

**IMPACT OF A POST-FERMENTATIVE MACERATION WITH OVERRIPE SEEDS ON THE
COLOR STABILITY OF RED WINES.**

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1 **Abstract**

2 With the purpose of modulating the copigmentation equilibria of red wines, an
3 environmentally sustainable process was performed based on post-fermentative
4 addition of overripe seeds (OS). Simple (SW) and double (DW) addition were
5 performed to produce different enrichment of phenolics from seeds, hence different
6 copigmentation/polymerization ratios.

7 The determination of the phenolic composition showed different global increases in
8 OS-macerates wines (catechin, epicatechin, gallic acid and procyanidins B1 and B2).
9 The double post-maceration (DW) was more effective than the simple post-maceration
10 addition to improve the phenolic structure of wines.

11 The application of Differential Tristimulus Colorimetry could assess the effects of this
12 practice on the color characteristics and stability of wines. Results highlighted that
13 both simple and double assays underwent colorimetric improvements against the
14 control wines (CW, no seeds addition). DW led to the highest chromatic stability,
15 showing lower lightness, higher chroma values and bluish hues than CW. This color
16 difference was visually detectable.

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20 **Keywords:** Overripe grapes; copigmentation; phenolic composition; red wine color;
21 post-fermentative maceration

22

23 **1. INTRODUCTION**

24 Fermentative maceration is one of the more important steps of winemaking process
25 since the must remains in contact with the raw materials (grapes seeds and skins), and
26 hence phenolics, polysaccharides, nitrogen compounds, minerals and volatile
27 compounds can be extracted. Thus, the wines achieve the aromatic, tasteful and visual
28 structure. Later, the wine develops important sensory characteristics along the
29 stabilization and ageing steps.

30 The chemical compounds pass from grapes to the must/wine differently during the
31 maceration process, depending on their nature and extractability characteristics. Long
32 macerations lead to a depletion of the grapes (Kocabey, Yilmaztekin & Hayaloglu,
33 2016) subsequently, the solids constitute wastes once finished the extraction stage.

34 Phenolic compounds belong to one of the more important chemical groups related to
35 the winemaking process, having crucial influence on the organoleptic structure of the
36 wines (Santos-Buelga & de Freitas, 2009). Differences on extractability exist among the
37 different families within this group. On the one hand, the anthocyanins (located in the
38 skin) and the low-molecular weight flavanols (located largely in the seeds) are
39 extracted in aqueous medium, mainly during the first steps of maceration.

40 On the other hand, high-weight flavanols (also located mainly in the seeds), flavonols
41 (in the skins) and phenolic acids (in both skins and seeds) are more soluble in alcoholic
42 solutions (Jara-Palacios, Gordillo, González-Miret, Hernanz, Escudero-Gilete & Heredia,
43 2014a; González-Neves, Gil, Favre, Baldi, Hernández & Traverso, 2013; Gambuti,
44 Capuano, Lecce, Fragasso & Moio, 2009).

45 Some phenolics, such as gallic acid and protocatechuic acid, need long macerations
46 periods to achieve high extraction levels (Liu, Zhang, He, Duan & Shi, 2016; Zou,

47 Kilmartin, Inglis, & Frost, 2002). Therefore, the proper extraction of phenolics depends
48 greatly on both time and type of medium (hydroalcoholic) (Gambutí et al., 2009).
49 Nevertheless, extended macerations could involve sensory problems, mainly for
50 providing taste sensations of bitterness and astringency to the wine (Casassa et al.,
51 2013). The bitterness of wine is primarily triggered by flavan-3-ols. This taste could be
52 also caused by some flavonols, hydroxycinnamates and benzoic acid derivatives. On
53 the other hand, polymeric procyanidins (or tannins) are the main responsible for the
54 astringency. Both bitterness and astringency, which have high importance on the
55 gustative evolution of the wines, become mellow along the time (Ma, Guo, Zhang,
56 Wang, Liu & Li, 2014; Chira, Jourdes & Teissedre, 2012).
57 In addition, the phenolics are crucial to stabilize the anthocyanins along the time
58 through copigmentation phenomenon, protecting the sensible coloured forms of
59 monomeric anthocyanins and avoiding their degradation (Gordillo et al., 2014). It is
60 crucial to reach the adequate pigment/copigment ratio in order to achieve good
61 copigmentation capacity to prevent the degradation of the monomeric anthocyanins.
62 Furthermore, it is important to consider the adequate types of copigments because
63 some of them have a more suitable structure for the pigment protection (Jara-Palacios
64 et al., 2014a; Berké & de Freitas, 2007).
65 Previous studies carried out in traditional winemaking (Bimpilas, Panagopoulou,
66 Tsimogiannis & Oreopoulou, 2016; Rivero, Gordillo, Jara-Palacios, González-Miret &
67 Heredia, 2017) showed that the percentage of copigmentation decrease about 20%
68 (from 30% to 10%) during the early 6 months; being approximately 15% the
69 degradation of monomeric anthocyanins during the early 3 months and this rate
70 increases in subsequent months. On the other hand, Rivero et al. (2017) found that

71 wines elaborated with the addition of copigments during the fermentative maceration
72 process had lower anthocyanin degradation rate during the stabilization. Therefore,
73 this could indicate that adding copigments at the beginning of stabilization stage could
74 be an alternative practice to favour the copigmentation phenomenon, and hence to
75 attenuate the later degradation of monomeric anthocyanin.

76 Several macerations techniques (cold pre-fermentative maceration, post-fermentative
77 heating, carbonic maceration, *délestage* or enzymatic maceration) have been
78 developed as alternatives in red winemaking to improve the phenolic extractions from
79 red grapes, skins and seeds (Lukić, Budić-Leto, Bubola, Damijanić & Staver, 2017;
80 Gustavo González-Neves, Favre, Piccardo & Gil, 2016). This increment achieves the
81 subsequent formation of new and more stable pigments, which provides more stable
82 color of wines (Cejudo-Bastante, Gordillo, Hernanz, Escudero-Gilete, González-Miret &
83 Heredia, 2014)

84 Oak chips, enzymatic hydrolysate extracts or white grape pomace have been assayed
85 as exogenous sources for the addition of phenolics during the fermentative stage (Soto
86 Vázquez, Río Segade & Orriols Fernández, 2010; Baca-Bocanegra, Nogales-Bueno,
87 Hernández-Hierro & Heredia, 2018; Cejudo-Bastante, Rodríguez-Morgado, Jara-
88 Palacios, Rivas-Gonzalo, Parrado & Heredia, 2016; Gordillo et al., 2014). Recently, the
89 addition of an extra amount of seeds from overripe white grapes during the alcoholic-
90 fermentative maceration has obtained encouraging results (Rivero et al., 2017),
91 enhancing the bluish hues of wines as well as the stability of anthocyanins.
92 Nevertheless, this method showed some operational limits coming from the difference
93 on the harvesting time between white and red grapes, and hence overripe seeds from
94 white grapes are not available when red wine fermentation occurs. Therefore, we

95 need to have OS from previous vintage, which have had to be stored, usually frozen to
96 avoid spoilages. On the other hand, the length of OS-wine contact is determined by the
97 run-off time (red skin and seeds removal).

98 The overripe seeds are obtained from high-maturate grapes processed in *pasera* sites,
99 places where grapes are submitted to postharvest direct-sun dehydration, in order to
100 increase the sugar content for the elaboration of typical sweet wines from Andalucía
101 (south of Spain). The long maturation time, the high temperatures and the long sun
102 periods needed to produce the dehydration and the sugar concentration lead to the
103 synthesis and the polymerization of phenolics (Dumitriu, Peinado, Peinado & de Lerma,
104 2015). Thus, these seeds are important source of phenolics and copigments such as
105 epicatechin, gallic acid and procyanidin B2-3-O-gallate.

106 The aim of this work is to assess the overripe seeds by-products as a source of
107 phenolics when adding in a subsequent post-fermentative seed-maceration. In this
108 way, it is possible to strengthen an eventual low copigment/pigment ratio, and thus, to
109 avoid the anthocyanin degradation. Moreover, this post-fermentative seed-maceration
110 could be longer than the fermentative maceration (not conditioned by the run off),
111 and therefore, could produce a higher extraction of phenols from the overripe seeds,
112 which have low bitterness due to their high polymerization grade (Liu, Pan, Yan, He &
113 Duan, 2010). In addition, overripe seeds can be obtained within the same vintage, so it
114 does not need the storage.

115 Thus, post-fermentative seed-maceration involves important operational, economic
116 and environmental benefits to the industry of wine. The sustainability of process is
117 becoming a mandatory standard, and it makes relevant the oenological proposals
118 based on reusing agro-industrial wastes.

119 **2. MATERIAL AND METHODS**

120 *2.1. Winemaking protocols and samples*

121 The overripe seeds (OS) were obtained from *Vitis vinifera* L. cv. Pedro Ximénez (PX)
122 high-maturate grapes (D.O. Montilla-Moriles, Southwest Spain, 2016 vintage, 24 °Bé of
123 sugar content). The seeds were manually separated from grape pomace. Around 5400
124 g of these seeds (average total phenolics: 5535 mg/100 g of dry seeds) were used for
125 the elaboration red wines from *V. vinifera* cv. Syrah grapes (900 kg harvested at
126 optimum technological maturity) grown in D.O. Condado de Huelva (Southwestern
127 Spain).

128 The fermentation mash (destemmed and crushed grapes) was distributed in six
129 stainless steel tanks of 220 L capacity to perform the alcoholic fermentation by adding
130 25 g/hL of selected *Saccharomyces cerevisiae* yeast (Viniferm BY, Agrovin, Ciudad Real,
131 Spain). Skin maceration was developed manually punching down each tank once a day
132 during 6 days. After this, the mash was drawn off to remove the solid parts, and the
133 free run wines were racked to nine 50 L stainless steel tanks. Based on results from
134 previous studies (Rivero et al., 2017) three types of experimental post-fermentative
135 treatment were performed:

- 136 – SW (3 tanks) single post-fermentative maceration: addition of 600 g of overripe
137 seeds per tank, macerated during 30 days (12 g/L seeds, 30 days)
- 138 – DW (3 tanks) double post-fermentative maceration: addition of 600 g of overripe
139 seeds per tank, macerated during 30 days, and a further second addition of 600 g
140 OS, macerated 30 days more (12 g/L seeds, 30 days, and a second addition of 12 g/L
141 seeds, 30 days).

142 – CW (3 tanks) wines made by traditional winemaking (without post-fermentative
143 addition of overripe seeds), as control wine.

144 Simultaneously to the OS addition (without OS in control wines), selected *Oenococcus*
145 *oeni* lactic acid bacteria (VINIFERM Oe 104, 14 mL/hL, Agrovin, Ciudad Real, Spain)
146 were inoculated to develop the malolactic fermentation.

147 At the end of malolactic fermentation, sulfur dioxide levels were adjusted (total sulfur
148 dioxide about 100 mg/L and free sulfur dioxide about 60 mg/L in all wines). The wines
149 were kept in the stainless steel tanks during 150 days until the end of the stabilization
150 process.

151 The winemaking was carefully followed by analysing wine samples under oenological
152 point of view. For the study, samples (50 mL) were taken at three points:

153 - initial point: 0 days, addition of overripe seeds

154 - seeds removal: after 30 days for SW and 60 days for DW

155 - final point: 150 days after overripe seeds addition (end of stabilization)

156 2.2. *Oenological parameters*

157 The conventional analysis of oenological parameters (pH, total and volatile acidity, free
158 and total SO₂, malic and lactic acids and reducing sugars) (Table 1) were performed
159 according to the Official Methods established by European Union.

160 2.3. *Copigmented and Polymerized Anthocyanin Determination*

161 The contribution of copigmented anthocyanins to the total wine color at pH 3.6 (%
162 copigmented anthocyanins) and the degree of anthocyanin polymerization (%
163 polymeric pigments) were determined following the method proposed by Boulton
164 (1996). The pH values of wine samples were first adjusted to 3.6 using 1M NaOH or
165 HCl.

166 2.4. Colorimetric analysis

167 The visible spectra (380-770 nm) was measured in *triplicate* at constant intervals ($\Delta\lambda=2$
168 nm) with an Agilent 8453 UV-Vis spectrophotometer (Palo Alto, USA), using 2 mm path
169 length glass cells and distilled water as white reference. The CIELAB colour parameters
170 (L^* , a^* , b^* , C^*_{ab} and h_{ab}) were calculated from the transmittance spectra by using the
171 original software CromaLab® (Heredia, Alvarez, González-Miret & Ramírez, 2004),
172 following the recommendations of the Commission Internationale de l'Eclairage (CIE,
173 2004); 10° Standard Observer and D65 Standard Illuminant were used as references.
174 Colour differences (ΔE^*_{ab}) were calculate as the Euclidean distance between two
175 points in the three-dimensional space defined by L^* , a^* , and b^* : $\Delta E^*_{ab} = [(\Delta L^*)^2 +$
176 $(\Delta a^*)^2 + (\Delta b^*)^2]^{1/2}$.

177 2.5. HPLC-DAD analysis of phenolic compounds

178 The monomeric anthocyanins and flavonols were determined in triplicate according to
179 the method reported by Cejudo-Bastante et al., (2016), which performs identification
180 based on the retention times and HPLC-DAD-ESI-MSⁿ.

181 The HPLC separation and quantification were performed in an Agilent 1200
182 chromatographic system, equipped with quaternary pump, UV-VIS diode-array
183 detector, automatic injector, and ChemStation software (Agilent Technologies, Palo
184 Alto, USA). The samples were filtered through a 0.45 μm Nylon filter prior to direct
185 injection; then, a volume of 50 μL was injected onto a Zorbax C₁₈ column (250 x 4.6
186 mm, 5 μm particle size). Acetonitrile, formic acid and water were used as solvents,
187 being 3:10:87 solvent A and 50:10:40 solvent B (mL:mL:mL). The elution profile was: 0-
188 10 min with 6% B; 10-15 min with 11% B; 15-20 min with 20% B; 20-25 min with 23% B;
189 25-30 min with 26% B; 30-35 min with 40% B; 35-38 min with 50% B; 38-46 min with

190 60% B; and 46-47 min with 6% B. The temperature was set at 40 °C and 0.63 mL/min
191 flow rate. All UV-Vis spectra were recorded from 200 to 800 nm with a bandwidth of
192 2.0 nm, using the external calibration method for the quantification of anthocyanins
193 (520 nm) and flavonols (360 nm) by comparing the areas with the standards malvidin
194 3-*O*-glucoside and quercetin, respectively. The concentration of phenolics was
195 expressed as mg/L.

196 The analyses of flavan-3-ols (monomeric and procyanidins), as well as the
197 hydroxycinnamic and benzoic acids were performed, in triplicate, according to Jara-
198 Palacios, Hernanz, González-Manzano, Santos-Buelga, Escudero-Gilete & Heredia.,
199 (2014b) using RRLC. After filtration through a 0.45 µm Nylon filter, samples were
200 injected (0.5 µL injection volume) in an Agilent 1290 chromatographic system,
201 equipped with quaternary pump, UV-VIS diode-array detector, automatic injector, and
202 ChemStation software (Agilent Technologies, Palo Alto, USA). A C₁₈ Poroshell 120
203 column (2.7 µm, 5 cm x 4.6 mm) was used. The solvents were formic acid and water
204 (1:999 mL:mL) as solvent A, and acetonitrile as solvent B at the following gradients: 0-5
205 min of 5% B linear; 5-20 min of 50% B linear; and 20-25 min of washing, which was
206 followed by re-equilibration of the column. The flow-rate was 1.5 mL/min, and the
207 column temperature was set to 25 °C. Identification of phenolics was performed
208 according to the retention times of the standards (when available), UV-vis spectra and
209 mass spectra, as described by Jara-Palacios et al., (2014b). The quantification was
210 made at 280 nm (flavan-3-ols, procyanidins and benzoic acids) and 320 nm
211 (hydroxycinnamic acid acids) by external calibration comparing the areas with the
212 gallic acid, *p*-coumaric acid and catechin standards. The concentration was expressed
213 as mg/L for wine samples. In addition, the total anthocyanin, flavonol, benzoic acid,

214 hydroxycinnamic acid derivatives, monomeric flavan-3-ol and procyanidin contents
215 were calculated as the sum of individual phenolic compounds identified by HPLC. The
216 Total phenolic content of each sample was determined in triplicate by the Folin-
217 Ciocalteu method (Singleton & Rossi., 1965) using an Agilent 8453 UV-Vis
218 spectrophotometer.

219 *2.6. Statistical analysis*

220 Statistical analysis was carried out by using Statistica® version 8.0 software (Stat Soft).
221 Univariate analysis of variance (ANOVA) was applied using the general linear model
222 program (Tukey test, $p < 0.05$) to establish whether the mean values of the sample data
223 differed significantly from each other.

224

225 **3. RESULTS AND DISCUSSION**

226 *3.1. Phenolic implications in wines*

227 The phenolic composition of the wines (SW, DW and CW) was determined at 0, 30/60
228 and 150 days from the OS addition, in order to state the impact of the different OS
229 additions on the stabilization of final wines.

230 Table 2 shows the individual compounds grouped: 10 anthocyanins, 6 phenolic acids, 2
231 flavan-3-ols, 4 procyanidins and 7 flavonols, as well as the sum of individual phenolics
232 for each group (mg/L \pm SD, n=3) and the total phenolic content expressed as gallic acid
233 (mg GAE/L). The Table 2 also includes the percentages of copigmentation and
234 polymerization of wines at the the end of the stabilization stage (150 days from the OS
235 addition).

236 Statistical differences ($p < 0.05$) regarding the phenolic composition were found
237 between CW and the two other wines (SW and DW) at the end of their corresponding

238 post-fermentative macerations (30 and 60 days from the OS addition, respectively).
239 Moreover, all wines were statistically different ($p<0.05$) on phenolic composition at the
240 end of the stabilization process (CW vs SW, CW vs DW and SW vs DW).
241 Pedro Ximénez OS are rich in flavan-3-ols, procyanidins and benzoic acids (Rivero et al.,
242 2017) but poor in flavonols and hydroxycinnamic acids (Jara-Palacios et al., 2014a).
243 Accordingly, results demonstrated that the wines submitted to OS post-maceration
244 (SW and DW) achieved higher amounts of flavan-3-ols, benzoic acids and, although in a
245 lesser extent, procyanidins comparing to the control (CW) at the OS removal (30 days
246 for SW and 60 days for DW). Also, significant ($p<0.05$) differences were found between
247 the wines with adding seeds (SW and DW) at 60 days, showing DW higher levels of
248 flavan-3-ols and procyanidins. Interestingly, DW showed higher values than SW at the
249 end of the study (150 days), which support the major effectiveness of adding double
250 amount of seeds at longer post-maceration time (12 g/L seeds 30 days, and a second
251 addition of 12 g/L seeds 30 days) to improve the phenolic structure of wines.
252 This fact resulted in different global increases of phenolics in DW and SW respect to
253 the traditional maceration (CW). In particular, benzoic acids increased by 5% and 2%,
254 flavanols by 22% and 8%, and procyanidins by 10% and 8% in DW and SW, respectively.
255 On contrast, the contributions of overripe seeds on the flavonols and hydroxycinnamic
256 acids contents were almost negligible due to their scarce presence.
257 The differences observed among the groups of phenolics were also found for the
258 major individual compounds (epicatechin, catechin, and gallic acid). Their contents
259 were comparatively higher in DW and SW than in CW. The greatest effects was found
260 in the double addition assay, being DW wines richer in all the aforementioned
261 compounds than CW. In the case of SW, the differences respect to CW were only

262 significant for catechin (76.7 mg/L versus 59.2 mg/L, respectively). These results are in
263 accordance with other studies that used higher amounts of seeds (60 g/L) in pre-
264 fermentative stages (Kovac, Alonso & Revilla, 1995).

265 Regarding procyanidins, SW and DW were generally richer in procyanidins B1 and B2
266 than CW, in particular DW also in procyanidin B2 3-O-gallate. In this sense, adding
267 single quantity of overripe seeds at shorter post-maceration time or double quantity at
268 longer post-maceration time seems to have almost similar effect on the minor
269 copigments.

270 The differences observed among the maceration treatments on the major and minor
271 phenolics of wines could be also due to the particular kinetic of extraction of each
272 compound and to the solid structure of seeds that can differently limit their
273 extractability. Flavanols need longer times of extraction (20 days) but not as extensive
274 as in the case of gallic acid, which increases mainly in late stages of maceration (Tian
275 et al., 2009; Rivero et al., 2017). Thus, flavanols could have a complete extraction, and
276 the benzoic acids (gallic acid) incomplete.

277 Therefore, adding single quantity of overripe seeds could be insufficient to improve
278 the global phenolic structure of red wine compared to adding double amount.
279 Notwithstanding, in both cases, the maceration treatment applied demonstrated
280 positive effects respect to traditional maceration.

281 Moreover, Table 2 shows the quantitative effect of the compounds extracted during
282 the post-fermentative maceration on the monomeric anthocyanins and its subsequent
283 quantitative effect along a 3-months stabilization period. At the end of the different
284 post-fermentative macerations (at 30 and 60 days), DW and SW had lower contents on
285 pigments than CW (7 % and 13 %, respectively). This could be due to the formation of

286 polymeric anthocyanins (condensation reactions) during the early stages, between
287 anthocyanin and the phenolics extracted from overripe seeds, such as flavan-3-ols
288 (Gordillo et al., 2014). Other effects such as the adsorption produced by the addition of
289 external sources of phenolics (grape pomace, chips or seeds) could involve the
290 decrease of monomeric anthocyanins (Gordillo et al., 2014; 2016). In this study, the
291 adsorption could depend on both the amount of added seeds and the time of the post-
292 fermentative maceration, which can lead to differences on the final anthocyanic
293 content of the wines.

294 During the stabilization stage, the monomeric anthocyanin content decreased in the
295 different wines (Table 2). This typically occurs due to reactions (oxidation, hydration,
296 adsorption and polymerization) that lead to the loss of monomeric anthocyanins
297 (Cejudo-Bastante, Rivero-Granados & Heredia, 2017). At this respect, at the end of the
298 stabilization period (150 days from the beginning of post-fermentative maceration),
299 DW and SW reached higher degree of polymerization than CW (46 % in SW and 46% in
300 DW versus 40 % in CW).

301 This indicates higher proportions of more stable forms of anthocyanins in wines
302 macerated with overripe seeds (higher chemical stability) and could also explain the
303 higher decreases in monomeric anthocyanins (20.6 mg/L and 36.3 mg/L in SW and DW
304 versus 57.4 mg/L in CW at the end of stabilization stage).

305 Regarding colourless phenolics, flavan-3-ols, flavonols and procyanidins were the most
306 affected during stabilisation stage, probably due to their higher implication in
307 polymerization reactions with anthocyanins (He et al., 2012; Rentzsch, Schwarz,
308 Winterhalter & Hermosín-Gutiérrez, 2007; Stavridou, Soufleros, Bouloumpasi & Dagkli,
309 2016).

310 The amount of some phenolics can also decrease through polymerization between
311 compounds of the same nature, as the case of flavanols and procyanidins (Guadalupe
312 & Ayestarán, 2008)

313 On the other hand, during stabilisation stage the concentration of benzoic acids
314 remained stable or even increased slightly as well as the gallic acid, as reported in
315 previous studies (Gris et al., 2013).

316 *3.2. Color characteristics and changes*

317 The different maceration treatments applied led to different characteristics, evolution
318 and stability of wine color. Table 3 shows the average values and standard deviation
319 (n=3) of the CIELAB parameters (L^* , a^* , b^* , C^*_{ab} , and h_{ab}) for the different wines at
320 three sampling moments: initial (0 days), end of the post-fermentative maceration
321 processes (30/60 days), and end of the stabilization stage (150 days). Moreover,
322 significant differences between the wines at the three different vinification steps are
323 included.

324 In general, increases in L^* and decreases in C^*_{ab} values were produced during the OS-
325 maceration. At the end of this stage (30 days for SW and 60 days for DW), the control
326 wines (CW) showed lower L^* and higher C^*_{ab} values compared to SW and DW, which
327 lead to color difference values of 4.1 units and 14.9 units for CW30-SW30 and CW60-
328 DW60, respectively. According to Gordillo et al. (2014), the color difference between
329 these pairs of wines can be visually perceived.

330 These results are in accordance with the phenolic composition (summarized in Table
331 2). SW and DW showed lower monomeric anthocyanin concentration than CW, which
332 could promote the higher increases in L^* and decreases in C^*_{ab} . Nevertheless, lightness
333 and chroma underwent the contrary effect along the stabilization phase, that is,

334 decrease and increase, respectively. In such a way, the global process led to slightly
335 darker and more vivid those wines submitted to double OS maceration (DW), being
336 wines with lower L^* values and higher C^*_{ab} than CW ($L^* = 72.31$ vs 74.55 units; $C^*_{ab} =$
337 25.66 vs 24.23 units, respectively). However, C^*_{ab} and L^* values were similar in SW and
338 CW ($L^*=73.69$ vs 74.55 units and $C^*_{ab}=23.46$ vs 24.23 units, respectively). Regarding
339 the hue, after an initial increase towards positive values (less bluish-red) during the
340 first step (mainly the OS macerated wines, SW and DW), the wines finally were close to
341 pure-red hues (close to 0°), being the lowest values for SW. Hue angle (h_{ab}) showed
342 significant differences ($p<0.05$) between DW and CW at the end of the stabilization
343 stage. The wines with double addition of PX overripe seeds were more bluish than the
344 CW ($h_{ab}=3.7^\circ$ vs 4.9°). This could be due to a higher copigmentation of monomeric
345 anthocyanins in DW caused for the larger copigment/pigment ratio (Sum
346 Copigments/Sum Total Anthocyanin= 10.4 vs 6.4 , DW and CW, respectively, measured
347 by HPLC and showed in Table 2), which can result in a higher bathochromic effect or
348 positive shift toward higher wavelength within the visible range (Boulton, 2001).

349 Considering these parameters, the color differences among the wines at the end of the
350 stabilization stage were 1.52 units for CW-SW, 2.70 units for CW-DW and 2.64 units for
351 SW-DW. That is to say, the double assay (DW) lead to color changes that can be
352 perceptible (Gordillo et al, 2014), being the single (SW) similar in color to the control
353 wine.

354 Figure 1 shows the location of the initial (0 days) and final (150 days) wines (CW, SW
355 and DW) on the CIELAB (a^*b^*)-diagram, where can be seen the chroma (the distance
356 from the origin of coordinates to the color point) and the hue (the angle formed with
357 the semiaxis $+a^*$) for every color point. As observed, the different OS maceration led to

358 differences in wine color at the end of the stabilization stage, and the color points of
359 SW, DW and CW appear separated within the a^*b^* -plane.

360 Considering the global process, the determination of the color differences (ΔE^*_{ab})
361 occurring from the OS addition to the end of the stabilization period allows evaluating
362 the color stability of each wine. Therefore, in order to assess these observations, the
363 CIELAB color difference (ΔE^*_{ab}) and the differences of the color parameters (L^* , C^*_{ab}
364 and h_{ab}) were calculated for every wine (CW, SW and DW). The assessment was made
365 considering the end of the maceration process (30/60 days) as well as the end of the
366 winemaking process (150 days), regarding the initial point (0 days) (Table 4). SW and
367 DW showed higher color changes (color difference ΔE^*_{ab} and individual color
368 parameters ΔL^* , ΔC^*_{ab} , Δh_{ab}) along the OS-maceration time than their corresponding
369 control wine (CW 30 days for SW and CW 60 days for DW). In the case of hue, the
370 wines submitted to OS-maceration showed higher increases (less bluish-red). This
371 could be due to a combined effect of the higher synthesis of polymeric anthocyanins
372 (yellowish) with the copigments extracted from seeds during the post-fermentative
373 maceration (Burtch, Mansfield & Manns., 2017), together with the light yellowish
374 colors provided directly by copigments such as flavan-3-ols and procyanidins (Ashraf-
375 Khorassani & Taylor, 2004) supplied by the overripe seeds. This colorimetric behavior
376 reverted during the stabilization stage (from seeds removal), in both quantitative (C^*_{ab}
377 and L^*) and qualitative (h_{ab}) terms.

378 Along the global process (from initial to end of stabilization) the lowest color
379 difference (ΔE^*_{ab}) was found for DW. All wines underwent losses of chroma (ΔC^*_{ab});
380 DW showed the lowest change followed by SW and CW, being significantly ($p < 0.05$)
381 different among them. With respect to lightness (ΔL^*), CW and SW showed few

382 increases (towards clearer color) and few decrease in DW (towards darker color), but
383 the differences were not significant. In the case of hue (Δh_{ab}), similar increases
384 occurred in CW and DW while SW showed a significant ($p < 0.05$) lower change (5.8°,
385 5.1°, 4.6°, respectively).

386 The comparison of the final wines (at 150 days) allows assessing the effect caused by
387 the OS-maceration. With this purpose, the color differences (ΔE^*_{ab}) between the OS-
388 macerated wines and their corresponding control wines (SW_{150} vs CW_{150} and DW_{150} vs
389 CW_{150}) were determined. ΔE^*_{ab} was higher in the double overripe seed addition than
390 simple addition (3.25 and 1.58 units, respectively). This could be due to copigments
391 from Pedro Ximénez overripe seeds (larger amount in DW) such as benzoic acids or
392 procyanidins, which are involved in the increment of polymeric anthocyanins during
393 the stabilization stage (Liu et al., 2016; Berké & de Freitas, 2007; Rivero et al., 2017).
394 Thus, the polymerization and copigmentation processes led to the highest color
395 difference (ΔE^*_{ab}) between CW and DW, which only in DW were visually perceptible by
396 the human eye (Gordillo et al., 2014).

397 Regarding the contribution of the individual colorimetric variables to the color
398 differences (lightness $\% \Delta L$, chroma $\% \Delta C$ and hue $\% \Delta H$), it was found that the double
399 addition of overripe seeds induced greater change on lightness followed by chroma
400 and hue ($\% \Delta L^* = 77\%$, $\% \Delta C^*_{ab} = 20\%$ and $\% \Delta H = 3\%$), which is in accordance with
401 previous works (Rivero et al., 2017).

402 **4. CONCLUSIONS**

403 The addition of overripe seeds to red wine elaboration could represent an alternative
404 technique to strengthen the eventual low copigment/pigment ratio of wines by
405 increasing the content of some compounds, mainly flavanols, benzoic acids and

406 procyanidins. Moreover, adding OS during post-fermentative steps allows performing
407 long macerations periods. This addition improves the copigment proportion, avoiding
408 the anthocyanin degradation (by copigmentation and polymerization processes), and
409 leads to more suitable wines for the aging process. In this study, double addition of
410 overripe seeds led to better results.

411 This process exerted positive effects on the wine color, giving wines with lower
412 lightness and higher chroma values (darker and more vivid colors) and more bluish
413 hues than the wines traditionally produced. Results proved the effectiveness of the
414 post-fermentative maceration with overripe seeds, mainly the double addition, to
415 stabilize the color of wines and to provoke lower color modifications along the time,
416 producing wines chromatically more stable for a better ageing.

417 This study obtained interesting and promising results for wines with unbalanced
418 copigment/pigment proportion that is the case of winemaking in warm-climates. In
419 addition, it involves different benefits: environmental, achieved through the reuse of
420 overripe seeds (a waste of the wine industry), operational and economical due to the
421 possibility of using overripe seeds within the same vintage, avoiding the storage.

422

423 **ACKNOWLEDGMENTS**

424 Authors thank the Ministerio de Economía y Competitividad, Gobierno de España
425 (project AGL2014-58486-C2-2-R) and V Plan Propio de Investigación de la Universidad
426 de Sevilla (Acción II.3) for the financial support; also thank the assistance of the
427 technical staff of Biology Service (SGI, Universidad de Sevilla).

428 **Note**

429 The authors declare no competing financial interest.

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572 **FIGURE CAPTIONS**

573

574 Figure 1. Location of the initial (0 days) and final (150 days) wines on the CIELAB

575 (a*b*)-diagram

Table 1

Range (minimum and maximum value) of Conventional Analytical Data of wines.

	CW	SW	DW
pH	3.74 - 3.88	3.75 - 3.85	3.75 - 3.87
Total acidity (g/L as tartaric acid)	4.90 - 5.75	4.90 - 5.55	4.95 - 5.70
Volatile acidity (g/L as acetic acid)	0.47 - 0.71	0.46 - 0.82	0.46 - 0.77
Free SO ₂ (mg/L)	65 - 20	68 - 17	79 - 15
Total SO ₂ (mg/L)	88 - 95	89 - 97	97 - 101
Reducing sugars (g/L)	1.17	1.12	1.10
Malic acid (g/L)	1.47 - ≤0.01	1.52 - ≤0.01	1.45 - ≤0.01
Lactic acid (g/L)	0.29 - 1.67	0.27 - 1.60	0.30 - 1.63

Table 2

Mean values and standard deviations (n = 3) of the phenolic compounds concentration (mg/L), total phenols (mg GAE/L) and percentages of copigmentation and polymerization of wines at seeds addition (0 day), seeds removal (30/60 days after OS addition) and at the end of stabilization stage (150 days after OS addition).

	Post-maceration treatment*								
	CW0	CW30	SW30	CW60	SW60	DW60	CW150	SW150	DW150
	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD	Mean ± SD
Total Anthocyanins	149.18 ± 1.81	133.94 a ± 1.85	123.99 b ± 1.26	144.18 a ± 6.25	121.71 b ± 8.56	125.16 b ± 3.49	57.43 a ± 11.98	20.56 b ± 0.22	36.34 b ± 4.89
Total glucoside derivatives	73.79 ± 1.83	64.67 a ± 0.76	59.92 b ± 0.82	67.64 a ± 3.50	59.43 b ± 1.07	59.61 b ± 1.35	27.94 a ± 8.05	9.51 b ± 0.58	18.59 ab ± 1.91
Total acetate derivatives	41.71 ± 0.70	39.62 a ± 0.50	37.10 b ± 0.37	45.16 a ± 0.14	37.42 b ± 4.19	40.09 b ± 0.88	19.77 a ± 2.18	7.83 b ± 0.52	12.38 b ± 2.31
Total <i>p</i> -coumaric derivatives	33.68 ± 1.01	29.65 a ± 0.64	26.97 b ± 0.19	31.38 a ± 2.83	24.85 b ± 3.32	25.46 b ± 1.32	9.72 a ± 1.75	3.22 b ± 0.28	5.36 ab ± 0.67
Total Hydroxycinnamic acids	57.23 ± 0.04	57.79 a ± 0.05	57.67 b ± 0.00	58.03 a ± 0.05	57.95 a ± 0.12	57.87 a ± 0.34	55.85 a ± 0.01	56.51 b ± 0.39	56.83 b ± 0.08
Total Benzoic acids	188.17 ± 1.04	189.33 a ± 0.26	192.96 b ± 1.02	191.35 a ± 0.95	196.30 a ± 1.21	202.30 b ± 2.21	190.41 a ± 0.12	200.89 b ± 4.45	205.74 b ± 1.29
Total Flavan-3-ols	127.25 ± 1.49	168.67 a ± 7.51	183.25 b ± 1.72	212.98 a ± 3.09	217.69 b ± 2.81	271.45 c ± 8.41	92.72 a ± 21.33	56.48 b ± 4.65	88.61 a ± 2.57
Total Procyanidins	9.56 ± 0.15	9.97 a ± 0.14	10.83 b ± 0.26	12.71 a ± 0.27	11.85 b ± 0.33	14.09 c ± 0.25	8.65 a ± 1.07	7.79 a ± 0.76	9.28 a ± 0.27
Total Flavonols	37.76 ± 0.08	25.06 a ± 0.72	23.77 a ± 0.56	26.44 ab ± 3.12	26.71 a ± 0.75	23.29 b ± 1.41	17.22 a ± 0.66	14.10 b ± 0.36	17.34 a ± 0.25
<i>Monomeric anthocyanins</i>									
Delphinidin-3-glucoside	2.86 ± 0.09	1.91 a ± 0.05	1.74 b ± 0.03	2.48 a ± 0.11	2.12 b ± 0.13	1.95 b ± 0.15	0.98 a ± 0.28	0.50 b ± 0.01	0.77 ab ± 0.04
Petunidin-3-glucoside	6.13 ± 0.18	5.09 a ± 0.05	4.70 b ± 0.07	5.42 a ± 0.32	4.53 b ± 0.43	4.75 b ± 0.10	1.93 a ± 0.72	0.78 b ± 0.03	1.40 ab ± 0.13
Peonidin-3-glucoside	5.40 ± 0.30	4.48 a ± 0.19	3.99 b ± 0.11	4.84 a ± 0.21	3.98 b ± 0.49	4.16 b ± 0.06	2.87 a ± 0.21	1.05 b ± 0.04	1.83 c ± 0.11
Malvidin-3-glucoside	59.41 ± 1.29	53.19 a ± 0.63	49.49 b ± 0.61	54.90 a ± 2.89	48.80 b ± 0.38	48.74 b ± 1.17	21.85 a ± 6.82	6.87 b ± 0.49	15.13 ab ± 0.23
Petunidin-3-acetyl-glucoside	2.70 ± 0.35	2.24 a ± 0.01	2.12 b ± 0.05	2.50 a ± 0.13	2.27 ± 0.07	2.29 a ± 0.04	1.49 a ± 0.47	0.62 b ± 0.01	0.75 b ± 0.17
Peonidin-3-acetyl-glucoside	6.57 ± 1.53	5.07 a ± 0.05	4.72 b ± 0.02	7.35 a ± 0.15	6.81 ab ± 0.52	6.83 b ± 0.20	4.53 a ± 0.97	1.93 b ± 0.13	2.33 b ± 0.60
Malvidin-3-acetyl-glucoside	32.44 ± 0.51	32.30 a ± 0.45	30.26 b ± 0.30	35.30 a ± 0.00	28.32 b ± 3.70	30.96 b ± 0.71	13.75 a ± 3.63	5.28 b ± 0.39	9.31 ab ± 1.88
Petunidin-3- <i>p</i> -coumaroyl-gluc.	2.39 ± 0.10	2.09 a ± 0.04	1.89 b ± 0.01	2.97 a ± 0.06	2.52 a ± 0.51	2.70 a ± 0.16	1.25 a ± 0.54	0.43 a ± 0.01	0.48 a ± 0.18
Peonidin-3- <i>p</i> -coumaroyl-gluc.	6.67 ± 0.21	5.18 a ± 0.09	4.63 b ± 0.01	6.04 a ± 0.60	4.73 b ± 0.55	4.70 b ± 0.22	1.90 a ± 0.09	0.70 b ± 0.06	1.01 c ± 0.07
Malvidin-3- <i>p</i> -coumaroyl-gluc.	24.62 ± 0.70	22.38 a ± 0.51	20.45 b ± 0.17	22.37 a ± 2.26	17.59 ab ± 2.25	18.06 b ± 0.93	6.57 a ± 2.20	2.09 b ± 0.23	3.87 ab ± 0.55
% Copigmented Anthocyanins							7.33 a ± 1.64	17.26 b ± 2.80	20.23 b ± 4.28
% Polymerized Anthocyanins							39.85 a ± 2.56	46.39 b ± 0.38	46.16 b ± 2.18

<i>Hydroxycinnamic acids</i>									
p-coumaric acid	27.12 ± 0.05	27.81 a ± 0.08	27.86 a ± 0.05	27.75 a ± 0.05	27.31 a ± 0.08	27.40 a ± 0.36	26.15 a ± 0.02	26.17 a ± 0.02	26.13 a ± 0.01
p-coumaric derivate	30.11 ± 0.01	29.98 a ± 0.09	29.81 a ± 0.05	30.28 a ± 0	30.63 a ± 0.05	30.47 a ± 0.13	29.70 a ± 0.01	30.34 b ± 0.39	30.70 b ± 0.08
<i>Benzoic acids</i>									
Gallic acid	56.62 ± 0.10	58.45 a ± 0.46	61.93 a ± 0.38	60.34 a ± 0.32	64.62 b ± 0.28	70.06 c ± 1.43	61.93 a ± 0.28	67.98 b ± 2.27	71.70 c ± 0.92
Protocatechuic acid	43.90 ± 0.33	44.03 a ± 0.03	43.57 a ± 0.32	44.54 a ± 0.11	44.46 a ± 1.03	44.90 a ± 0.64	42.21 a ± 0.01	42.19 a ± 0.02	42.24 a ± 0.01
Vaillinic acid	44.08 ± 0.80	43.89 a ± 0.32	44.54 a ± 0.28	43.94 a ± 0.59	44.53 a ± 0.38	44.90 a ± 0.46	42.22 a ± 0.01	46.00 b ± 1.80	47.34 b ± 0.37
Syringic acid	43.55 ± 0.01	42.95 a ± 0.17	42.91 a ± 0.19	42.53 a ± 0.09	42.68 a ± 0.07	42.45 a ± 0.03	44.06 a ± 0.16	44.72 a ± 0.38	44.54 a ± 0.21
<i>Flavan-3-ols</i>									
(+)-catechin	46.58 ± 0.01	59.21 a ± 1.34	76.66 b ± 4.70	89.64 a ± 1.48	95.09 b ± 0.04	125.81 c ± 6.18	34.64 a ± 7.43	23.33 b ± 0.38	36.62 a ± 2.27
(-)-epicatechin	80.72 ± 1.48	109.46 a ± 8.18	104.02 a ± 0.85	123.34 a ± 4.29	109.46 b ± 3.43	144.64 c ± 0.00	58.07 a ± 13.90	33.15 b ± 4.45	51.98 ab ± 0.85
<i>Procyanidins</i>									
Procyanidin B1	5.38 ± 0.11	5.35 a ± 0.10	6.02 b ± 0.26	5.95 a ± 0.09	5.63 b ± 0.04	6.33 c ± 0.04	3.17 a ± 0.74	2.53 a ± 0.63	3.20 a ± 0.04
Procyanidin B2	1.60 ± 0.10	1.83 a ± 0.02	2.01 b ± 0.02	2.92 a ± 0.03	3.00 a ± 0.19	3.51 b ± 0.28	2.50 a ± 0.29	2.66 a ± 0.14	3.26 b ± 0.25
Procyanidin B2 3-O-gallate	1.39 ± 0.09	1.44 a ± 0.05	1.44 a ± 0.04	1.96 a ± 0.15	1.84 a ± 0.09	2.25 b ± 0.09	1.27 a ± 0.01	1.19 a ± 0.10	1.23 a ± 0.06
Procyanidin B7	1.20 ± 0.01	1.36 a ± 0.05	1.37 a ± 0.00	1.88 a ± 0.19	1.94 a ± 0.09	2.00 a ± 0.09	1.71 a ± 0.07	1.41 b ± 0.02	1.59 ab ± 0.10
<i>Flavonols</i>									
Myricetin-3-glucuronide	7.80 ± 0.09	5.40 a ± 0.18	5.14 a ± 0.13	5.21 a ± 0.81	5.29 a ± 0.41	4.74 a ± 0.19	3.63 a ± 0.30	3.09 b ± 0.08	3.55 a ± 0.08
Quercetin-3-glucuronide	9.52 ± 0.18	6.15 a ± 0.20	5.94 a ± 0.14	7.22 a ± 0.50	6.64 b ± 0.05	6.08 b ± 0.52	4.34 a ± 0.70	2.89 b ± 0.52	4.15 a ± 0.35
Quercetin-3-glucoside	11.30 ± 0.22	6.63 a ± 0.12	6.42 a ± 0.15	7.21 ab ± 1.14	7.68 a ± 0.24	6.88 b ± 0.34	4.72 a ± 0.37	4.08 b ± 0.09	4.93 a ± 0.11
Laricitrin-3-glucoside	3.03 ± 0.07	2.04 a ± 0.06	1.87 b ± 0.06	1.87 ab ± 0.34	1.88 a ± 0.04	1.57 b ± 0.09	1.26 a ± 0.10	1.03 b ± 0.02	1.15 ab ± 0.02
Kaempferol-3-glucoside	0.23 ± 0.03	0.17 a ± 0.08	0.07 a ± 0.07	0.07 a ± 0.09	0.15 b ± 0.07	0.05 a ± 0.04	n.d	n.d	n.d
Isorhamnetin-3-glucoside	4.71 ± 0.09	2.85 a ± 0.07	2.66 b ± 0.08	3.12 ab ± 0.50	3.34 a ± 0.32	2.67 b ± 0.14	1.95 a ± 0.27	1.51 b ± 0.02	1.88 ab ± 0.11
Syringetin-3-glucoside	1.16 ± 0.03	1.81 a ± 0.07	1.67 b ± 0.06	1.73 ab ± 0.29	1.72 a ± 0.06	1.40 b ± 0.08	1.31 a ± 0.55	1.20 a ± 0.08	1.52 a ± 0.14
<i>Total phenols</i>	1199.26 ± 85.40	1196.58 a ± 54.52	1361.95 b ± 61.88	1646.60 a ± 80.54	1831.44 b ± 26.15	1940.75 b ± 129.55	1763.46 a ± 86.68	1749.14 a ± 266.44	2095.01 a ± 171.60

* CW: wines made by traditional winemaking, without overripe seeds addition; SW: wines made by single seed post-fermentative maceration (12 g/L, 30 days); DW: wines made by double seed post-fermentative maceration (12 g/L, 30 days and a second addition of 12 g/L, 30 days). Different letters in the same row indicate significant differences ($p < 0.05$). n.d.: not detected.

Table 3

CIELAB color characteristics (L^* , a^* , b^* , C^*_{ab} , and h_{ab} ; mean \pm SD, $n=3$) at the beginning (0 days), the end of the overripe seeds post-maceration processes (30/60 days), and the end of the stabilization stage (150 days), of CW, SW and DW wines.

Stage	Post-maceration treatment*			
		CW	SW	DW
		Mean \pm SD	Mean \pm SD	Mean \pm SD
Initial 0 day	L^*	73.24 a \pm 0.03	72.86 b \pm 0.17	72.72 b \pm 0.07
	a^*	29.87 a \pm 0.27	29.65 a \pm 0.17	29.19 b \pm 0.12
	b^*	-3.87 a \pm 0.53	-4.62 a \pm 0.42	-4.01 a \pm 0.32
	C^*_{ab}	30.12 a \pm 0.34	29.95 a \pm 0.19	29.40 b \pm 0.17
	h_{ab}	-7.37 a \pm 0.94	-8.03 a \pm 0.52	-7.30 a \pm 0.74
Maceration 30 days	L^*	80.74 a \pm 0.37	83.13 b \pm 0.20	
	a^*	18.36 a \pm 0.46	15.23 b \pm 0.07	
	b^*	2.70 a \pm 0.04	3.67 b \pm 0.12	
	C^*_{ab}	18.56 a \pm 0.45	15.67 b \pm 0.04	
	h_{ab}	8.37 a \pm 0.31	13.56 b \pm 0.47	
Maceration 60 days	L^*	77.14 a \pm 0.68		81.28 b \pm 0.81
	a^*	22.06 a \pm 0.92		16.33 b \pm 0.54
	b^*	1.11 a \pm 0.27		2.97 b \pm 0.23
	C^*_{ab}	22.09 a \pm 0.90		16.60 b \pm 0.49
	h_{ab}	2.92 a \pm 0.82		10.33 b \pm 1.11
Stabilization 150 days	L^*	74.55 a \pm 1.45	73.69 a \pm 0.03	72.31 a \pm 0.64
	a^*	24.14 a \pm 0.71	23.44 a \pm 0.26	25.61 b \pm 0.59
	b^*	2.06 a \pm 0.24	1.01 b \pm 0.14	1.64 c \pm 0.05
	C^*_{ab}	24.23 a \pm 0.69	23.46 a \pm 0.25	25.66 b \pm 0.60
	h_{ab}	5.25 a \pm 0.35	2.48 b \pm 0.36	3.66 c \pm 0.04

* CW: wines made by traditional winemaking without overripe seeds addition; SW: wines made by single seed post-fermentative maceration (12 g/L, 30 days); DW: wines made by double seed post-fermentative maceration (12 g/L, 30 days and a second addition of 12 g/L, 30 days). Different letters in the same row indicate significant differences ($p < 0.05$).

Table 4

Color difference (ΔE^*_{ab}) and differences on color parameters (ΔL^* , ΔC^*_{ab} , Δh_{ab}) due to the post-maceration process (from overripe seeds addition to overripe seeds removal) and to the global winemaking process (from overripe seeds addition to the end of the stabilization stage).

		Post-maceration treatment [*]		
		CW	SW	DW
Stage		Mean \pm SD	Mean \pm SD	Mean \pm SD
Maceration 30 days	ΔE^*_{ab}	15.23 a \pm 0,12	19.20 b \pm 0.53	
	ΔL^*	7.50 a \pm 0.40	9.89 b \pm 0.19	
	ΔC_{ab}	-11.56 a \pm 0.11	-14.45 b \pm 0.36	
	Δh_{ab}	6.47 a \pm 0.37	7.89 b \pm 0.50	
Maceration 60 days	ΔE^*_{ab}	10.07 a \pm 0.64		16.51 b \pm 0.65
	ΔL^*	3.90 a \pm 0.70		7.65 b \pm 0.39
	ΔC_{ab}	-8.03 a \pm 0.56		-13.11 b \pm 0.41
	Δh_{ab}	4.62 a \pm 0.17		6.50 b \pm 0.36
Global	ΔE^*_{ab}	8.44 a \pm 0.32	8.09 a \pm 0.46	6.88 b \pm 0.16
	ΔL^*	1.31 a \pm 1.46	0.45 a \pm 0.06	-0.65 a \pm 0.46
	ΔC_{ab}	-5.89 a \pm 0.34	-6.66 b \pm 0.31	-4.59 c \pm 0.12
	Δh_{ab}	5.77 a \pm 0.22	4.56 b \pm 0.41	5.06 a \pm 0.28

* CW, wines made made by traditional winemaking without overripe seeds addition; SW, wines made by single seed post-fermentative maceration (12 g/L, 30 days); DW, wines made by double seed post-fermentative maceration (12 g/L, 30 days and after a second addition of 12 g/L, 30 days). Different letters in the same row indicate significant differences ($p < 0.05$).

FIGURE 1

