

1           **Bioaccessibility of carotenoids, vitamin A and  $\alpha$ -tocopherol, from**  
2           **commercial milk-fruit juice beverages: Contribution to the**  
3           **recommended daily intake**

4   Highlights

- 5       - Carotenoids, retinol and  $\alpha$ -tocopherol in commercial milk fruit are presented
- 6       - The composition shows a great variability depending on the type and amount of
- 7       fruit
- 8       - The predominant carotenoid present in all the samples was  $\beta$ -carotene
- 9       - Xanthophylls were the most bioaccessibility bioactive carotenoids
- 10      - Consumption provides up to 11% of the Recommended Dietary Allowance for
- 11      Vitamin A

12        **Abstract**

13        Twenty-two commercial milk-fruit juice beverages (MFJBs) were analysed by high  
14        performance liquid chromatography with diode array detector for carotenoids, retinol and  
15         $\alpha$ -tocopherol content. Bioaccessibility was also investigated by *in vitro* enzymatic  
16        digestion. Total carotenoids content and vitamin A calculated as retinol plus pro-vitamin  
17        A carotenoids varied widely among samples as well as the bioaccessibility, depending on  
18        the formulations. The predominant carotenoid present in all the samples was  $\beta$ -carotene,  
19        followed by  $\alpha$ -carotene,  $\beta$ -cryptoxanthin and zeaxanthin, which were not detected in all  
20        the samples. One daily consumption of MFJB (200 mL) provides on average from 5% to  
21        11 % of the Recommended Dietary Allowance (RDA) for vitamin A, depending on the  
22        age group and a slightly higher value for  $\alpha$ -tocopherol. The bioaccessibility of bioactive  
23        carotenoids in increasing order was the following:  $\beta$ -carotene <  $\alpha$ -carotene < phytofluene  
24        = phytoene < lutein =  $\beta$ -cryptoxanthin < zeaxanthin. If we consider bioaccessibilities the  
25        contribution to the RDA is drastically reduced by 40% for vitamin A and about 13% for  
26        vitamin E.

27

28        **KEYWORDS:** bioaccessibility, carotenoids, milk-fruit juice beverage, retinol  
29        vitamin A, vitamin E

30        **Abbreviations:** Milk-fruit juice beverage (MFJB); retinol activity equivalent (RAE);  
31        retinol equivalent (RE).

32

## 33        **1. Introduction**

34    Changes in climate and in per capita income have brought about a change in beverage  
35    consumption habits. Beverages are no longer considered as simply thirst quenchers,  
36    consumers demand healthier refreshment, variety and convenience in their beverages  
37    with an increasing demand of ready-to-drink beverage products (Chambers IV, 2014).  
38    Among them are those containing milk and fruit juice beverage (MFJB). They are a useful  
39    commodity to reach healthier dietary habits, which is a growing concern in the prevention  
40    of chronic diseases. Consumption of fruits and vegetables has long been considered  
41    beneficial for health. A meta-analysis by Wang et al. (2014) provided further evidence  
42    that a higher consumption of fruit and vegetables is associated with a lower risk of all-  
43    cause mortality, particularly cardiovascular mortality. Despite this fact, recent data on  
44    food consumption indicates that in half of developed countries the consumption is lower  
45    than 400 g per day of fruit and vegetables, and in one third of the countries the average  
46    intake is less than 300 g per day (Micha et al., 2015). In this sense, fruits and vegetables  
47    are known for their antioxidant activities due to the presence of compounds like  
48    flavonoids, phenolic acids, carotenoids, vitamins A, vitamins C and tocopherol. A  
49    moderate consumption of fruit juice beverages may be an important source of these  
50    compounds, while excessive fruit juice consumption has been associated with weight gain  
51    and development of dental caries (Ludwig et al., 2001; Wootton-Beard and Ryan, 2011).  
52    On the other hand, milk is an important source of vitamin D, calcium and bioactive  
53    peptides with health promoting effects (Marcone et al., 2017). Low dietary calcium  
54    intakes and poor vitamin D status are common findings in different population groups,  
55    mainly children and elderly (Durá-Travé et al., 2017; Gennari, 2001). Also in developed  
56    populations like the Americans some vitamins (A, C, D and E), fiber and calcium, among  
57    other minerals, are considered as “underconsumed nutrients” (USDA, 2015). To address

58 nutritional deficiencies there is a growing demand of functional foods in place of dietary  
59 supplements and therefore MFJBs due to their composition represent a good option to  
60 obtain beverages with functional properties. However, an important factor to be taken  
61 into account is the bioavailability (Fernández-García et al., 2012). This is a mandatory  
62 aspect to consider when discussing the potential role as a functional food of any product.  
63 In a recent review by Kopec and Failla, (2017) different aspects related with the impact  
64 of lipid, food matrix and the effects of emulsifiers like pectin are discussed in relation to  
65 the bioavailability of carotenoids.

66 In the formulation of MFJB usually fruit juice from concentrate is present from 7% up to  
67 41% and milk up to 30%, they also contain fiber, vitamins, sugar and emulsifier, besides  
68 the other bioactive compounds provided by the added fruit juice and milk. MFJBs are  
69 designed to meet technological, safety and sensory aspects rather than the nutritional  
70 ones. The impact of the new matrix of the blended beverage on the bioaccessibility of  
71 these compounds has been studied in model solution (He et al., 2015) or in laboratory  
72 designed products (Rodríguez-Roque et al., 2016, 2014; Shukla et al., 2003) but there is  
73 little information on commercial products. The presence of milk has shown to reduce the  
74 bioaccessibility of the hydrophilic compounds probably due to milk protein interaction  
75 (He et al., 2015; Rodríguez-Roque et al., 2015). However, in the case of carotenoids, due  
76 to their hydrophobic nature, their uptake is generally quite low from fruit and vegetables  
77 while the addition of digestible lipids has shown to increase their bioaccessibility  
78 (Lemmens et al., 2014) also in blended milk-fruit formulations (Granado-Lorencio et al.,  
79 2009; Rodríguez-Roque et al., 2014). This effect could be attributed to the increased  
80 solubilisation of these long and highly lipophilic molecules within the gastrointestinal  
81 intestinal track fluids in the presence of lipid digestion products, such as micelles and  
82 vesicles (Salvia-Trujillo et al., 2017).

83 The main objective of this paper was to characterize the carotenoid composition of  
84 commercial MFJB present in the Spanish market, to have an overview of the potential  
85 role as functional food of these products, considering the bioaccessibility of carotenoids,  
86 tocopherols, and vitamin A from the new matrix, and the contribution to the dietary intake  
87 of vitamins A and E.

88

## 89 **2. Materials and Methods**

### 90 *2.1. Chemicals*

91 Extraction solvents were analytical-grade hexane, acetone, and ethyl-acetate from Carlo-  
92 Erba (Milan, Italy). Analytic solvents were HPLC-grade methanol and methyl tert-butyl  
93 ether (MTBE) from Merck (Darmstadt, Germany). Purified water was obtained from a  
94 NANOpureDiamond system (Barnsted Inc.). Mineral salts (KCl, NaCl), sodium  
95 bicarbonate, monopotassium-phosphate, magnesium chloride hexahydrate, chlorhydric  
96 acid, pepsin (porcine gastric mucosa), pancreatin (porcine pancreas), bile salt,  $\beta$ -carotene,  
97  $\beta$ -cryptoxanthin, zeaxanthin, retinol and  $\alpha$ -tocopherol were purchased from Sigma-  
98 Aldrich (Steinheim, Germany). Other carotenoids standards were either isolated from  
99 appropriate sources or semisynthesized in accordance to standard procedures as explained  
100 elsewhere (Kimura and Rodriguez-Amaya, 2002; Rodriguez-Amaya, 2001).

101

### 102 *2.2. Samples*

103 22 different commercial milk-fruit juice beverages (MFJBs) of all the different brands  
104 available in the Spanish market were purchased from local supermarkets. **Table 1** gives  
105 details (as indicated on the label) of each of the samples analysed. Most of them had been  
106 UHT processed and so with a shelf life of up to 12 months. They were kept at room  
107 temperature ( $20 \pm 2$  °C) until analysed. Five of them had shorter shelf life (2 months)

108 because they were pasteurized and so were kept under refrigeration ( $4 \pm 2$  °C). The  
109 analyses were performed in triplicate.

### 110 2.3. *In vitro* digestion method

111 The *in vitro* simulated gastrointestinal digestion protocol used in this study was based in  
112 the international consensus methodology explained elsewhere (Minekus et al., 2014),  
113 with some variations (Alminger et al., 2014). Briefly the method consisted of a first  
114 digestion using pepsin at pH=3 for 2 h at 37 °C (to simulate gastric digestion) and a second  
115 digestion with bile salts and pancreatin at pH=7, for 2 h at 37°C (to simulate small  
116 intestine). Two electrolytic fluids, Simulated Gastric Fluid (SGF) and Simulated  
117 Duodenal Fluid (SDF) were used in the digestions. Both were prepared from the  
118 corresponding electrolyte stock solution, according to the consensus method proposed by  
119 Minekus et al. (2014) and recently adopted to evaluate the bioaccessibility of carotenoids  
120 (Estévez-Santiago et al., 2016). The simulated oral phase was not used, as the food matrix  
121 evaluated was liquid.

122 For the gastric digestion, 5 mL of MFJB was added to 13.5 ml of SGF, 0.15  $\mu$ L of  $\text{CaCl}_2$   
123 ( $\text{H}_2\text{O}$ )<sub>2</sub> (588 g/L, w/v), and the pH was adjusted to  $3 \pm 0.1$  by addition of HCl 1M. Then  
124 450  $\mu$ L of porcine pepsin (40 mg/mL in 0.1 M HCl) was added to each sample (Garrett  
125 et al., 1999; Hedrén et al., 2002). The mixtures were incubated in a shaker Max Q5000  
126 (Thermofisher scientific Inc., Waltham, MA, USA) at 150 rpm and 37 °C for 2 h to  
127 complete the gastric phase. The samples were placed in an ice bath to stop the gastric  
128 digestion.

129 For the duodenal digestion, 4 ml of SDF and 1.05  $\mu$ L of  $\text{CaCl}_2$  ( $\text{H}_2\text{O}$ )<sub>2</sub> were added. The  
130 pH of the solution was adjusted to 7 with NaOH 1 M or HCl 1 M. Finally, 3 ml of the  
131 mixture of pancreatin and porcine bile extract solubilized in the SDF were added (Garrett  
132 et al., 1999). The samples were incubated in a shaker Max Q5000 (Thermo Fisher

133 Scientific Inc., Waltham, MA, USA) at 150 rpm and 37 °C for 2 h to complete the  
134 intestinal phase.

135 Subsequently, the micellar fractions were homogenized and centrifuged at 3900 × g for  
136 20 minutes at 4°C (Granado-Lorencio et al., 2007) using an Allegra X-12R centrifuge  
137 (Beckman Coulter, USA). The supernatant was filtered through 0.2 µm nylon membrane  
138 (Agilent Technologies, USA). The filtrates were stored at -20 °C under an atmosphere of  
139 nitrogen until analysis. The bioaccessibility was calculated as the ratio between the  
140 concentration of carotenoid (mg/L) in the micellar phase and its concentration in the  
141 MFJB as shown in the following equation:

$$142 \quad \%Bioaccessibility_{carotenoids} = \frac{[Carotenoids]_{micellar\ fraction}}{[Carotenoids]_{sample}} \times 100 \quad (1)$$

143

#### 144 *2.4. Extraction of carotenoids*

##### 145 *2.4.1. Undigested samples*

146 The extraction method was done as explained in detailed elsewhere using hexane: acetone  
147 (1:1) (Stinco et al., 2014) and saponification was carried out according to the method  
148 described in Stinco et al. (2012) using methanolic KOH (30% w/v) for 1 h under dim light  
149 and at room temperature.

##### 150 *2.4.2. Micellar fractions*

151 The micellar fractions (ca. 16-17 mL) were gently mixed with 3 ml of mixture of  
152 hexane:acetone (1:1 v/v) and centrifuged for 10 min at 3900 x g. The extractions were  
153 performed until colour exhaustion. Upon centrifugation, the upper coloured layers  
154 containing the carotenoids were recovered and evaporated to dryness at temperature  
155 below 30°C. To obtain unesterified carotenoids, the extracts were dissolved in 300 µl of  
156 dichloromethane and treated with 300 µl of methanolic KOH (30% w/v) for 1 h under  
157 dim light at room temperature. Subsequently, they were washed with 5% NaCl and water

158 to remove any trace of base. The coloured extract obtained was concentrated to dryness  
159 in a rotary evaporator at temperature below 30 °C and dissolved in 50 µL of ethyl acetate  
160 prior to their injection in the HPLC system. The injection volumes were 2.5 and 5 µL for  
161 the MFJBs and the micellarized fractions respectively. The analyses were performed in  
162 triplicate.

### 163 *2.5. HPLC Analysis of carotenoids*

164 The HPLC analyses were carried out according to the method described by Stinco et al.  
165 (2012). The identification of carotenoids was made by comparison of their  
166 chromatographic and UV/vis spectroscopic characteristics with those of standards either  
167 isolated from appropriate sources or semisynthesized in accordance to standard  
168 procedures as explained elsewhere (Meléndez-Martínez et al., 2007).

169 The quantification was carried out by external calibration from the areas of the  
170 chromatographic peaks obtained by DAD detection at the following wavelengths: 285 nm  
171 for phytoene and  $\alpha$ -tocopherol, 350 nm for phytofluene and retinol and 450 nm for the  
172 rest of the CARS (lutein, zeaxanthin,  $\beta$ -cryptoxanthin,  $\alpha$ -carotene,  $\beta$ -carotene). The total  
173 content was assessed as the sum of the content of individual pigments.

174 The vitamin A activity of the MFJB samples was expressed in terms of retinol activity  
175 equivalents (RAE) (Food and Nutrition Board, 2000). The following formula was used for  
176 obtaining the RAE value and the results were referred to 100 mL of MFJB:

177

$$178 \quad RAE = \frac{\mu\text{g } \beta \text{ carotene}}{12} + \frac{\mu\text{g } \beta \text{ cryptoxanthin} + \mu\text{g } \alpha \text{ carotene}}{24} \quad (2)$$

### 179 *2.6. Contribution to the Recommended Daily Intake (RDI)*

180 The contribution of the different MFJBs analysed to the recommended daily intakes were  
181 calculated as %, from the values obtained for total vitamin A and  $\alpha$ -tocopherol and the  
182 Recommended Dietary Allowances established by the Institute of Medicine (IOM, 2001).



183 Vitamin A was calculated as the sum of retinol and provitamin A carotenoids (RAE) as  
184 indicated above (2). For calculations, the RDA values considered were: for vitamin A 900  
185  $\mu\text{g/d}$  for men and 700  $\mu\text{g/d}$  for women and 600 and 400  $\mu\text{g/d}$  for children from 9-13 and  
186 4-8 years old respectively. For  $\alpha$ -tocopherol 15  $\mu\text{g/d}$  for men and woman and 11 and 7  
187  $\mu\text{g/d}$  for children from 9-13 and 4-8 years old respectively.

### 188 *2.7. Statistical Analysis.*

189 Results were given as mean and standard deviation of independent determinations.  
190 Significant differences between the results were calculated by analyses of the variance  
191 (ANOVA). Statistically significant differences ( $p < 0.05$ ) were determined using the  
192 Tukey multiple comparison procedure. All the statistical analyses were performed with  
193 Statistica v.8.0 software (StatSoft, 2007).

194

## 195 **3. Results and Discussion**

### 196 *3.1. Provitamin A, bioactive carotenoids and tocopherol content.*

197 **Table 2** shows the mean levels of the carotenoids quantified in the beverages as well as  
198 their vitamin A content expressed as retinol activity equivalent and the tocopherol  
199 content.

200 Meaningful comparisons among the MFJB with respect to the carotenoid profiles are  
201 difficult due to the wide range of formulations varying both in the type and proportion of  
202 fruits and in the juice processing (concentrated, pasteurized or untreated). The fruit  
203 content varied widely from 6% to 50% of the formulation. Besides, the percentage of milk  
204 and the addition of additives such as colorants, preservatives and different gelling agents,  
205 add more variability (**Table 1**). As a general remark, most of them contained added sugar  
206 (sucrosa, fructose or glucose) and added vitamins C, E and vitamin A. Vitamin A can be  
207 added as retinol, retinyl acetate, retinyl palmitate or  $\beta$ -carotene and vitamin E as D- $\alpha$ -

208 tocopherol, DL- $\alpha$ -tocopherol, D- $\alpha$ -tocopheryl acetate, DL- $\alpha$ -tocopheryl acetate, D- $\alpha$ -  
209 tocopheryl acid succinate, all of them are allowed under the European legislation law  
210 (EPC, 2006).  $\alpha$ -Tocopherol can also be added as an antioxidant additive (E307).  
211 Total carotenoid content assessed as the sum of the individual pigments varied widely  
212 among samples. The values ranged from  $0.228\pm 0.022$  to  $7.158\pm 0.434$  mg/L. This wide  
213 range may be due to some of the factors mentioned above (type and % of fruit added or  
214  $\beta$ -carotene addition as colorant). Some common fruits which appear in the composition  
215 of the MFJBs such as apple, grape, pear, strawberry, kiwifruit, pineapple, and banana are  
216 low in carotenoids (Beltrán et al., 2012; Dias et al., 2018). The predominant carotenoid  
217 in all the samples was  $\beta$ -carotene. Of the 22 MFJB analysed, 15 declared  $\beta$ -carotene as  
218 food colorant (E160a) in the label, practice which is allowed under the European  
219 legislation and US legislation (Lehto et al., 2017). The lowest and highest levels of  $\beta$ -  
220 carotene ( $0.025\pm 0.004$  and  $5.677\pm 0.184$  mg/L) were found in samples S7 and S21 both  
221 with no declared  $\beta$ -carotene in the label so coming from the fruits included in its  
222 formulation. In both samples carrot appeared as an ingredient (**Table 1**) and in S21 also  
223 other sources of  $\beta$ -carotene like mango, papaya and guava were present. The other  
224 provitamin carotenoids were not detected in some samples. In the samples that contained  
225  $\alpha$ -carotene (twelve) the level ranged from 0.004 to 0.646 mg/L and they were all  
226 formulated with at least one of these fruits: orange, mango or carrot.  $\beta$ -cryptoxanthin was  
227 detected in thirteen samples at levels that ranged from 0.029 to 0.466 mg /L, all prepared  
228 with concentrated juices from fruits which contain  $\beta$ -cryptoxanthin as the major  
229 carotenoid, such as the pulp of yellow lemon or orange juices from different varieties  
230 (Stinco et al., 2016), peach or papaya (Dias et al., 2018). However, the low levels found  
231 suggest that the concentration process may affect these carotenoids or that the fruit

232 composition declared in the label may not exactly reflect the real mix of fruits, which  
233 probably depends on the market availability of concentrated juices.

234 The vitamin A contents, expressed as retinol activity equivalents (RAE) was calculated  
235 according to the previous results and ranged from 0.42 to 47.66 with a mean value of  
236  $18.40 \pm 15.60$  ( $\mu\text{g}/100 \text{ mL}$ ) as shown in **Table 2**. For total Vitamin A, calculated as  $\text{RAE} \pm$   
237 retinol values were slightly higher  $22.15 \pm 16.53$ . Previous studies reported RAE values  
238 in Spanish commercial samples ranging from  $0.44 \pm 0.08$  to  $34.0 \pm 5.98$  (Zulueta et al.,  
239 2007) which could be considered in the same range.

240 Lycopene was found at low concentrations in beverages containing Guava (*Psidium*  
241 *guajava* L.) (S16) and passion fruit (*Passiflora edulis*) (S10), which is in accordance with  
242 data composition reported on these fruits (Mercadante et al., 1999, 1998).

243 Lutein and zexanthin oscillated in a similar range, from 0.027 to 0.230 mg/L, and from  
244 0.032 to 0.241 mg/L, respectively. The highest level of lutein was detected in a sample  
245 containing orange and banana (S13) while the highest level of zeaxanthin was detected in  
246 a sample containing peach and orange (S1). Banana contains a very low amount of lutein  
247 but no zeaxanthin while peach and orange contain a moderate amount of both lutein and  
248 zeaxanthin, but predominating the last one (Dias et al., 2018).

249 With respect to the colourless carotenoids (phytoene and phytofluene), the highest levels  
250 were found in beverages containing in their formulation concentrated juices from carrot,  
251 papaya, passion fruit and peach (samples S17, S8 and S16) which contain these  
252 compounds in remarkable amounts (Meléndez-Martínez et al., 2018, 2015)

253 Besides the bioactive carotenoids, others carotenoids were identified and quantified in  
254 some samples (data not shown). These compounds correspond to 5,6-epoxycarotenoids  
255 (violaxanthin, antheraxanthin and geometrical isomers), 5,8-epoxycarotenoids  
256 (luteoxanthin and mutatoxanthin) and zeinoxanthin (monohydroxycarotenoid). All of

257 they are present in the carotenoid profile of orange juice and are related to its colour  
258 (Stinco et al., 2012).

259  $\alpha$ -Tocopherol was detected in 19 of the 22 samples analysed and varied widely among  
260 them from  $0.708 \pm 0.479$  to  $12.867 \pm 0.786$  with a mean content of  $4.551 \pm 4.768$  mg/L.

261 In eleven, of the twenty-two MFJBs analysed,  $\alpha$ -tocopherol had been added as an additive  
262 declared on the label (**Table 1**).

263 In order to assess the contribution to the dietary intake of vitamin A and E from the  
264 consumption of one unit (200 mL) of a given MFJB, the recommended dietary allowances  
265 (RDA) established by the Institute of Medicine (IOM) (Otten et al., 2006) were considered  
266 for adults (men and women) and children. Total vitamin A was calculated, and the values  
267 obtained are shown in **Table 2**. When expressed as retinol equivalents ( $\mu$ g RE), the  
268 vitamin A activity of provitamin A carotenoids is twice the vitamin A activity than when  
269 estimations are made in  $\mu$ g RAE, whereas for preformed vitamin A, RAE and RE are  
270 equivalent (Tanumihardjo et al., 2016). Vitamin A intake provided by MFJBs on average  
271 was  $22.15 \pm 16.53$   $\mu$ g /100 mL, showing a wide range from 0.42 to 64.79  $\mu$ g /100 mL.

272 **Table 3** shows the % of the RDA provided by the consumption of 1 unit (200 mL) of  
273 these beverages for vitamin A and vitamin E in different age groups. The age group “1 to  
274 3 years” has not been considered since this type of product is not intended for that  
275 population. One daily consumption provides on average from 5% to 11 % of the RDA for  
276 vitamin A depending on the age group, with higher contributions in children (4-8 years  
277 old). Compare to skim milk or semi-skimmed milk which contain on average 0.5-6 to 12-  
278 16  $\mu$ g RE /100 mL (Herrero et al., 2002), one unit of a MFJB provides on average three  
279 times more (range 0.07-7.94) vitamin A than a glass of skim milk, and up to 1.5 (range  
280 0.03-3.97) more vitamin A than a glass of semiskimmed milk. If we compare it with a  
281 glass of handmade orange juice (RAE  $17.33 \pm 2.89$ ) or with a pasteurized orange juice

282 (RAE  $14.1 \pm 1.71$ ) (Stinco et al., 2012) it provides a similar amount or, in some cases  
283 (S21), almost 3 times more vitamin A.

284 In relation to the % of RDA for vitamin E provided by the consumption of 1 unit of MFJB,  
285 (**Table 3**) it ranges from 5.5% in adults to 11.8% of the RDA in the lowest age group.  
286 Compare with a glass of enriched skim milk or semiskimmed milk which provides 21-  
287 28% of RDA in adults (Herrero et al., 2002), MFJBs have a significantly lower  
288 contribution to the dietary intake of this vitamin. This is reasonable considering the low  
289 amount of milk (on average 10%) in the formulation and that fruits have a low content in  
290 vitamin E, mainly as  $\alpha$ -tocopherol ( $< 0.1$  mg/100 g) (Chun et al., 2006). Recent surveys  
291 and systematic reviews point out that the intakes of vitamin E are below the RDA in both  
292 developing and industrialized countries for the major part of the population, in particular  
293 in younger adults (Péter et al., 2015). It would be interesting to consider the reinforcement  
294 of this type of products in order to achieve the adequate intake of this vitamin.

295

### 296 3.2. Bioaccessibility of carotenoids and tocopherol

297 **Figure 1** shows the results of individuals and total bioactives carotenoids  
298 bioaccessibilities (as percentage) in the 22 MFJBs studied after the *in vitro* digestion. The  
299 level of carotenoids in the micellar fraction was  $0.738 \pm 0.808$  mg/L (**supplementary**  
300 **materials**) significantly ( $p < 0.05$ ) lower than in the original samples ( $2.965 \pm 2.126$  mg/L).  
301 As stated above, besides the carotenoids included in **Table 2**, different epoxy-carotenoids  
302 (violaxanthin, antheraxanthin, luteoxanthin) have also been identified and quantified  
303 (data not shown) in the micellarized fraction but they have not been considered in this  
304 discussion, since they are not found in human plasma and their functions remains  
305 unknown. However, it can be highlighted that epoxy-carotenoids are also incorporated into  
306 micelles. A global mean bioaccessibility value for carotenoids (including non-bioactive

307 ones) in MFJB was  $26.8 \pm 24.0\%$  while for provitamin A carotenoids was slightly higher  
308 ( $32.1 \pm 24.7\%$ ) with some differences, which will be considered.

309 Total carotenoids bioaccessibilities (%) in the micellarized samples of MFJBs are shown  
310 in **Figure 1A**. The wide range of bioaccessibilities observed could be due, as explained  
311 previously, to the variability in the formulations. On one hand to be absorbable in the  
312 human body, carotenoids need to be released from the food matrix and dispersed into the  
313 lipid phase in the stomach, where a fine emulsion structure is created. In this case the  
314 type of fruit and the juice processing may have an influence in the bioaccessibility of the  
315 carotenoids (Lemmens et al., 2014). In three of the four samples with the highest  
316 bioaccessibilities (>50 %), orange juice (not from concentrate) appeared as ingredient on  
317 the label besides other fruits. Thermal treatment is known to influence both the content  
318 and bioaccessibility of carotenoids as shown in previous studies (Cilla et al., 2012; Stinco  
319 et al., 2012).

320 In a next step, the carotenoids (which are solubilized in the lipid emulsion droplets) need  
321 to be incorporated into mixed micelles, together with free fatty acids, monoglycerides and  
322 bile salts. Most fruits and vegetables are naturally low in lipids so the addition of lipids  
323 may play a key role in this process (Lemmens et al., 2014). In the MFJBs analysed the  
324 proportion of milk added is variable (around 10%) and it is always skim milk, so the effect  
325 on the bioaccessibility is difficult to work out. Recent studies by da Costa and Mercadante  
326 (2017), have shown an increase in the bioaccessibility of carotenoids in relation to the  
327 amount of milk added in a milk fruit-beverage from cajá. The authors have attributed the  
328 enhancement in the bioaccessibility of carotenoids to the protein fraction of the milk,  
329 rather than to the milk-fat. They have hypothesized that the phosphopeptides derived from  
330 the digestion may have a stabilization effect on the micelle. Similarly, Granado-Lorencio  
331 et al. (2009) have also shown that the addition of milk to fruit juices increases the

332 bioaccessibility of xanthophylls and  $\alpha$ -tocopherol “*in vitro*” although “*in vivo*” this  
333 increase did not reach statistical significance.

334 On the other hand, in water-milk based products, like MFJBs, it is necessary to add  
335 emulsifiers and gelling agents for texture and stability reasons. In the label of the  
336 commercial MFJBs, two types of gelling agent are reported: pectin and different types of  
337 gums. According to our results samples containing pectin showed a significantly ( $p < 0.05$ )  
338 higher bioaccessibility ( $40.7 \pm 24.3\%$ ) than those containing gum (arabic, xanthan or  
339 guar) ( $7.4 \pm 6.9\%$ ). The water-soluble dietary fibers are widely used as gelling agents,  
340 thickeners, stabilizers, and emulsifiers in a variety of foods. They are known to alter the  
341 lipid absorption (mainly cholesterol) by mechanism related with the adsorption of bile  
342 acids, the repression of digestive enzymes, and the prevention of the absorption of lipids  
343 through the wall of the small intestine (Jesch and Carr, 2017). Several studies have  
344 demonstrated a reduction to different extend in the bioaccessibility of carotenoids due to  
345 the presence of pectin (Verrijssen et al., 2016, 2015) or gum (Park et al., 2018) but the  
346 mechanism has not been fully explained.

347 Other factor that may influence the overall bioaccessibility of carotenoids is sugar  
348 addition. In the commercial MFJBs analysed, sucrosa, glucose, fructose or a syrup  
349 containing both are declared in the label. Also sucralose is present in some beverages.  
350 Sugar addition ( $< 7\%$ ) has been reported to enhance bioaccessibility of carotenoids more  
351 in water based beverages than in those containing milk fat (da Costa and Mercadante,  
352 2017).

353 Considering that orange juice with different thermal treatments was present in different  
354 proportions in all the MFJBs analysed, we have compared the mean bioaccessibility values  
355 of MFJBs with those obtained by the same *in vitro* method for orange juice reported by  
356 Mapelli-Brahm et al. (2018). While the mean bioaccessibility for total carotenoids

357 reported for fresh orange juice is  $7.57 \pm 0.28\%$ , for pasteurized orange juice is almost  
358 3.5 higher ( $25.9 \pm 4.4\%$ ) (Mapelli-Brahm et al., 2018). This value is slightly lower than  
359 the mean bioaccessibility obtained for MFJBs ( $32.1 \pm 24.7\%$ ) but with a greater  
360 variability in these samples due to all the factor discussed above, ones enhancing the  
361 bioaccessibility (sugar addition, milk proteins and juice processing) while others reducing  
362 it (dietary fiber and gelling agents), besides the different types and proportion of fruits  
363 added.

### 364 *3.3. Bioactive Carotenoids Bioaccessibility*

365 The bioaccessibility of  $\beta$ -carotene ranged from 1.2 to 73.9 % ( $25.8 \pm 21.4\%$ ). The highest  
366 value corresponded to samples containing  $\beta$ -carotene added as colorant (S8 and S12).

367 With respect to  $\beta$ -cryptoxanthin (**Figure 1B**), the two beverages with the highest  
368 bioaccessibilities ( $86.8 \pm 6.2\%$  and  $82.3 \pm 1.9\%$ ) contained more than 40% of  
369 concentrated juices from orange, apple, pineapple and lemon (S11 and S14) and pectin as  
370 gelling agent. The lowest was found for S1 ( $9.8 \pm 0.9\%$ ), a beverage with a low content  
371 of peach and orange concentrated juice (6%) and arabic gum as gelling agent.

372 Bioaccessibility is a relative value, thus the amount of juice in the formulation has no  
373 influence on its value. As an example, the sample S21 showed one of the lowest  
374 carotenoid content (0.484 mg/L), but the highest bioaccessibility ( $58.6 \pm 11.4\%$ ).

375 The mean bioaccessibility for  $\beta$ -cryptoxanthin was  $44.2 \pm 27.7\%$ . This result is in  
376 agreement with earlier reports for  $\beta$ -cryptoxanthin in a skimmed milk-fruit beverage  
377 (54%) (Cilla et al., 2012) and in orange juices  $43.7 \pm 12.8\%$  (Stinco et al., 2012).

378 Concerning  $\alpha$ -carotene, it was present only in 9 samples and the mean bioaccessibility  
379 was  $35.5 \pm 25.7\%$ . These results are consistent with previous studies which suggest that  
380  $\beta$ -cryptoxanthin is better absorbed than other provitamin A carotenoids despite the  
381 presence of fat (Burri et al., 2016).



382 Regarding the bioaccessibility of macular carotenoids (lutein and zeaxanthin), the mean  
383 percentage transferred into the micellar fraction were  $42.3 \pm 24.0\%$  and  $45.3 \pm 22.8\%$   
384 respectively (**Figure 1C**). It has been shown that the bioaccessibility of xanthophylls  
385 (lutein, zeaxanthin and  $\beta$ -cryptoxanthin) from fruits is better than from green vegetables  
386 (O'Connell et al., 2007). Similar results were reported for the macular carotenoid  
387 bioaccessibility in orange juices (zeaxanthin 40.4% and lutein 39.5%) (Stinco et al., 2012)  
388 and in skimmed milk-fruit based beverages (43% for lutein and 33% for zeaxanthin)  
389 (Cilla et al., 2012).

390 The bioaccessibility of phytoene and phytofluene (colourless carotenoids), were  $38.6 \pm$   
391  $27.4\%$  and  $37.1 \pm 26.7\%$ , respectively (as shown in **Figure 1D**). To the best of the  
392 authors' knowledge, bioaccessibility of phytoene and phytofluene has not been  
393 previously reported in milk-fruit juice beverages. Jeffery et al. (2012) reported that the  
394 bioaccessibility of phytoene varied from 47 to 96% in nine raw carotenoid-storing fruits  
395 and vegetables.

396 Finally, the bioaccessibility of provitamin A carotenoids showed a high variability in the  
397 different beverages analysed. The mean bioaccessibility for RAE was  $27.2 \pm 21.8\%$ ,  
398 while for  $\alpha$ -tocopherol was  $33.5 \pm 35.7\%$ .

399 In general, the bioaccessibility of bioactive carotenoids in increasing order was the  
400 following:  $\beta$ -carotene <  $\alpha$ -carotene. <phytofluene =phytoene < lutein =  $\beta$ -cryptoxanthin  
401 < zeaxanthin .These results are in agreement with those of Granado-Lorencio et al. (2007)  
402 who reported that the xanthophylls were more efficiently transferred into supernatants  
403 than tocopherols and  $\beta$ -carotene.

404 As discussed above, the comparison of the results obtained is not straightforward  
405 whatsoever due to the marked differences both in composition (% fruit, % milk, type of  
406 fruit juice, fat and fiber content, etc) and additives (colorants and vitamins).

407 The results of this work shows that the bioaccessibility vary widely among beverages for  
408 each carotenoid, depending on the fruit from which it comes from, besides of the addition  
409 of milk and additives. In a recent study, Jeffery et al. (2012) ranked several fruits and  
410 vegetables considering the carotenoid relative bioaccessibility from highest to lowest as  
411 follows: papaya, watermelon, mango, tomato, carrot, butternut squash, sweet potato,  
412 melon and grapefruit.

413 Considering bioaccessibility of provitamin A carotenoids and vitamin E in the MFJBs  
414 after digestion, the contribution to the RDA is drastically reduced by 40% for vitamin A  
415 and about 13% for vitamin E (**Table 3**). Compare to a handmade orange juice or  
416 pasteurized orange juice (Stinco et al., 2012) the content of vitamin A in the micellar  
417 fraction is about 50% higher for the MFJBs than for the orange juice. It must be taken  
418 into account that retinol is highly bioaccessible.

419

## 420 **Conclusion**

421 To sum, MFJB carotenoid composition shows a great variability depending on the type  
422 and amount of fruit. The great variability in biaccessibilities is also related to the complex  
423 matrix, in which factors like gelling agent, sugar addition or milk fat can enhance or  
424 interfere in the carotenoid absorption. Considering that  $\beta$ -carotene is present in all the  
425 samples MFJBs can be a valuable alternative to increase vitamin A intake in children with  
426 low fruit intake. Compared to milk (skim and semiskimmed) MFJBs also provide more  
427 vitamin A and more bioaccessible than some fruits. Considering the aspects discussed, and  
428 knowing the bioaccessibility of elements in different types of foods, consumers have the  
429 choice to balance their diet in a healthy way.

430

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436

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645

### Figure captions

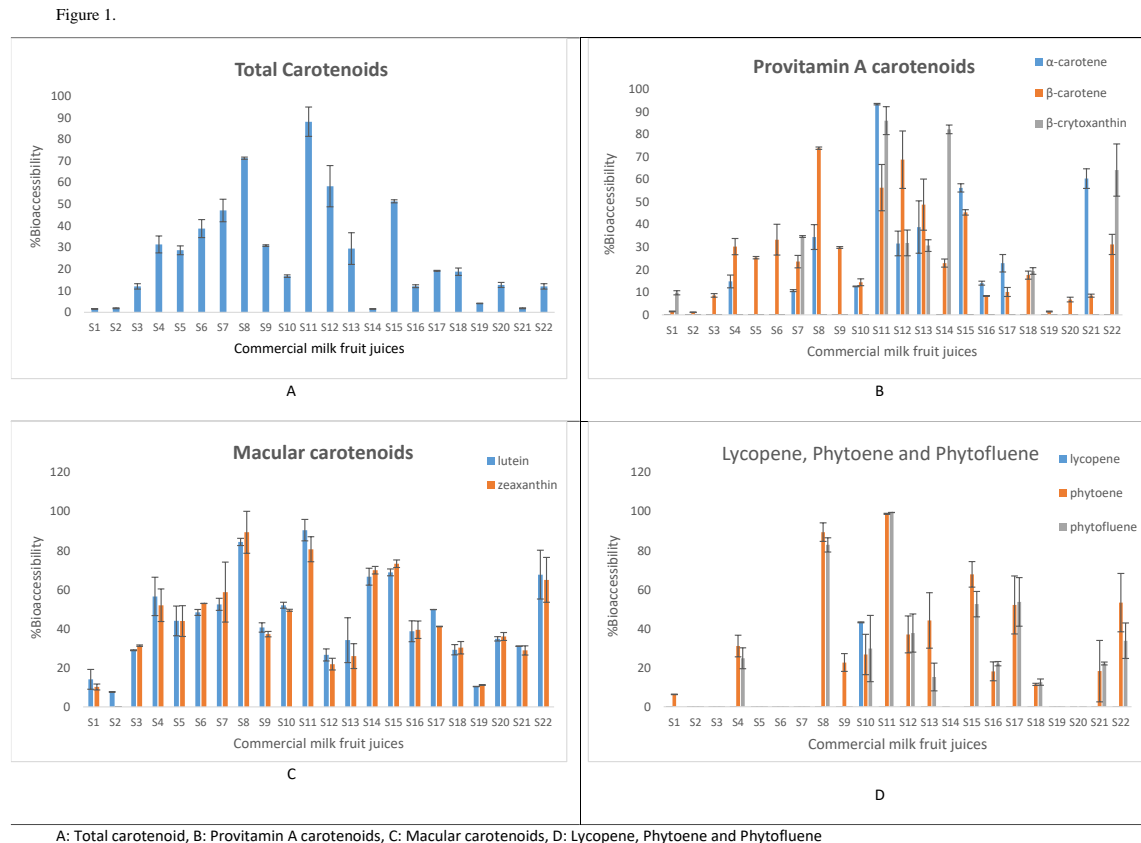
646

Figure 1. Mean bioaccessibilities (%) of total and bioactive carotenoids in commercial

647

milk fruit juices.

648



649