the samples (n=3) corresponding to the each dilution level
166 separately and were asked to sort them in yellowish, orangish, and reddish hues (10
167 evaluations). In a second stage (intensity ranking), the assessors were given the whole
168 dilution series (yellowish, orangish and reddish) separately, and they were asked to rank
169 them according to the increasing intensity.

170 To select the assessors, the criteria used were: (1) reject those who were unable to
171 accomplish sorting the tubes into the three tone groups and (2) reject those whose
172 Spearman's ranked correlation coefficients (p) of sensory ranking versus colour
173 concentrations were not significant ($p > 0.05$) (O'Mahony, 1986).

174 *2.2.2. Panel training*

175 Two nonstructured 10 cm long scales, anchored at the end, were used to train the
176 assessors in colour evaluation. The colour attributes trained were hue and intensity. In
177 this study, chroma and lightness were not considered separately as individual attributes
178 because in previous studies it was observed that panellists had difficulties to understand
179 and evaluate chroma (Fernández-Vázquez, Stinco, Melendez-Martínez, Heredia, &
180 Vicario I.M, 2011). For this reason, intensity was assayed as the best way to evaluate
181 both parameters visually. Hue was evaluated from yellowish to reddish and intensity
182 was evaluated from low to high.

183 A collection of samples were selected to encompass the full range of colour intensity
184 and hue in commercial orange juice. Two commercial orange juice samples (COJ I and
185 COJ II), and six samples prepared from dilutions of COJ II (6, 10, 30, 50, 60, and 80 %) were used. These samples were evaluated in 15 min sessions, and at the end of each

187 session a meeting of 30 minutes was done by the leader of the panel and all the
188 panellists to unify the criteria of evaluation. In each session, assessors evaluated
189 duplicates of the commercial samples and a couple of diluted samples.

190 The samples evaluated in each session were the same for all assessors, being the order
191 randomized across assessors. This design allowed training of the assessors in evaluating
192 orange colour intensity and hue as well as determining their reproducibility and
193 performance consistency. A three factor ANOVA (assessor, sample, and repetition) for
194 samples COJ I and COJ II, and a two factor ANOVA (assessor and sample) for these
195 two samples and all the dilutions were performed on the data obtained (O'Mahony
196 1986). According to the results obtained, those assessors with the highest variance and
197 greater judgement dispersion were withdrawn from the panel.

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199 **2.3. Colour differences thresholds**

200 *2.3.1. Orange juices samples*

201 16 commercial orange juices (5 from concentrated, 6 from squeezed oranges and stored
202 at 4°C, and 5 from squeezed oranges and stored at room temperature) were purchased
203 from different supermarkets in Spain. These samples were chosen in order to collect the
204 variety of the orange juices colour available in the supermarket. Each sample was
205 placed in 75 mL capacity transparent plastic bottles to measure its colour by image
206 analyses and then to evaluate the colour differences.

207 *2.3.2. Sensory evaluation*

208 The samples were compared by pairs (120 comparisons) by the trained panel of 8
209 observers with normal colour vision and previously trained in colour discrimination
210 experiments.

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211 Afterwards, eight panellists recruited also from students and staff at the University of
212 Seville, with normal vision (according to the Farnsworth-Munsell 100-Hue Test) but no
213 previous knowledge in colour science, repeated the experiment with the aim of
214 establishing the colour difference threshold for untrained observers.

215 120 pairs of samples were displayed on the centre of the VeriVide CAC 120 cabinet.
216 Observers were situated 50 cm in front of the samples, with white background and grey
217 surround.

218 The task of each observer was to judge whether they could notice the colour difference
219 between the two orange juice samples (1) or if they could not (0). They did the test
220 twice per pair of samples in two different sessions: one with the couple of samples side
221 by side (experiment a); and another one with the samples separated by 15 cm
222 (experiment b). In this way, each observer in the trained panel (8 panellists) evaluated
223 the 120 pairs of samples once (960 judgments in total), similarly did the group of 8
224 untrained observers (1200 judgments in total). The final results were expressed as
225 “visual colour difference” (ΔV) which was calculated as the percentage of positive
226 panellists’ responses (1).

227 The visual judgments were made immediately after the instrumental colour
228 measurements in order to avoid the colour variation of the samples.

229 The correlation between the visually perceived and instrumentally measured colour
230 differences were explored following procedures previously described elsewhere
231 (Davidson & Friede, 1953; Kuehni, 1976; Strocka, Brockes, & Paffhausen, 1983;
232 Martínez et al., 2001). The percentage of the positive colour differences perceived by
233 both panels (ΔV) were plotted against the CIELAB colour differences ((ΔE^*_{ab})
234 instrumentally measured. Then, an S-shaped curve ($y = A/[1 + \exp(B + Cx)]$) was fitted
235 using an iterative algorithm of successive approximations to the function and its

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236 derivatives, until maximizing the value of r^2 (Martínez et al., 2001). The software
237 MATLAB R2011b (The MathWorks Inc., Natick, Massachusetts) was used for this
238 purpose. For the final difference threshold, the 50% of positive responses by the
239 observers was consider as the typical measurement of tolerance or acceptability of
240 colour differences perceived (Alman, Berns, Snyder, & Larsen, 1989; Berns et al.,
241 1991; Qiao, Berns, Reniff, & Montag, 1998).

242 **2.4. Data analysis**

243 All statistical analyses were performed using the the program Statistica 8 for Windows
244 (StatSoft, 2007)

245

246 **3. Results and discussion**

247 **3.1. Colour training**

248 *3.1.1. Panel Selection*

249 The Farnsworth-Munsell 100-Hue Test was applied to the assessors and results showed
250 that all passed the test with punctuation lower than 48. This mean that some of them
251 was in the group of superior discrimination (scores lower than 16) and others were in
252 the group of average discrimination (scores lower than 100). An example of the results
253 is shown in Figure 3. The severity of the defect can be gauged by the extent of the
254 'bulge', a severe degree of defect would show clear bipolarity with high error scores;
255 moderate cases would show small 'bulges' and lower total error scores; mild cases with
256 good colour discrimination would show no 'bulge' and cannot be identified by this test.

257 The food dye solutions used for tone separation and intensity ranking were analysed by
258 image analysis. The yellowish serie had a lightness ranging from 56.02 to 76.17; the
259 orangish from 48.14 to 74.01 and finally the reddish serie from 43.51 to 70.11. Chroma
260 ranges were 44.45-65.23, 46.57-62.29, and 44.12-60.48 for the yellowish, the orangish

261 and the reddish series, respectively. Finally, hue angle data ranged from 58.1° to 95.9° in
262 yellowish serie, from 37.0° to 91.3° in the orangish serie and from 30.8° to 83.3° in the
263 reddish serie (Figure 4).

264 After the panellists sorted the samples out and ranked them according to increasing
265 intensity, just one panellist was removed from the panel following the criteria used for
266 the selection (Spearman's ranked correlation coefficient was not significant).

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268 *3.1.2. Panel training*

269 The objective colour of the training solutions, both commercial orange juices and their
270 dilutions, were analysed by image analysis. The values of the coordinate L* ranged
271 from 64.70 to 72.03; hue ranged from 78.5 (the most reddish OJ) to 92.8 (the most
272 yellow) and the chroma ranged from 42.65 to 60.79. Figure 5 shows the samples in the
273 CIELAB space and the coordinate L*.

274 Panellists were trained in different sessions until a consistent panel of assessors was
275 obtained. Figure 6 shows the evolution in the scores for the sample COJ I along the
276 sessions. Standard deviations decreased from the first to the last session (from 1.66 to
277 0.55 and from 1.75 to 0.58 in hue and intensity respectively). The error between the last
278 and the penultimate session was 6.6 % in hue and 4.5 % in intensity (both cases less
279 than 10 %) in agreement with an increasing uniformity of the panel. Finally, eight
280 panellists were selected to be part of the panel.

281 A three factor ANOVA (assessor, sample, and repetition) for samples COJ I and COJ II,
282 and a two factor ANOVA (assessor and sample) for all the samples were performed.
283 Non-significant effects ($p>0.05$) were obtained for assessors and repetition, however,
284 sample effects were obtained in both tests, as it was the objective (Table 1).

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285 In order to ascertain if the panellists were correctly trained in colour evaluation, the
286 sensory score were compared to the instrumental values. Table 2 shows the final scores
287 given by the panel to the samples evaluated and their standard deviations. Surprisingly,
288 from samples COJ II to COJ II 50% panellists did not find significant differences in hue
289 and intensity. This could be explained by the fact that they evaluated the samples
290 separately, not comparing between them, which supposed an extra difficulty in the
291 evaluator's task. Furthermore, differences among these samples in hue, lightness and
292 chroma, were not too pronounced (for example among COJ II and COJ II 50%,
293 difference in lightness was 1.8 CIELAB units). However, among samples whose
294 differences in colorimetric parameter measured instrumentally were higher (such us
295 COJ II and COJ II 30%) panellists did find significant differences in hue and intensity
296 in their visual evaluations.

297 In order to probe the reliability of the panel, it is important to highlight its uniformity
298 and also to evaluate the visual and instrumental correlations. The correlation between
299 hue and the h_{ab} parameter was explored, resulting r^* statistically significant ($r^* = -0.97$).
300 As it was explained previously, in this study colour intensity is proposed as an attribute
301 related to both lightness and chroma. In accordance, correlation coefficients between
302 intensity and both lightness and chroma were explored, resulting significant in both
303 cases ($r^* = -0.89$ and $r^* = 0.74$ respectively). Equations including C^*_{ab} and L^* , like
304 $C^*_{ab}(100-L^*)$ and C^*_{ab}/L^* were explored in a try to relate both parameters in a unique
305 correlation with the intensity. Statistically significant correlation coefficient were
306 obtained for both expressions ($r^* = 0.87$ and $r^* = 0.83$, respectively). In visual analysis,
307 the observers frequently interpret chroma and lightness as the quantitative expressions
308 of colour. In this sense, it is noteworthy to mention that the correlations found between
309 perceived intensity and the proposed equations (which relate quantity of colour to the

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310 inverse of lightness (C^*_{ab} / L^*) or in a similar way to 'darkness' ($C^*_{ab} \cdot (100 - L^*)$), attach
311 great relevance to establish correlations between the instrumental and sensory
312 evaluation of colour.

313 Finally, a significant ($r^* = 0.93$) correlation between intensity measured by the panel
314 and the orange juice dilutions was found.

315

316 **3.2. Colour differences thresholds**

317 In Figure 7, the CIELAB colour space (a^*b^* plane) (*a*) and L^* (*b*) illustrates the colour
318 of the samples included in this study and measured by digital image analyses. It can be
319 observed that they encompassed a wide range of colour in commercial orange juices.
320 The values of the coordinate L^* ranged from 61.32 (the darkest) to 66.87 (the lightest).
321 Hue ranged from 77.6° (the most reddish OJ) to 83.7° (the most yellowish). Range for
322 the coordinate C^*_{ab} was 54.23-59.10. CIELAB colour differences ΔE^*_{ab} were calculated
323 in each pair of orange juice and ranged from 0.47 to 8.53.

324 The results of the correlation between the instrumental measurements and the visual
325 evaluations done by the trained and untrained panels are shown in Figures 8 and 9,
326 respectively. The CIELAB colour-differences instrumentally measured for each pair of
327 samples were plotted against their visually perceived colour differences (ΔV). Both
328 experiments (*a*) side by side and (*b*) separated samples are presented as separated
329 graphs. As mentioned above, the equation of the fitted curve for all the situations was
330 $\Delta V = \Lambda / [1 + \exp (B + C \Delta E^*_{ab})]$. The coefficients of the fitted curves corresponding to
331 each experiment are shown in Table 3.

332 For the final threshold calculations, the 50% probability was considered as a typical
333 measurement of tolerance or acceptability of colour differences perceived by the
334 observers (Alman, Berns, Snyder, & Larsen, 1989; Berns et al., 1991; Qiao, Berns,

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335 Reniff, & Montag, 1998). The values of ΔE^*_{ab} corresponding to 50% of colour
336 differences perceived (ΔV) by the trained panel were 1.63 CIELAB units for the side by
337 side experiment and 1.44 CIELAB units in the separated observations experiment
338 (Figure 8).

339 Both values are very similar (only show a difference of 0.19 CIELAB units). It might be
340 because the distance between the samples (15 cm) was not enough to change the
341 panellists' perception comparing separated and side by side evaluation. Moreover,
342 training of the panellists did that these small differences were not enough to change
343 their responses. According to these results a suprathreshold of 1.5 CIELAB units could
344 be proposed for a trained panel.

345 However, in the untrained panellists the values of ΔE^*_{ab} corresponding to 50% of colour
346 differences perceived were 2.78 CIELAB units for the side by side and 2.27 CIELAB
347 units for the separated observations (Figure 9). These higher values could be explained
348 by the lack of training and knowledge about colour theory. Since this would be the case
349 of the main potential consumer this is an interesting result for the citrus industry.

350 The higher threshold in the case of side by side samples could be related to an increase
351 in the sensibility of the panel due to the closeness of the samples.

352 Up to now, no experiments on colour-differences perceived by observers in real samples
353 of orange juice have been reported. Previous studies based on standard propose to
354 consider a range of 0.38–0.73 CIELAB units, and over 1.75 CIELAB units as the
355 threshold and suprathreshold colour difference, respectively, while over 5 CIELAB
356 units could be refer as 'big colour differences' (Macadam, 1942; Brown & MacAdam,
357 1949; Brown & MacAdam, 1949; Brown, 1957; Wyszecki & Fielder, 1971; Witt, 1990;
358 Luo & Rigg, 1986; Cheung & Rigg, 1986; Berns et al., 1991; Melgosa, Hita, Poza,
359 Alman, & Berns, 1997). Considering the results previously discussed we propose a

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360 value of around 2.8 CIELAB units as a preliminary estimate of colour-difference
361 threshold in orange juice's consumers. These results are in accordance with previously
362 published studies in red wine which reported a value around 3.0 CIELAB units
363 (Martínez et al., 2001). However, a lower colour difference of 1.5 CIELAB units is
364 proposed for a trained panel.

365

366 **4. Conclusions**

367 To sum up, in this study a specific training method for visual evaluation adapted to
368 orange juice was set up, demonstrating its utility and efficiency. Intensity is proposed as
369 a new attribute to jointly evaluate chroma and lightness, with good correlations with the
370 instrumental colour parameters. Furthermore, for the first time a colour-difference
371 threshold of 1.5 CIELAB units for a trained panel and 2.8 CIELAB units for untrained
372 panellists are proposed.

373 **Acknowledgments**

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379

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471 **Figure Captions**

1
2 472 Fig 1. Scheme of the DigiEye System.

3
4 473 Fig 2. Characteristics of the bottles used for containing the samples in the instrumental
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7 474 colour measurements and the visual evaluation.

8
9 475 Fig 3. Examples of the results for the Farnsworth-Munsell 100-Hue Test conducted in
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12 476 panellists with (a) average discrimination and (b) superior discrimination.

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14 477 Fig 4. Hue corresponding to the three series of colorant dilutions (yellowish, orangish
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17 478 and reddish) used in the selection of the panellists to take part in the training sessions.

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19 479 Fig 5. Representation of the colour coordinates of the commercial orange juice samples
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22 480 used in the training sessions of the panel (a) in the a^*b^* plane and (b) lightness values.

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24 481 Fig 6. Evolution of the evaluations done by the panel for hue and intensity (mean and
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27 482 standard deviation) along the training sessions.

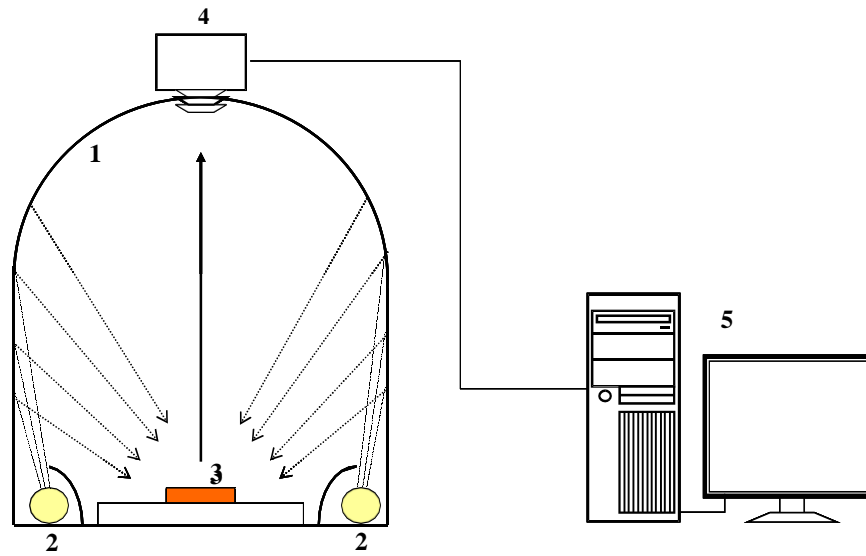
28
29 483 Fig 7. Representation of the colour coordinates of the orange juice samples used for the
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32 484 colour threshold study (a) in the a^*b^* plane and (b) lightness values.

33
34 485 Fig 8. Trained panellists ability to perceive colour differences when presented with pairs
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37 486 of orange juices. Sample pairs were presented to panellist in a side-by-side (a) or
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39 487 separated (b) condition and each point represents the number of panellists (as a
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41 488 percentage) who perceived a difference (ΔV) between two juices that differ in objective
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44 489 colour measurement as defined by ΔE^*_{ab} .

45
46 490 Fig 9. Untrained panellists ability to perceive colour differences when presented with
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48
49 491 pairs of orange juices. Sample pairs were presented to panellist in a side-by-side (a) or
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51 492 separated (b) condition and each point represents the number of panellists (as a
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53 493 percentage) who perceived a difference (ΔV) between two juices that differ in objective
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56 494 colour measurement as defined by ΔE^*_{ab} .

FIGURES

Figure 1.

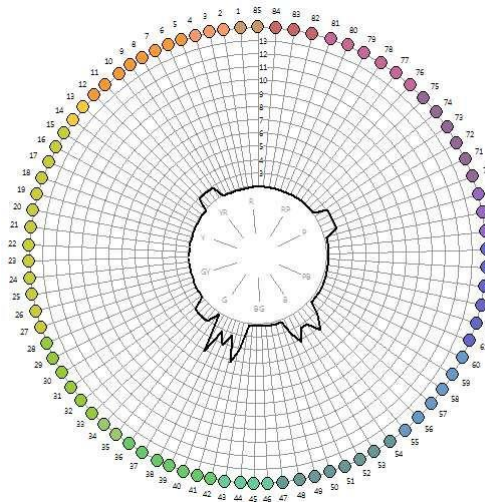


- 1: Domed cabinet
- 2: Fluorescent tubes. D65 simulator
- 3: Sample
- 4: Digital camera
- 5: PC Digifood® Software

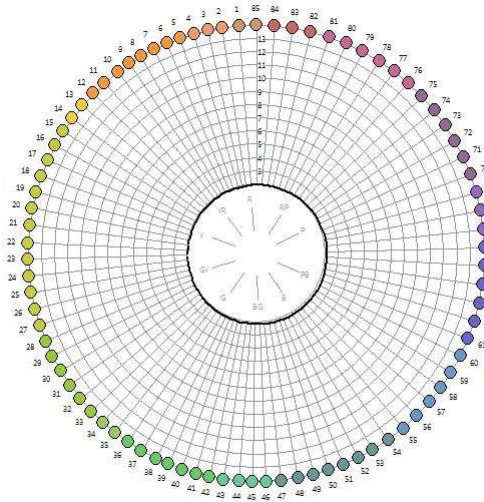
Figure 2.



Figure 3.



(a)



(b)

Figure 4.

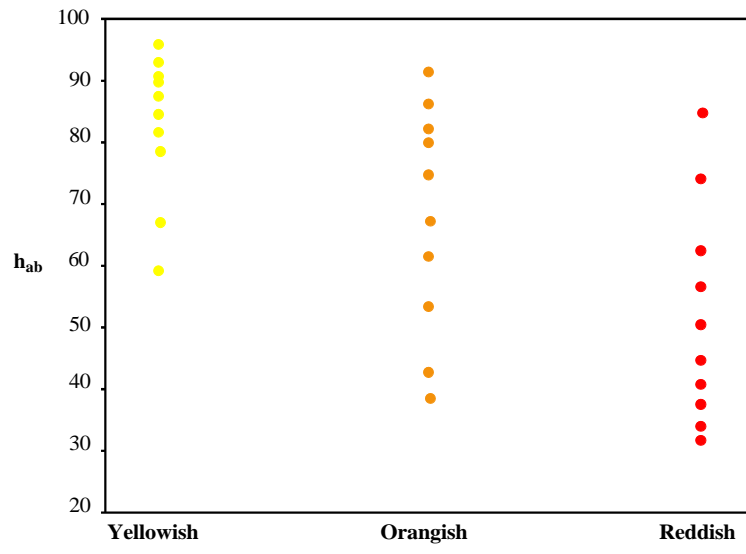
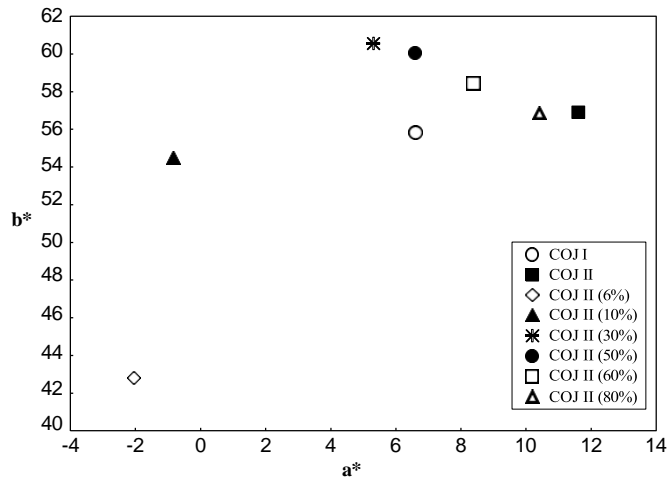
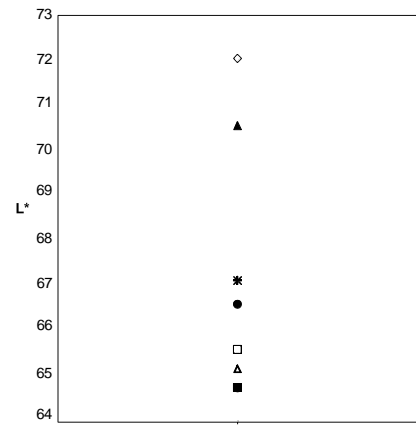


Figure 5.



(a)



(b)

Figure 6.

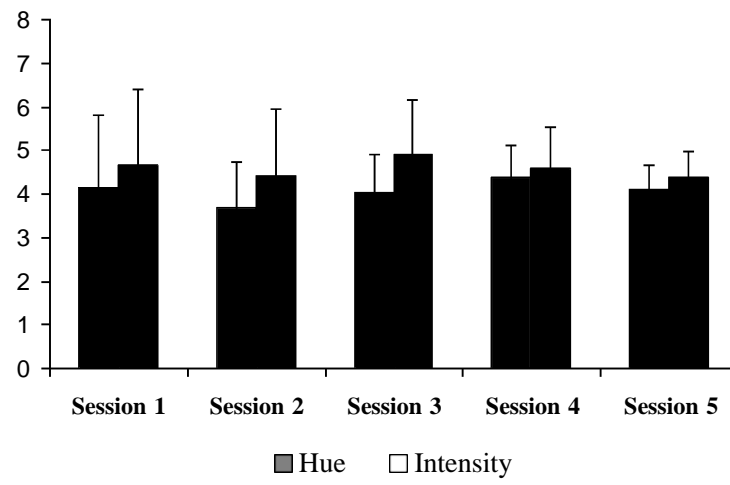
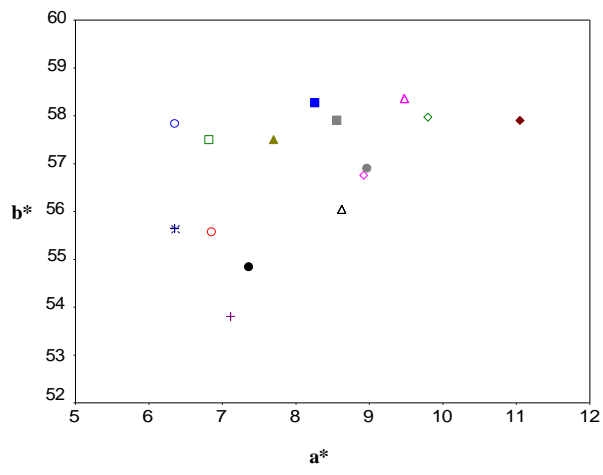
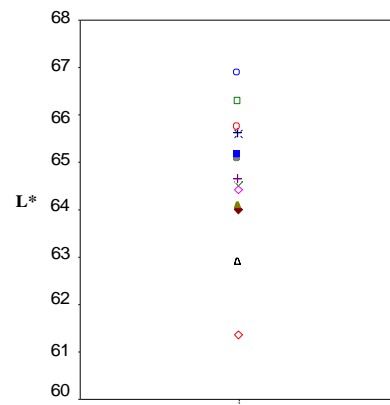


Figure 7.

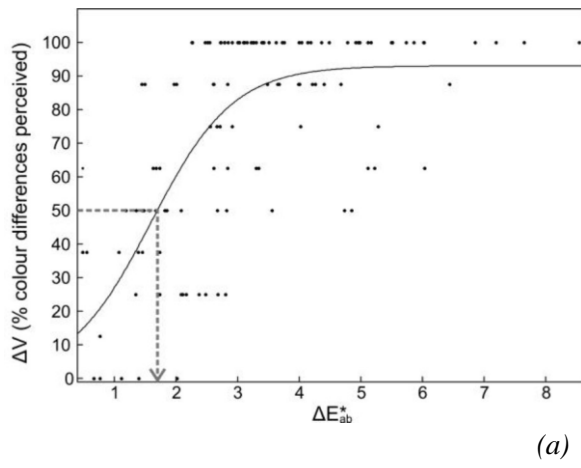


(a)

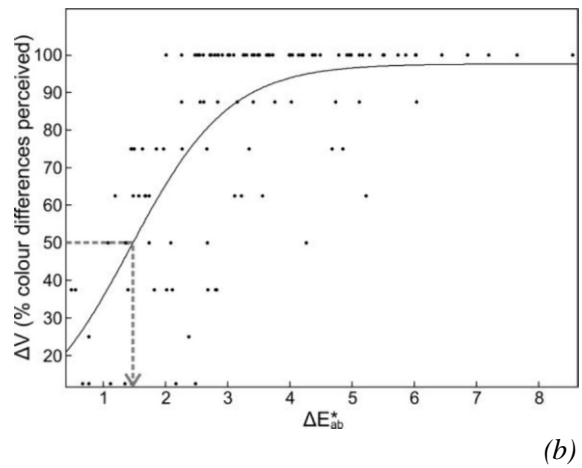


(b)

Figure 8.

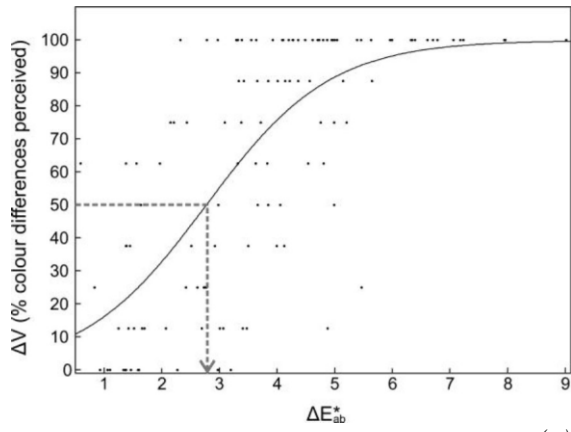


(a)

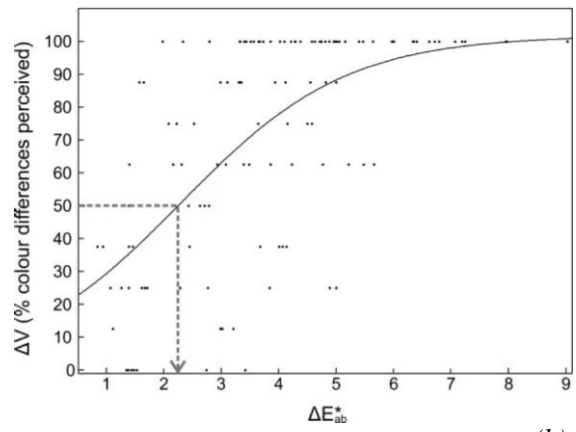


(b)

Figure 9.



(a)



(b)

TABLES

Table 1. Results of the three factor ANOVA analysis for the colour attributes hue and intensity evaluated by the trained panellist.

Effect	Level of Significance	
	Hue	Intensity
Assessor	0.159	0.281
Sample	0.002	0.009
Repetition	0.540	0.724
Assessor - Sample	0.073	0.479
Repetition – Assessor	0.245	0.308
Repetition - Sample	0.252	0.242

Table 2. Final scores (mean and standard deviation) for hue and intensity given by the panel for the different commercial orange juices (COJI and COJII) and the corresponding dilutions, used in the training sessions.

Samples	Hue	Intensity
COJ I	4.10 ± 0.55 ^a	4.39 ± 0.58 ^a
COJ II	5.90 ± 0.60 ^c	6.88 ± 0.45 ^c
COJ II (80%)	5.66 ± 1.03 ^c	6.91 ± 0.84 ^c
COJ II (60%)	5.65 ± 1.07 ^c	6.19 ± 1.02 ^c
COJ II (50%)	5.26 ± 0.93 ^c	6.19 ± 1.01 ^c
COJ II (30%)	4.00 ± 0.34 ^a	4.43 ± 0.63 ^a
COJ II (10%)	0.84 ± 0.55 ^b	2.02 ± 0.53 ^b
COJ II (6%)	0.75 ± 0.62 ^b	1.53 ± 0.88 ^b

^{a-c} Different superscripts within columns indicate statistically significant differences ($p < 0.05$)

Table 3. Coefficients for the fitted equations ($\Delta V = A/[1 + \exp (B + C\Delta E^*_{ab})]$) resulting from each of the thresholds experiments (side by side and separated samples) in both panels (trained and untrained).

	Trained panel				Untrained panel			
	A	B	C	r^2	A	B	C	r^2
(a) Side by side	93.0	2.38	-1.5	0.49	99.77	2.59	-0.93	0.50
(b) Separated	97.6	1.80	-1.26	0.51	101.7	1.60	-0.70	0.40